

## **BUILDING VARIETY STATEMENT**

The “C” buildings at Bridge Park are bound by Riverside Drive to the west, Bridge Park Avenue to the south, Mooney Street to the east and Tuller Ridge Drive to the north. This first phase of a mixed-use development is comprised two blocks, both adjacent to Longshore Street along the north-south axis, and includes an office building (C2), two mixed-use buildings (C1 and C3) and a parking garage with residential “liners” on two facades (C4/C5). This development is designed to address the Vision Principles for the development of the Bridge Street Corridor districts, by providing an interesting, walkable setting for urban lifestyles that places value on human scale and a diversity of experiences.

Each building has a unique character which is expressed through a variety of material finishes and details, particularly at the pedestrian street level. Balconies are used extensively throughout, and windows are maximized at select corners to enhance connections to the outside environment. Pedestrian bridges connect the garage to the residential buildings, and are intended for residents’ use only. The bridges are open to the outside, so as to create a feeling of connectivity with the street environment, and detailed mostly in steel. Their design emphasizes lightness and simplicity, and creates another layer of recognition to the community of Bridge Park.

Building C1, a mix of residential and retail, has a traditional arrangement of base, middle and top, each expressed with stone and storefront glazing, brick, and a combination of composite metal panels and EIFS. In some cases brick is carried down to street level or metal panels used more extensively at corners to create distinct moments. This building has a roof terrace at the second story which incorporates green elements and overlooks the park and river along Riverside Drive, and downtown Dublin beyond.

Building C2 is an office building with street-level retail. A tower element at the southwest corner, grounded by an outdoor dining patio that engages the sidewalk, provides a recognizable gateway element, further enhancing the sense of arrival and place-making. Glazing is used mostly along the ground story, alternating with a stacked-bond, accent color brick, and a corbelled brick pattern at the base of the tower. The upper stories are clad in a combination of brick, composite metal panels and glazing. The accent color brick is used as trim that accents the large-scale brick openings. Balconies at the upper stories along the west façade provide casual meeting spaces and great views to the west.

Building C3 is a combination of retail and commercial uses at the first and second levels, and residential above. This building is mostly clad in two colors of brick to create an alternating pattern. A corbelled brick pattern at the base adds another level of detail. Balconies with perforated metal guardrails and composite metal panel-clad corner elements punctuate this composition. Generous areas of glazing line the first and second stories, while a corbelled pattern of brick at the base gives texture and definition at the pedestrian level. The horizontal façade division created with a brick soldier course is playful to the eye and alternates between the first and second stories. A rooftop amenity deck gives residents additional choices for great views and outdoor social space.

Building C4/C5 has two distinct functions as a garage and a residential building. The two are woven together by the use of stone, two colors of brick and elements such as perforated metal panels, which

are used at balconies, and also as visual highlights that provide screening along the garage facades. Extensive glazing with composite metal panels is used at the two corners of the garage. The main pedestrian entry point to the garage is through the southwest corner. Transparency is maximized at this location, to create a memorable visual cue for way-finding. EIFS is used at select locations along the residential facades, to create visually lighter elements at the top stories and at balconies. The stone base height varies along the residential façades, and continues along the base of the garage elevations. A stacked brick bond is used at the residential entry as a pattern accent, which is also used on the garage elevations between bays. Planters along the west side of the garage provide elements of green and soften the experience of the building at the pedestrian level.

The two buildings on each block are separated by open spaces meant for a variety of pedestrian uses and experiences. These open spaces incorporate generous green space along with specialty paving, casual seating opportunities, outdoor dining and other flexible event spaces, creating a real sense of place and providing interesting and pleasant connections between streets. Bio-retention areas and impervious paving aid with site stormwater management, and are incorporated seamlessly into the fabric of these spaces.

### **BUILDING C1 (MIXED USE BUILDING) – WAIVER SUMMARY**

**-Vertical Increments Required:** Requirement exceeded where indicated on elevation sheets. In both cases this occurs only above the fifth story windows. There are two reasons for this departure. The first is aesthetic, as the two middle bays in question work better proportionally with the wider bay spacing, and create a more balanced facade. This also creates a more varied aesthetic when looking at the overall street elevations. The second reason is that the elevator is directly behind the north façade parapet, and the desire is to not call attention to that element.

**-Permitted Primary Materials:** Secondary materials exceed requirement (34%). Composite metal panels and EIFS are used along with brick, stone and glass, to add visual interest and material contrast to the building. They are also used to incorporate a visually lighter ‘top’ to the building, to emphasize the visual proportions of base, middle and top, as well as to provide a comfortable street scale.

### **BUILDING C2 (CORRIDOR BUILDING) – WAIVER SUMMARY**

**-Permitted Primary Materials:** Secondary materials exceed requirements (23%). Composite metal panels are introduced in this building as a design element, to add visual interest to the façade and provide a material/texture counterpoint to the brick and glass.

### **BUILDING C3 (CORRIDOR BUILDING) – WAIVER SUMMARY**

**-Vertical Increments Required:** Requirement exceeded where indicated on north and south elevations. This occurs only at parapets above level 5 windows, once on each elevation. This is primarily a design decision, in order to maintain an “overall” bay width that has good proportions relative to the overall elevation. Required vertical increments are maintained at ground level and up to the top of the windows at level 5.

**-Horizontal Façade Divisions Required:** Horizontal façade divisions vary between top of ground story and top of second story. As this building is mostly brick, this allowed for a more playful, interesting and varied pedestrian experience of the building. A “corduroy pattern” (corbelling every other course) also adds to the visual interest at the building base.

## **BUILDING C4 (CORRIDOR BUILDING/ PARKING STRUCTURE) – WAIVER SUMMARY**

**-Ground Story Street Façade Transparency:** 48% does not meet requirement. Maximum transparency (glazing) is provided at lobbies and public entry points. The total transparency % at the ground story is low because this building does not have a retail component (instead there are residential units on ground floor of two sides of building), and because of the substantial grade change along the North elevation.

**-Blank Wall Limitations:** South elevation does not meet requirement at ground story. Blank wall exceeds 15' of length at first story on South and North façades where indicated. At the south elevation, this is due to the service area at that location. At the North façade it is mainly due to the substantial grade change along this elevation. The bottom of the second floor slab is too close to the adjacent sloping grade to be able to open up the area below the slab, without this portion of the façade looking messy and fragmented.

**-Number of Street Façade Entrances Required:** Requirement not met because there is no retail component in this building (residential units on ground floor of two sides of building). Residential unit privacy is maintained at the street level.

**-Vertical Increments Required:** Requirement exceeded only at parking entry/exit on East façade. Bay width is required for traffic flow (two entries and one exit).

**-Horizontal Façade Divisions:** Horizontal façade divisions vary between top of ground story and top of second story. This is a design element, which allowed for a more playful, interesting and varied pedestrian experience of the building.

**-Permitted Primary Materials:** Secondary materials exceed requirement (28%). Composite metal panels and EIFS are used along with brick, stone and glass, to add visual interest and material contrast to the building. They are also used to incorporate a "lighter" top to the building in select locations, to emphasize the visual proportions of base, middle and top, as well as to provide a comfortable street scale. Exterior materials at the garage facades are mostly brick, glass and composite metal panels. Perforated metal panels are added to this mix to create elements of partial transparency that punctuate the rhythm of the structural bays and create interest along these elevations. The panel heights vary every other bay, creating an alternating pattern.



**Columbus Office:**  
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Columbus, Ohio 43215  
(614) 221-1818

**Pittsburgh Office:**  
395 E. Waterfront Drive  
Homestead, PA 15120  
(412) 464-8933

**Cleveland Office:**  
23240 Chagrin Blvd, Ste 400  
Beachwood, Ohio 44122  
(216) 454-2500

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## CBS QA/QC PROGRAM OUTLINE

February, 10<sup>th</sup> 2015

CBS incorporates an in house Quality Assurance - Quality Control program to formalize and add consistency to our quality assurance process and provide for CBS project management and field personnel a reference and best practices guide to use on every project.

This QA – QC program is project specific, and all project materials and applications specific to Bridge Park are incorporated into the program.

Pre-Installation QA-QC Conferences conducted prior to installation will formally set accountability expectations for each trade contractor in regard to safety, schedule, manpower, and quality.

The Quality Assurance section will include a listing of the project specific items that when executed, will result in the successful completion of the contract requirements while in the process assuring a quality end product.

The Quality Control section will include a checklist of materials and processes that require verification by the project superintendent that our requirements are met.

In addition to our in-house QA/QC measures, the Project will incorporate an **accredited third party consultant** to monitor and verify that the exterior envelope systems installations are in accordance to the manufactures recommendations, and fully test for compliance.

These observations and testing will include;

### **Building Envelope Consulting (Pre-Construction)**

- Review Project specifications and construction drawings.
- Submit a written report identifying any areas of concern related to weather ability, thermal continuity, products, and performance as designed.
- Review of construction sequencing and schedule.

### **Building Envelope Consulting (Construction Phase)**

- Attend building enclosure skin components on-site pre-construction meetings
- Submit reports noting adherence to specifications and standards..
- Review the construction and detailing of exterior wall mock-ups per building type.
- Develop a site specific daily field inspection checklist.
- Perform on site/ in-field daily inspections throughout the installation of building enclosure systems.
- Inspect roofing sub straight conditions, surface preparation, and membrane application.
- Conduct final inspections and punch list.

### **Building Envelope Consulting (Performance Testing)**

- Water penetration testing
- Water spray testing
- Sealant adhesion testing
- Infra-red thermograph of building envelope components, and roofing
- Create a report delineating any vapor transfer locations, moisture infiltration, thermo graphic images with photographs of construction details.
- Finalize project commissioning with warranties and close out documentation

All testing and field reports will be available anytime for review by the project team including the Owner, the Architect, project consultants, and The City of Dublin.

With this two part system in place, we are confident that all products and materials installed on the Bridge Park project will meet or exceed manufactures recommendations, ensuring that Bridge Park will perform and look as good in years to come as it does at completion.

Morgan Rogers  
Project Executive  
Continental Building Systems



# BRIDGE PARK

DUBLIN, OH

## INSTALLATION DETAILS

Outsulation systems typically consist of the following components, as determined by code and performance requirements.

### 2. Backstop NT® Air- and Water-Resistive Barrier:

Seamlessly protects sheathing or substrate from incidental moisture and eliminates air infiltration

- Liquid applied by trowel or roller
- Meets code requirements for air- and moisture-resistive barriers
- Meets ASHRAE 189.1-2009 and ABAA requirements for air barriers
- Far more effective than "sheet good" barriers
- Easier to apply and less costly than "peel and stick" membranes

### 1. AquaFlash® Flashing System:

Seamlessly protects openings in the building envelope from moisture

- Liquid-applied coating and mesh
- Easier to apply and less costly than "peel and stick" membranes

### 3. Adhesive / Drainage Medium:

Vertical notches allow drainage of incidental moisture

- Adheres insulation board to the Backstop NT® Air- and Water-Resistive Barrier

### 4. Insulation Board:

Absorbs expected building movement and enhances energy efficiency

- Eliminates thermal bridging in framed construction
- Meets continuous insulation requirements for all zones per ASHRAE 90.1-2010
- Available in both EPS (expanded polystyrene) and XPS (extruded polystyrene)
- Available in various thicknesses and can fully meet wall insulation requirements



### 5. Base Coat and Reinforcing Mesh:

Combine to provide the primary weather barrier and impact resistance

- Mesh embedded in base coat
- Various weights of mesh available, depending on impact resistance required

### 6. Finish Coat:

Blend of 100 percent acrylic copolymers, natural aggregates and UV resistant pigments

- Easy to maintain
- Available in many textures and limitless color options
- Offer multiple aesthetic options
- Options for increased hydrophobicity, flexibility and mildew and fade resistance

## EIFS CLEANING AND RESTORATION



BEFORE



AFTER

EIFS ALLOWS A NUMBER OF OPTIONS TO RESTORE A BUILDING BACK TO NEW WITH CLEANING AND RECOATING APPLICATIONS.

02-26-2015



# BRIDGE PARK

DUBLIN, OH



DUBLIN RETIREMENT VILLAGE



LE MERIDIEN, SHORT NORTH



LE MERIDIEN, SHORT NORTH



LE MERIDIEN, SHORT NORTH



MARRIOTT FAIRFIELD INN & SUITES  
COLUMBUS REGIONAL AIRPORT



EASTON



EASTON



SHORT NORTH

03-23-2015



# BRIDGE PARK

DUBLIN, OH



Retail Center, Sioux Falls, SD



Sacco & Sironi Galvani Child Care Learning Center, Hickensack, NJ



Privy Private Residences, Kelowna, BC



Retail Center, Sioux Falls, SD



## EIFS DURABILITY:

-All Outsulation systems incorporate alkali and fire-resistant fibreglass mesh that is embedded into the base coat over the entire surface of the insulation board.

-This combination provides the primary weather barrier, as well as tensile strength and impact resistance for the system, and these factors all play a critical role in protecting the physical integrity and beauty of the building exterior.

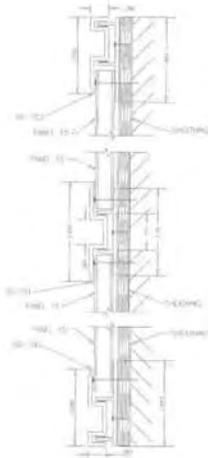
-Heavy mesh backup will be used at reachable locations such as balconies for abuse resistance.

02-26-2015



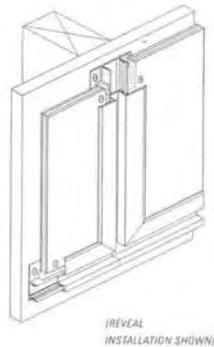
# BRIDGE PARK

DUBLIN, OH



P15 PROJECT	FREMONT ROAD SCHOOL
OWNER	FREMONT SCHOOL DISTRICT
LOCATION	MUNDELEIN, IL
ARCHITECT	LEGAT ARCHITECTS, IL
INSTALLER	M & E CONSTRUCTION
SYSTEM	2-PART REVEAL MOLDINGS
SOLD BY	S & S PANEL SALES, IL

PANEL FEATURES 15 YEAR WARRANTY, DURABILITY, PROVEN INDUSTRY			
FACE	.010" TEXT ALUM	WEIGHT	1.10 LBS/SQ FT
CORE	5/16" EXT. PLYWOOD	R-VALUE	1.16
BACK	.004" FOIL VAPOR BARRIER	STIFFNESS	33,000 LB-IN/FT <sup>2</sup>
THICKNESS	5/16" NOMINAL	IMPACT	300 FT/LB
SIZES	48" X 96" UP TO 60" X 120"	FLAME	CLASS A
FINISH	PPG TRUFORM® COATING		



## CITADEL PANEL 15 used at buildings C1, C3, C4 / C5

► **DURABLE.** A benchmark of quality for over 30 years, Panel 15® was designed to provide an economical, long-lasting solution in a laminated wood-core panel.

Named for its 15-Year Standard Warranty, these panels are ideal for cladding, fascia, soffits and accent bands.

And with 20 molding profiles available, you can create virtually any look and be confident it will remain for years to come.



02-26-2015



# BRIDGE PARK

DUBLIN, OH

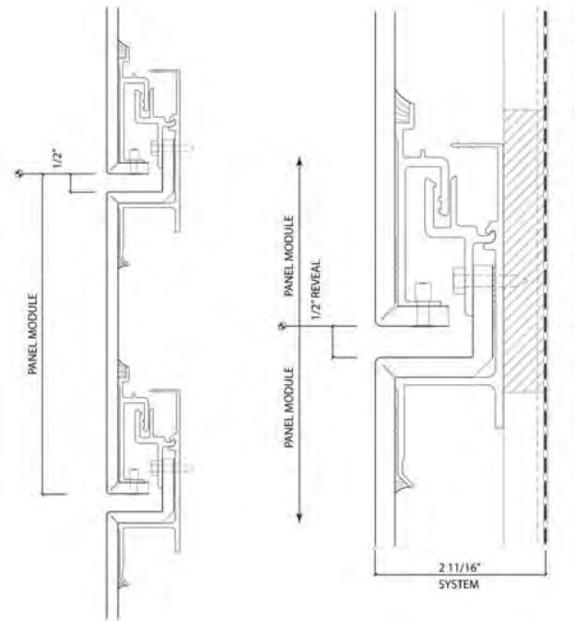
**CENTRIA FORMABOND used at building C2 only**

## Description

FormaBond MCS Panels create a dry seal exterior wall system through the use of a unique joinery system. With continuous venting along the length of each joint, the panel system is a high performance Pressure Equalized Rainscreen System even with an imperfect air barrier. Panels are available in a 2 11/16" thickness and offer various reveal widths up to 6". FormaBond thickness offers enhanced structural and surface impact strength and is the ideal choice for high human interaction zones on buildings.

## General Design Options

PLANK DEPTH	8mm.
SYSTEM DEPTH	2 11/16"
MAXIMUM MODULE	5' 6"
MINIMUM MODULE	6 1/2"
MAXIMUM HORIZONTAL PANEL SIZE	15' x 5'
MAXIMUM VERTICAL PANEL SIZE	5' x 15'
STANDARD PLANK SKIN THICKNESS	.020"
OPTIONAL PLANK SKIN THICKNESS	.032"
HORIZONTAL STANDARD REVEAL	1/2"
HORIZONTAL OPTIONAL REVEAL	1" - 6"
VERTICAL STANDARD REVEAL	1/2"
VERTICAL OPTIONAL REVEAL	5/8" - 6"
PANEL LENGTH MAX	15'
PANEL SYSTEM WEIGHT	<2 lbs. per sq. ft.
STANDARD VERTICAL JOINT MATERIAL	Splice
OPTIONAL VERTICAL JOINT MATERIAL	Gasket
STANDARD TEXTURE	Smooth
OPTIONAL TEXTURE	Embossed
CURVED APPLICATIONS	Contact CENTRIA
FINISHES	See CENTRIA Color Chart



02-26-2015

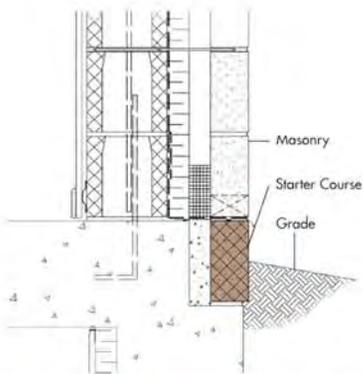


# BRIDGE PARK

DUBLIN, OH

Incorporate an **Adair® Limestone Starter Course**

Installing a starter course of Adair® dolomite will maintain the aesthetic integrity of the masonry. Its greater density and lower absorption is ideally suited to resist the conditions at grade.



Adair® Limestone starter course



**Top Left:**  
4501 North Fairfax Office Complex  
Fairfax, VA  
WOG Architects  
Renaissance® Wheat Sandblasted

**Top Right:**  
Providence  
Palatka, IL  
Tinaglia Architects  
Renaissance® White Sandblasted

**Left:**  
Saint Nektarios Southeast  
Greek Orthodox Parish, Inc.,  
Charlotte, NC  
One on One Design  
Renaissance® Custom Color Smooth and Rocked



**Below:**  
St. George 5th Court House  
St. George, UT  
VCRJ Architecture  
Renaissance® Custom Color Left Rocked



**ARRISCRAFT STONE is used at buildings C1 & C4/ C5**



### THE ARRISCRAFT ADVANTAGE:

- High strength, high density, and natural absorption translate into superior durability;
- Exceptionally tight dimensional tolerances;
- No cement or chemical additives; Renaissance® is not subject to the degree of shrinkage associated with cement-based products;
- Consistent color throughout the entire stone; Renaissance® can be cut, chiseled and dressed in the field while maintaining its color and texture.
- Arriscraft products can contribute to LEED® points and to sustainability in the LEED categories of Energy and Atmosphere, Materials and Resources, and Innovation in Design.
- Arriscraft offers an industry-unique Lifetime Product Warranty.

02-26-2015

## EIFS

### Advantages:

EIFS have two major advantages over other building materials: maximum energy efficiency and unmatched design flexibility. EIFS bring insulation to exterior walls to provide an unbroken layer of insulation, which significantly reduces air infiltration. EIFS offer tremendous design versatility as well, introducing new shapes, colors and textures to the field of home design -- in a durable, crack-resistant surface that requires minimal upkeep.

EIFS are designed to perform in all regions, during all seasons. EIFS effectively insulate homes coast to coast, in both hot and cold climates. The system's insulation board reduces heat flow both into and out of a home -- to retain heat in cold temperatures, and to keep heat out in hot temperatures.

### Maintenance:

EIFS are virtually maintenance-free. Colors are integral to the finish coat, which virtually eliminates the need for painting. Due to technologically-advanced 100% acrylic binders in the finish coat, the system resists fading, chalking and yellowing, so EIFS colors maintain a just-painted appearance, for a longer period. Most Common pollutants, such as dust, can simply be rinsed off of EIFS finish coats with water. As with most building materials, an occasional washing using simple cleaning agents is recommended to keep EIFS exteriors looking brand new. An annual inspection of sealants around, windows and other openings, routinely conducted by prudent owners regardless of the cladding material, is typically all that is required.

# EIFS Performance and Modeling Study Summary

## Summary

A three-phase study of the thermal and moisture control characteristics of exterior insulation and finish systems (EIFS) was initiated and funded through the U.S. Department of Energy (DOE) and in part by the nonprofit trade group EIFS Industry Members Association (EIMA). The study was conducted independently by the Oak Ridge National Laboratory (ORNL). In short, **the results confirm that EIFS performs better than brick wall cladding in terms of energy efficiency and moisture control.** This is provided that a vapor barrier, if used, is properly located within the wall, for the construction climate zone, and water intrusion is prevented by proper construction and maintenance.

## Phase I

Phase I consisted of construction, instrumentation, and data collection of eight wall cladding assemblies. The work was performed in Hollywood, South Carolina, near Charleston. Temperature and moisture sensors were installed in each of the assemblies. The wall assemblies were installed as discrete sections within the perimeter walls of a climate-conditioned “test hut”. The data were collected over the course of a year and document the performance of the wall assemblies in Climate Zone 3.

## Phase II

Phase II consisted of a computer modeled simulation of the performance of the wall assemblies which had been constructed and monitored in Phase I. The results of the simulations were compared to the actual data obtained in Phase I. The data closely compared to the simulation results. This validated that the computer model, WUFI—ORNL Version 5.0, could be used to predict the performance of the tested wall assemblies in other climate zones.

## Phase III

Phase III used the computer modeling validated in Phase II to predict performance of four wall assemblies. A representative city was selected from each of the U.S. climate zones and historical weather data for the cities was used as input.

Zone	City	Zone	City	Zone	City	Zone	City
1	Miami, FL	3	Atlanta, GA	5	Chicago, IL	7	Fargo, ND
2	Austin, TX	4	Baltimore, MD	6	Minneapolis, MN	8	Fairbanks, AK

Three EIFS assemblies were compared to a brick masonry assembly. The assemblies are summarized below:

Description	Panel No.	Exterior Insulation	Stud-Cavity Insulation	Exterior Sheathing	Framing
Generic EIFS with Drainage	2	1.5-inch EPS	R-11 Fiberglass Batt	Plywood	Nominal, 2 x 4 wood
Generic EIFS with Drainage	5	4.0-inch EPS	None	Plywood	Nominal, 2 x 4 wood
Generic EIFS with Drainage	11	1.5-inch EPS	R-11 Fiberglass Batt	Gypsum	1.5” x 3.6”, 18-ga. steel
Brick Masonry	14	None	R-11 Fiberglass Batt	OSB	Nominal 2 x 4 wood

Notes:

- 1) All sheathing materials were exterior-grade.
- 2) Stud spacing was 16-in. on-center for all panels.
- 3) All EIFS panels included a fluid-applied water-resistive barrier coating applied to the exterior face of the sheathing, and exterior insulation was adhesively attached using a notched trowel to provide vertical paths for drainage.
- 4) EIFS panels included glass-fiber mesh reinforced base coat and acrylic-based finish.
- 5) The interior face of all panels was covered with ½-inch interior gypsum wallboard and a 10 perm interior paint.

## EIFS STANDARDS & ICC-ES ACCEPTANCE CRITERIA

### ANSI

ANSI/EIMA 99A-2001 American National Standard for Exterior Insulation and Finish Systems (EIFS)

ANSI - Contact Global Engineering Documents, 15 Inverness Way East, Englewood, CO 80112-5704 Phone: 800-854-7179 or Web: [www.ansi.org](http://www.ansi.org)

### ASTM

C1193-09	Standard Guide for Use of Joint Sealants
C1382-05	Test Method for Determining Tensile Adhesion Properties of Sealants When Used in Exterior Insulation and Finish Systems (EIFS) Joints
C1397-09	Standard Practice for Application of Class PB Exterior Insulation and Finish Systems
C1481-00 (2006)	Standard Guide for Use of Joint Sealants with Exterior Insulation and Finish Systems (EIFS) (Replaces Standard Guide for Use of Joint Sealants with Exterior Insulation and Finish Systems (EIFS))
C1535-05	Standard Practice for Application of Exterior Insulation and Finish Systems Class PI
E2098-00 (2006)	Standard Test Method for Determining Tensile Breaking Strength of Glass Fiber Reinforcing Mesh for Use in Class PB Exterior Insulation and Finish Systems (EIFS), after Exposure to a Sodium Hydroxide Solution
E2110-09	Standard Terminology for Exterior Insulation and Finish Systems (EIFS)
E2134-01 (2006)	Standard Test Method for Evaluating the Tensile-Adhesion Performance of an Exterior Insulation and Finish System (EIFS)
E2273-03	Standard Test Method for Determining the Drainage Efficiency of Exterior Insulation and Finish Systems (EIFS) Clad Walls
E2321-03	Standard Practice for Use of Test Methods E 96 for Determining the Water Vapor Transmission (WVT) of Exterior Insulation and Finish Systems (EIFS)
E2359-06	Standard Test Method for Field Pull Testing of an In-Place Exterior Insulation and Finish System Clad Wall Assembly
E2430-05	Standard Specification for Expanded Polystyrene ("EPS") Thermal Insulation Boards For Use In Exterior Insulation and Finish System (EIFS)
E2485-06	Standard Test Method for Freeze/Thaw Resistance of Exterior Insulation and Finish Systems (EIFS) and Water Resistive Barrier Coatings

## ASTM – cont'd

- E2486-06 Standard Test Method for Impact Resistance of Class PB and PI Exterior Insulation and Finish Systems (EIFS)
- E2511-09 Standard Guide for Detailing of EIFS-Clad Wall Assemblies
- E2568-09e1 New PB Exterior Insulation and Finish Systems (EIFS)
- E2570-07 New Standard Test Methods for Evaluating Water-Resistive Barrier (WRB) Coatings Used Under Exterior Insulation and Finish Systems (EIFS) or EIFS with Drainage

ASTM, 100 Barr Harbor Drive, P.O. Box C700, West Conshohocken, PA 19428-2959 Phone: 610-832-9585  
Fax: 610-832-9555 Web: [www.astm.org](http://www.astm.org)

## ICC ES

- AC24 Interim Criteria for Exterior Insulation and Finish Systems (EIFS)  
(July 1, 2003)
- AC212 Acceptance Criteria for Water-Resistive Coatings Used as Water-Resistive Barriers  
Over Exterior Sheathing (July 1, 2004)
- AC219 Acceptance Criteria for Exterior Insulation and Finish Systems  
(March 1, 2004)
- AC235 Acceptance Criteria for EIFS Clad Drainage Wall Assemblies  
(November 1, 2004)

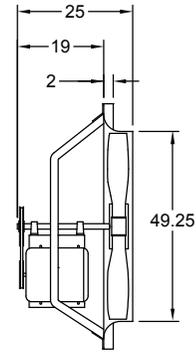
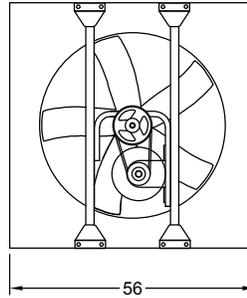
ICBO Evaluation Service, Inc., 5360 Workman Mill Road, Whittier, CA 90601-2298 Phone: 562-699-0543  
Fax: 562-695-4694 Web: [www.icbo.org](http://www.icbo.org)

NORTH ELEVATIONS OF C4/C5

Model: SBE-2L48-30

Sidewall Belt Drive Exhaust Fan

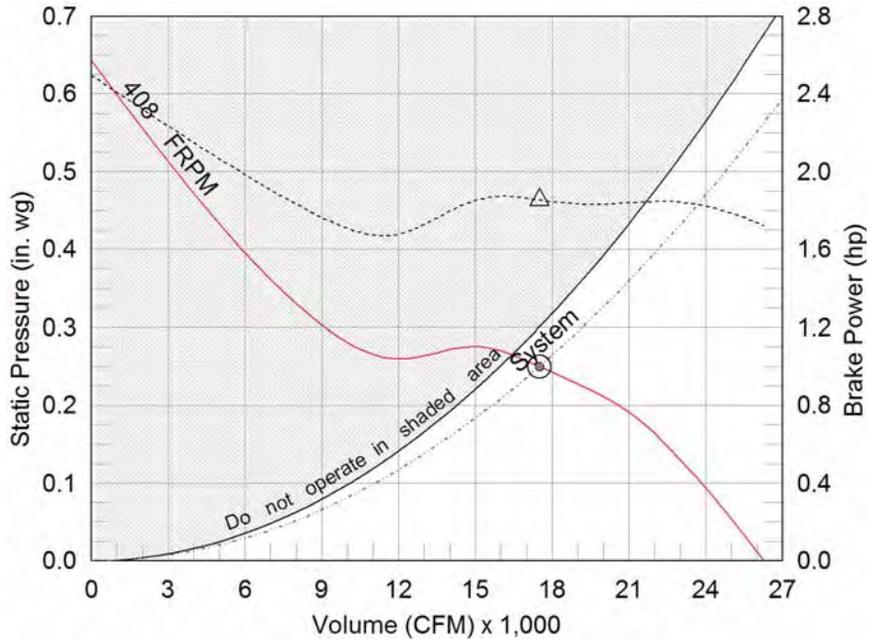
Dimensional	
Quantity	1
Weight w/o Acc's (lb)	228
Weight w/ Acc's (lb)	438
Max T Motor Frame Size	184
Wall Opening (in.)	57.75 x 57.75



AIR FLOW

See the Assembly Drawing For Selected Accessories

Performance	
Requested Volume (CFM)	17,500
Actual Volume (CFM)	17,500
External SP (in. wg)	0.25
Total SP (in. wg)	0.25
Fan RPM	408
Operating Power (hp)	1.86
Elevation (ft)	817
Airstream Temp.(F)	70
Air Density (ft3)	0.073
Drive Loss (%)	5.0
Tip Speed (ft/min)	5,121
Static Eff. (%)	39



- △ Operating Bhp point
- Operating point at Total SP
- ◻ Operating point at External SP
- Fan curve
- - - System curve
- ⋯ Brake horsepower curve

Motor	
Motor Mounted	Yes
Size (hp)	3
V/C/P	460/60/3
Enclosure	ODP
Motor RPM	1725_860
Windings	2
NEC FLA* (Amps)	4.8

Sound Power by Octave Band

Sound Data	62.5	125	250	500	1000	2000	4000	8000	LwA	dBA	Sones
Inlet	86	87	81	77	74	70	65	60	80	69	18.1

Notes:

All dimensions shown are in units of in..  
 \*FLA - based on tables 150 or 148 of National Electrical Code 2002. Actual motor FLA may vary, for sizing thermal overload, consult factory.  
 LwA - A weighted sound power level, based on ANSI S1.4 dBA - A weighted sound pressure level, based on 11.5 dB attenuation per Octave band at 5 ft - dBA levels are not licensed by AMCA International  
 Sones - calculated using AMCA 301 at 5 ft



## Model: SBE-2L48-30

### Sidewall Belt Drive Exhaust Fan

#### **Standard Construction Features:**

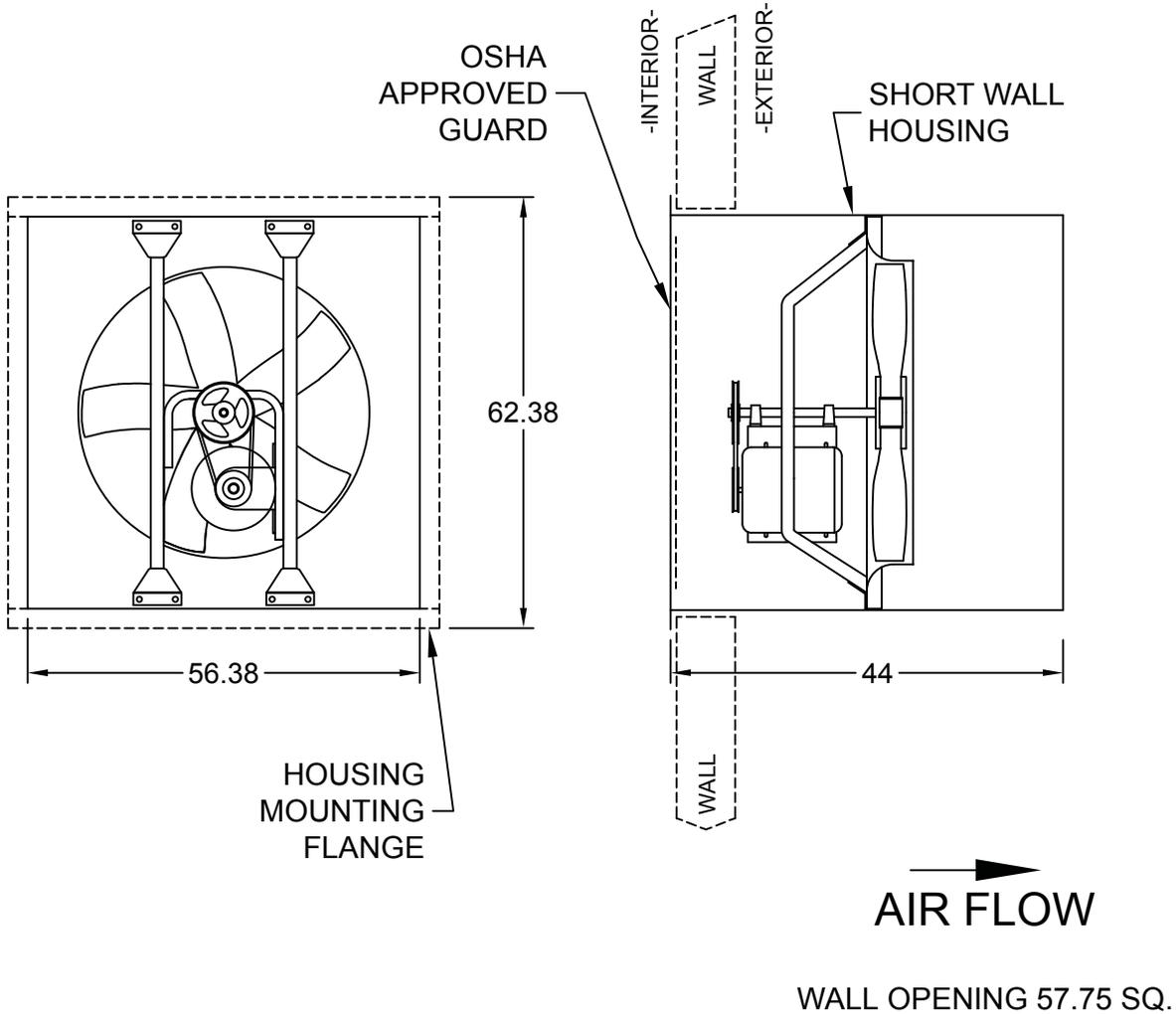
- Galvanized steel fan panel - Die formed, galvanized steel drive frame assembly
- Fabricated steel propeller for Levels 1 and 2, welded and painted steel for Level 3 - Adjustable motor pulley - Ball bearing motors - Fan shaft mounted in ball bearing pillow blocks - Static resistant belts - Corrosion resistant fasteners

#### **Options & Accessories:**

Short Wall Hsg, Flush Int., (2A-Exh), w/ OSHA Grd.  
Switch, NEMA-1, Toggle, Junction Box Mounted & Wired  
Bearings with Grease Fittings  
Unit Warranty: 1 Yr (Standard)

# Assembly Drawing

Type: Sidewall Belt Drive Exhaust Fan

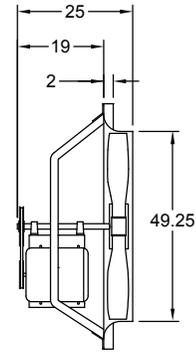
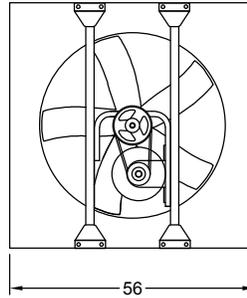


Notes: All dimensions shown are in units of in..

# Model: SBE-2H48-20

## Sidewall Belt Drive Exhaust Fan

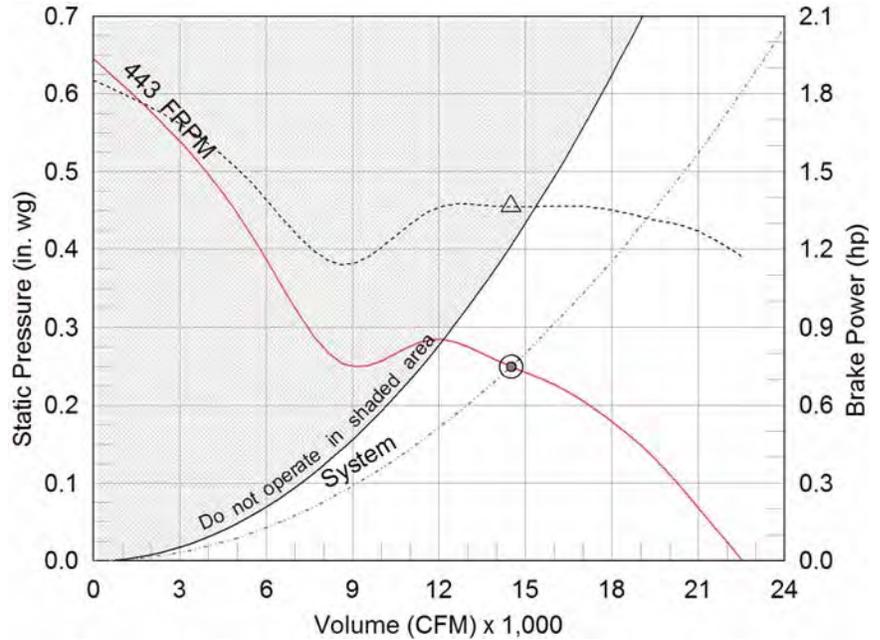
Dimensional	
Quantity	1
Weight w/o Acc's (lb)	207
Weight w/ Acc's (lb)	417
Max T Motor Frame Size	184
Wall Opening (in.)	57.75 x 57.75



AIR FLOW

See the Assembly Drawing For Selected Accessories

Performance	
Requested Volume (CFM)	14,500
Actual Volume (CFM)	14,500
External SP (in. wg)	0.25
Total SP (in. wg)	0.25
Fan RPM	443
Operating Power (hp)	1.37
Elevation (ft)	817
Airstream Temp.(F)	70
Air Density (ft3)	0.073
Drive Loss (%)	5.5
Tip Speed (ft/min)	5,567
Static Eff. (%)	44



- △ Operating Bhp point
- Operating point at Total SP
- Operating point at External SP
- Fan curve
- - - System curve
- ..... Brake horsepower curve

Motor	
Motor Mounted	Yes
Size (hp)	2
V/C/P	460/60/3
Enclosure	ODP
Motor RPM	1725_860
Windings	2
NEC FLA* (Amps)	3.4

### Sound Power by Octave Band

Sound Data	62.5	125	250	500	1000	2000	4000	8000	LwA	dBA	Sones
Inlet	85	81	82	76	75	72	67	62	80	69	17.1

### Notes:

All dimensions shown are in units of in..  
 \*FLA - based on tables 150 or 148 of National Electrical Code 2002. Actual motor FLA may vary, for sizing thermal overload, consult factory.  
 LwA - A weighted sound power level, based on ANSI S1.4  
 dBA - A weighted sound pressure level, based on 11.5 dB attenuation per Octave band at 5 ft - dBA levels are not licensed by AMCA International  
 Sones - calculated using AMCA 301 at 5 ft



## Model: SBE-2H48-20

### Sidewall Belt Drive Exhaust Fan

#### **Standard Construction Features:**

- Galvanized steel fan panel - Die formed, galvanized steel drive frame assembly
- Fabricated steel propeller for Levels 1 and 2, welded and painted steel for Level 3 - Adjustable motor pulley - Ball bearing motors - Fan shaft mounted in ball bearing pillow blocks - Static resistant belts - Corrosion resistant fasteners

#### **Options & Accessories:**

Short Wall Hsg, Flush Int., (2A-Exh), w/ OSHA Grd.  
Switch, NEMA-1, Toggle, Junction Box Mounted & Wired  
Bearings with Grease Fittings  
Unit Warranty: 1 Yr (Standard)





heaters for interstitial spaces

# Compact Freeze Protection Unit Heater

**CHPR25**



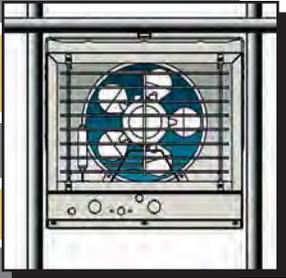
26 lbs • Standard hanging bracket supplied



**Concealed Space Use**  
**Zero Clearance**  
**Plenum Rated**

Model CHPR25 is a unique application heater approved for installation in a concealed space, an area between a finished ceiling and drop ceiling, a plenum space, or inside a plenum. It may be installed in areas that are not readily accessible and may be installed for freeze protection.

- 18 ga. all steel casing with neutral grey polyester powder coat finish for corrosion protection
- Easy to install using the hanging bracket supplied
- Steel finned low watt density element. Fins and elements are arranged in a uniform grid pattern to assure that all incoming air passes through the heating element.
- High limit thermal cutout automatically shuts off current in the event of overheating and reactivates the heater when temperature returns to normal.
- Fan delay control
- Optional alarm (240V) to alert automatic thermal limit tripped. Model AFL240
- ETL Listed - Control number 9900268
- Built-in, heavy duty, contactor/relay
- Control Box gasketed to keep out moisture and dust. NEMA 12 construction
- Fan motor is totally enclosed, permanently lubricated and thermally protected
- Great air throw
- Single Point field wiring connection



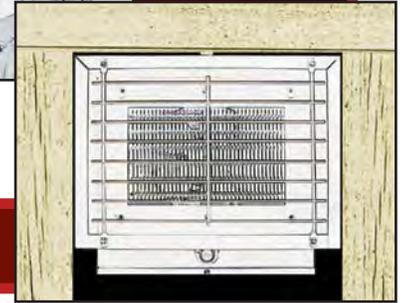
# Compact

- Axial fan design allows for smaller unit size
- Dimensions: 12"H X 14"W X 14"L • Weight: 26 lbs.
- Standard hanging bracket supplied
- Can also be installed with threaded rod



# Agency Approvals

Model CHPR25 is design certified by ETL to comply with Standard for Heating and Cooling Equipment ANSI/UL 1995 and CAN/CSA No. 236-05, third edition. Meets stringent City of Chicago codes for plenum use.

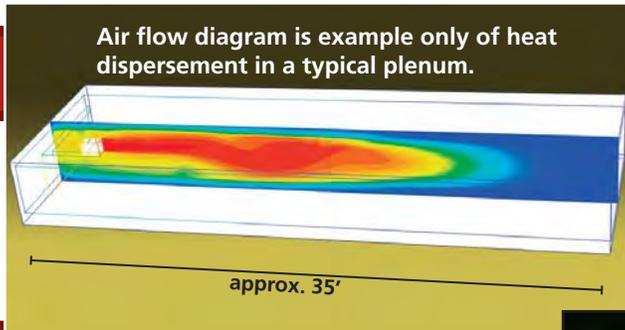


# Zero clearance capable

Model CHPR25 is rated for zero clearance to any surface mounted next to the sides, top, and bottom of the metal cabinet. The rear (entry air) and front (exit air) must have the proper clearances stated in the installation manual.

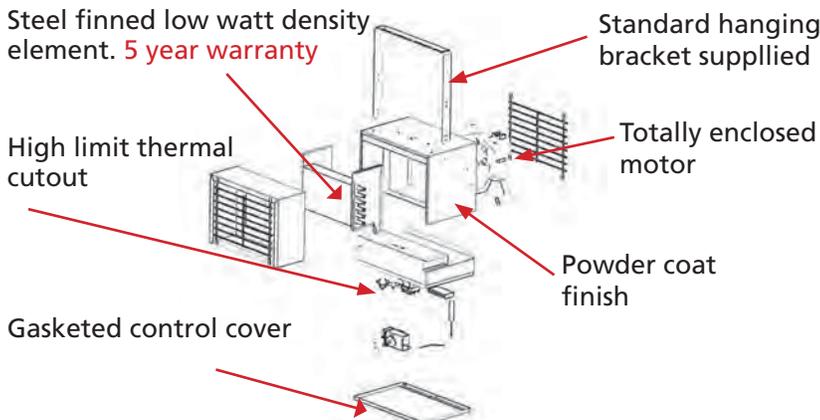
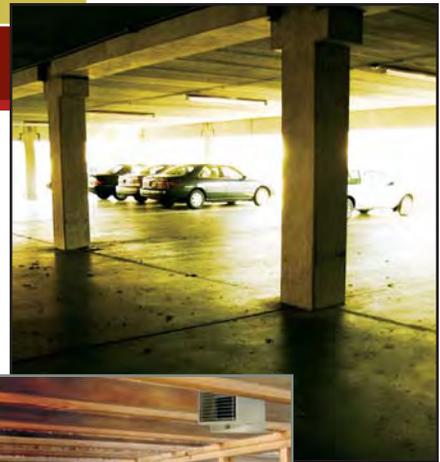
# Effective

- Output: 2500 Watts
- Voltage: 240 1 Phase
- BTUH: 8530 Amps:10.7
- Temp Range: 40°F to 90°F with Positive OFF



# Versatile

This unit is designed for light commercial and residential use and costs less to operate than larger plenum heaters. It may be installed inside a plenum, plenum space, concealed space between a finished ceiling and drop ceiling or in any open space above a ceiling or below a floor that is used as an air plenum. Perfect for parking garage ceilings, industrial space heating, or crawl spaces.



CHPR25 Specifications - Ratings @ 0.2" S.P.

VOLTS	HZ	KW	PHASE	BTUH	CFM	FPM	RISE	AMPS
240	50/60	2.5	1	8530	150	1880	60°F	10.7
208	50/60	1.9	1	6398	130	1880	46°F	9.42

(Thermostat temperature range: 40°F to 90°F with positive off)



Bennettsville, SC 29512  
For more info visit [www.qmarkmep.com](http://www.qmarkmep.com)

## TYPE AWH

# ARCHITECTURAL HEAVY DUTY WALL HEATERS (FAN-FORCED)

### APPLICATIONS

QMark's high-capacity, heavy-duty fan-forced wall heaters are designed for use almost anywhere in commercial or industrial areas requiring high capacity and quick recovery. They perform exceptionally well in such applications as motels, entryways, stores, public rest rooms, warehouses and other large, hard to heat areas.

### FEATURES

- 1500, 2000, 3000, 4000, and 4800 watts; 120, 208, 240, 277 volts; 60 hz.
- Steel finned metal sheath electric heating elements with low sheath temperatures provide uniform heating and long service life.
- Closely spaced grille bars discourage insertion of foreign objects and direct air downward to effectively distribute heat...keep floors warm and dry.
- Integral thermostat for quick installation... separate thermostat not necessary. (Range: 40° - 90°F.) AWH has tamper resistant thermostat adjustable with a narrow blade screwdriver through the bar grille.
- Thermal overload protector disconnects power in case of overheating due to accidental blockage.
- Built-in power disconnect switch for added safety during maintenance.
- Built-in fan delay switch energizes fan motor only after elements are heated...prevents discharge of unheated air. When heat shuts off, de-energizes fan motor after residual heat has been dissipated.
- Can be wired with standard 90°C wire.
- Permanently lubricated totally enclosed fan motor provides long life and low maintenance; gently distributes warmth throughout room area. 100 CFM.
- Contemporary steel bar grille with baked enamel finish and satin finished aluminum frame...retains attractive appearance through years of use.\*
- Optional accessory power control relays (24 or 120V holding coil) or pneumatic electric (P/E) switch.
- Recess or surface mount in standard 2" x 4" stud walls.

\*Northern White color is optional. (Add NW suffix to cat. #)

### MOUNTING LIMITATIONS

1. For wall mounting - Do not install back box closer than 8 inches from floor or adjacent wall.
2. Do not install heater behind towel rack, behind door, in floor, in closet, in ceiling or where air flow may be obstructed.

All controls are concealed behind the front cover making them essentially tamper proof. They will accommodate pneumatic/electric or low-voltage controls commonly used with computerized energy management systems.

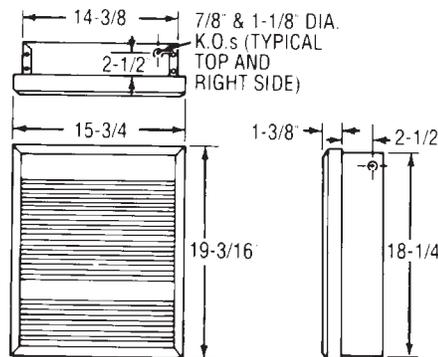
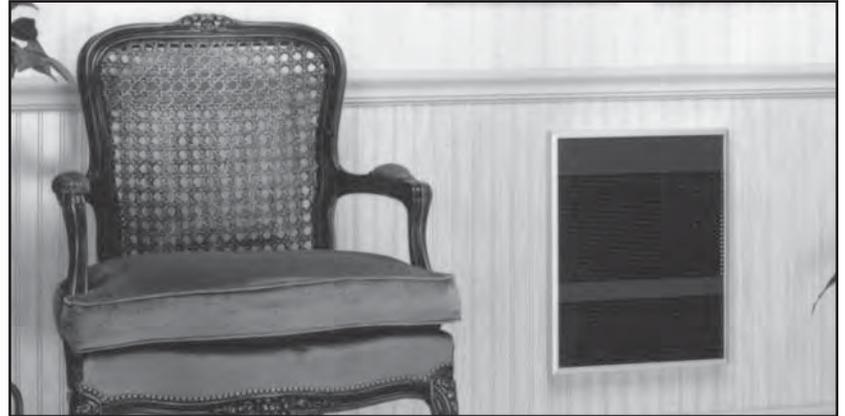


File #E21609



### ACCESSORIES

CATALOG NO.	DESCRIPTION
AWH-PE	Pneumatic/Electric switch. Factory set at 10 psig to "make" on pressure drop. May be field wired to "break" on pressure drop. Pressure set point adjustable to 30 psig. (Field installed.)
AWH-R2 (24 volt) AWH-R12 (120 volt)	Time delay relay 40-60 seconds to close when energized. Use 120V or 24V power supply from remote source. (Field installed.)
AWH-S-1	1" deep surface mounting frame for semi-recessed installation.
AWH-S-2	Same as above except 2" deep.
AWH-SM	Surface mounting frame for surface installations. Painted to match heater decor, 3 <sup>15</sup> / <sub>16</sub> " deep.
LFK-SFC	14 Gauge security front cover.

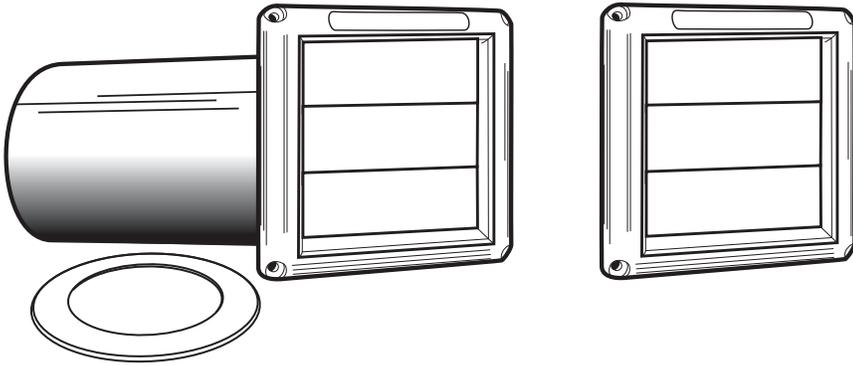


### SELECTION CHART

CATALOG NO.	VOLTS	PH.	AMPS	WATTS	BTU/HR	WIRE SIZE
AWH3150	120	1	12.5	1500	5120	12 AWG
AWH3180	120	1	15	1800	6142	12 AWG
AWH4408*	208	1	19.2	4000	13650	10 AWG
			9.6	2000	6825	
AWH4404*	240	1	16.7	4000	13650	10 AWG
			8.3	2000	6825	& 12 AWG
	208	1	14.4	3000	10235	
			7.2	1500	5120	
AWH4407*	277	1	14.4	4000	13650	12 AWG
			7.22	2000	6825	
	240	1	12.5	3000	10235	
			6.3	1500	5120	
AWH4307*	277	1	10.8	3000	10235	12 AWG
			5.4	1500	5120	
AWH4303	347	1	8.6	3000	10235	14 AWG
AWH4508	208	1	23.1	4800	16380	10 AWG
AWH4504	240	1	20	4800	16380	10 AWG
	208	1	17.3	3600	12285	
AWH4507	277	1	17.3	4800	16380	10 AWG
	240	1	15	3600	12285	
AWH4503	347	1	13.8	4800	16380	12 AWG
AWH4506	600	3	4.6	4800	16380	14 AWG
AWH44083	208	3	11.1	4000	13650	14 AWG
AWH45083	208	3	13.3	4800	16380	12 AWG
AWH44043	240	3	9.6	4000	13650	14 AWG
AWH45043	240	3	11.6	4800	16380	14 AWG
AWH4306	600	3	3.0	3000	10235	14 AWG

\*Heaters shipped at higher wattage. Units can be converted to half-wattage in field.

### Dryer Vent - 4" Supurr-Vent<sup>®</sup> Louvered Vent Hood, with aluminum pipe and collar



SVHCW<sub>4</sub>, SVHCB<sub>4</sub>, SVHAW<sub>4</sub>, SVHAW<sub>4/18</sub>, SVHAB<sub>4</sub>, SVHXW<sub>4</sub>, SVHUW<sub>4</sub>, SVHUB<sub>4</sub>

HS<sub>4</sub>W, HS<sub>4</sub>B, HSR<sub>4</sub>W, HSR<sub>4</sub>W/18, HSR<sub>4</sub>B, HSR<sub>4</sub>B/18

Model No.	Description	Color
HS <sub>4</sub> W	Hood only	White
HS <sub>4</sub> B	Hood only	Brown
HSR <sub>4</sub> W	Hood only	White
HSR <sub>4</sub> W/18	Hood only	White
HSR <sub>4</sub> B	Hood only	Brown
HSR <sub>4</sub> B/18	Hood only	Brown
SVHCW <sub>4</sub>	Hood/pipe unassem.	White
SVHCB <sub>4</sub>	Hood/pipe unassem.	Brown
SVHXW <sub>4</sub>	Hood/pipe assem.	White
SVHAW <sub>4</sub>	Hood/pipe assem.	White
SVHAB <sub>4</sub>	Hood/pipe assem.	Brown
SVHUW <sub>4</sub>	Hood/pipe unassem.	White
SVHUB <sub>4</sub>	Hood/pipe unassem.	Brown

### Performance Data

for plastic molded vent hoods

#### Hood

- Calcium filled Polypropylene
- Melting point: 325° F+
- UV Inhibitor added

#### Pipe

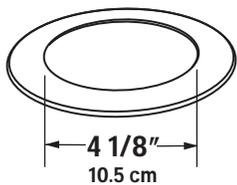
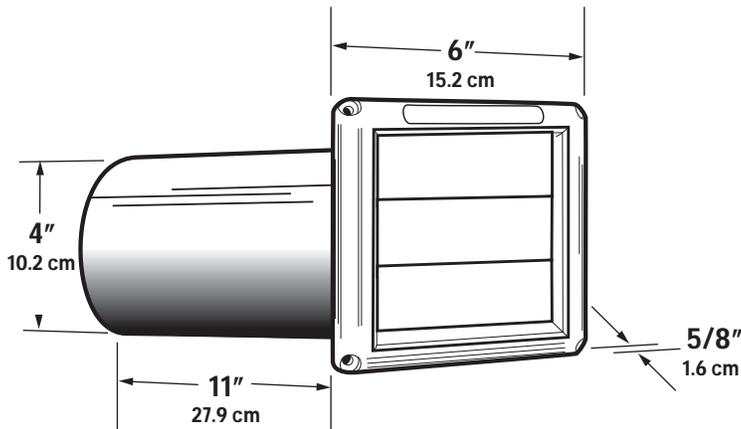
- Aluminum

#### Collar

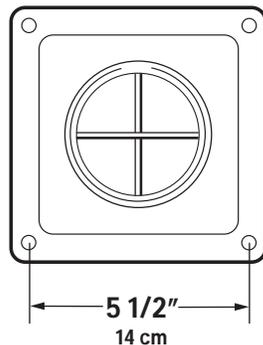
- High impact styrene

### General Information

- 4" dia. opening
- quick, easy installation
- louvered construction helps prevent wind and rain from entering vent
- opens with ease for maximum airflow
- durable weather resistant
- curved louvers for quieter operation



Plastic collar



Rear View

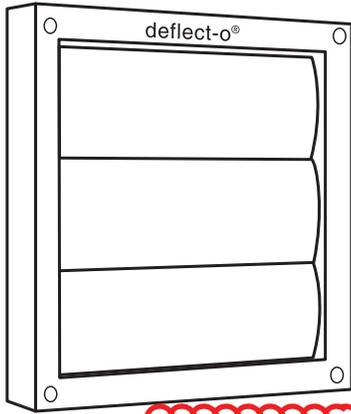
Molded for easy connection of pipe



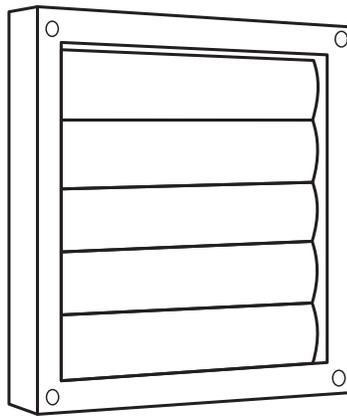
Side View

Hood Dia.	CFM	Tested	p/d in/w.c.
4" (10.2 cm)	50	✓	.045
4" (10.2 cm)	75	✓	.056
4" (10.2 cm)	100	✓	.052
4" (10.2 cm)	125	✓	.043
4" (10.2 cm)	150	✓	.042
4" (10.2 cm)	175	✓	.04
4" (10.2 cm)	200	✓	.032

### Supurr-Vent<sup>®</sup> Louvered Vent Hood without grid - 5", 6" & 7" diameter



HS5W, HS5B, HS6W, HS6B



HS7W

Model No.	Description	Color
HS5W	Hood	White
HS5B	Hood	Brown
HS6W	Hood	White
HS6B	Hood	Brown
HS7W	Hood	White

### Performance Data

for all plastic molded louvered vent hoods

#### Hood

- Calcium filled Polypropylene
- Melting point: 325° F+
- UV Inhibitor added

### Technical Data

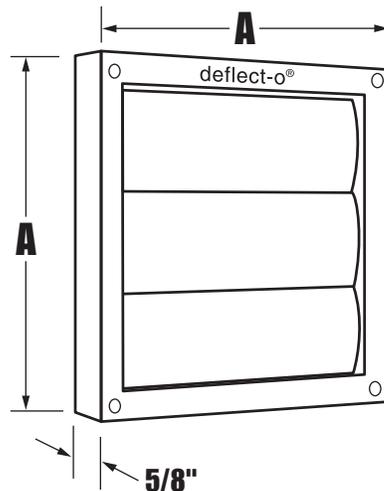
#### • Free Air

- 5" dia. = 22.5 square inches
- 6" dia. = 27 square inches
- 7" dia. = 31.5 square inches

### General Information

- 5", 6" & 7" diameter opening
- quick, easy installation
- is very attractive and comes in a variety of sizes and two colors
- opens with ease for maximum airflow
- durable weather resistant
- curved louvers for quieter operation

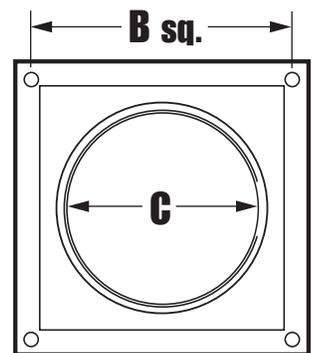
Model No.	A	B	C
HS5W	7 <sup>7</sup> / <sub>8</sub> "	7 <sup>1</sup> / <sub>2</sub> "	5"
HS5B	7 <sup>7</sup> / <sub>8</sub> "	7 <sup>1</sup> / <sub>2</sub> "	5"
HS6W	7 <sup>7</sup> / <sub>8</sub> "	7 <sup>1</sup> / <sub>2</sub> "	6"
HS6B	7 <sup>7</sup> / <sub>8</sub> "	7 <sup>1</sup> / <sub>2</sub> "	6"
HS7W	9 <sup>1</sup> / <sub>16</sub> "	8 <sup>1</sup> / <sub>2</sub> "	7"



Molded for easy  
connection of pipe



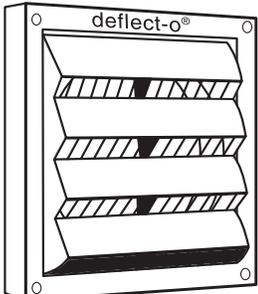
Side View



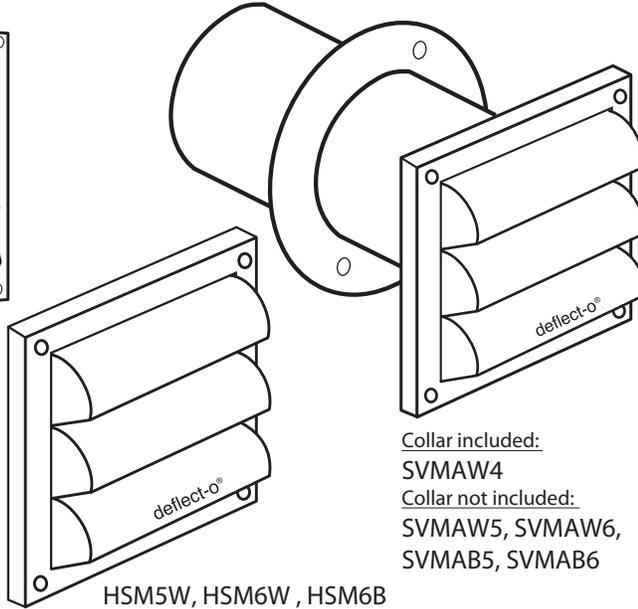
Rear View

### Fresh Air Intake with Molded Plastic Grid and Fixed Louvers

- 4" (10.2cm), 5" (12.7cm), 6" (15.2cm) Louvered Vent Hood only
- 4" (10.2cm) Louvered Vent Hood with Pipe and Collar



HSM4W, HSM4B



Collar included:  
SVM4W4  
Collar not included:  
SVM4W5, SVM4W6,  
SVM4B5, SVM4B6

HSM5W, HSM6W, HSM6B

Model No.	Description	Color
HSM4W	Hood w/fixed louvers	White
HSM4B	Hood w/fixed louvers	Brown
SVM4W4	Hood/pipe/collar assem.	White
SVM4W5	Hood/pipe assem.	White
SVM4W6	Hood/pipe assem.	White
SVM4B5	Hood/pipe assem.	Brown
SVM4B6	Hood/pipe assem.	Brown
HSM5W	Hood w/fixed louvers	White
HSM6W	Hood w/fixed louvers	White
HSM6B	Hood w/fixed louvers	Brown

### Performance Data

for all plastic molded fresh air intake vents

#### Hood

- Calcium filled Polypropylene
- Melting point: 325° F+
- UV Inhibitor added

#### Pipe

- Aluminum

#### Collar

- Styrene

### Technical Data

#### Free Air

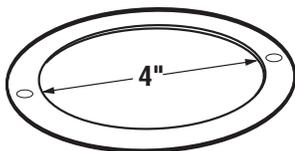
- 4" (10.2cm) dia. = 12 sq.in (77 sq.cm)
- 5", 6" dia. = 20 & 28 sq.in (129 sq.cm)

#### Protective Grid Size

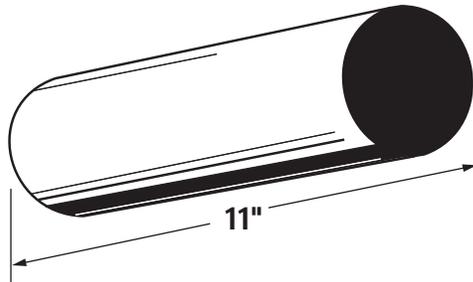
- 4"(10.2cm) dia. = protective grid on each stationary louver
- 5", 6" dia. = protective grid on back - 1/2" (12.7cm)sq. openings

### General Information

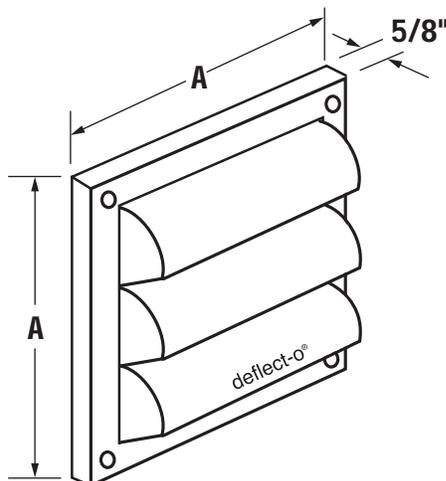
- Stationary molded plastic louvers
- quick, easy installation
- plastic furnace fresh air intakes come with a molded screen to help prevent birds and rodents from entering
- durable weather resistant



Plastic collar  
(SVM4W4 only)



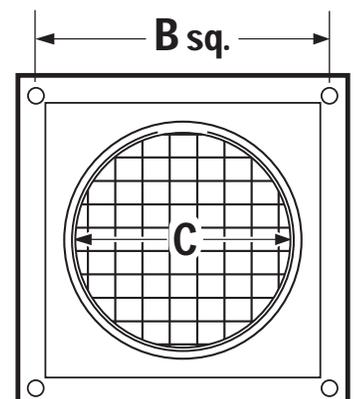
Model No.	A	B	C
HSM4W	6"	5 1/2"	4"
HSM4B	6"	5 1/2"	4"
SVM4W4	6"	5 1/2"	4"
HSM5W	8"	7 1/2"	5"
HSM6W	8"	7 1/2"	6"
HSM6B	8"	7 1/2"	6"
SVM4W5	8"	7 1/2"	5"
SVM4B5	8"	7 1/2"	5"
SVM4W6	8"	7 1/2"	6"
SVM4B6	8"	7 1/2"	6"



Molded for easy connection of pipe



Side View



Rear View



# VTC / VTH

## VERTICAL TERMINAL AIR CONDITIONER AND HEAT PUMP

**COOLING: 8,900 - 23,100 BTU/H**  
**HEAT PUMP: 8,500 - 22,400 BTU/H**  
**ELECTRIC HEAT: 5,100 - 34,100 BTU/H**  
**UP TO 3.0 COP**

### **Product Features**

- Chlorine-free R-410A refrigerant
- Evaporator coil freeze protection
- Compressor restart delay
- Low-ambient lock-out
- Adjustable fresh air damper
- Wall-mount thermostat
- Electrical disconnect
- Random unit restart
- Front desk control
- Fan on/off delay
- Adjustable fresh air damper
- Completed insulated cabinet for quiet operation
- "Ductable" to multiple rooms
- Full-length wall panels available (eliminates closet door)



**3/4 TON THROUGH 2 TONS**



\* Complete warranty details available from your local dealer or at [www.amana-ptac.com](http://www.amana-ptac.com).

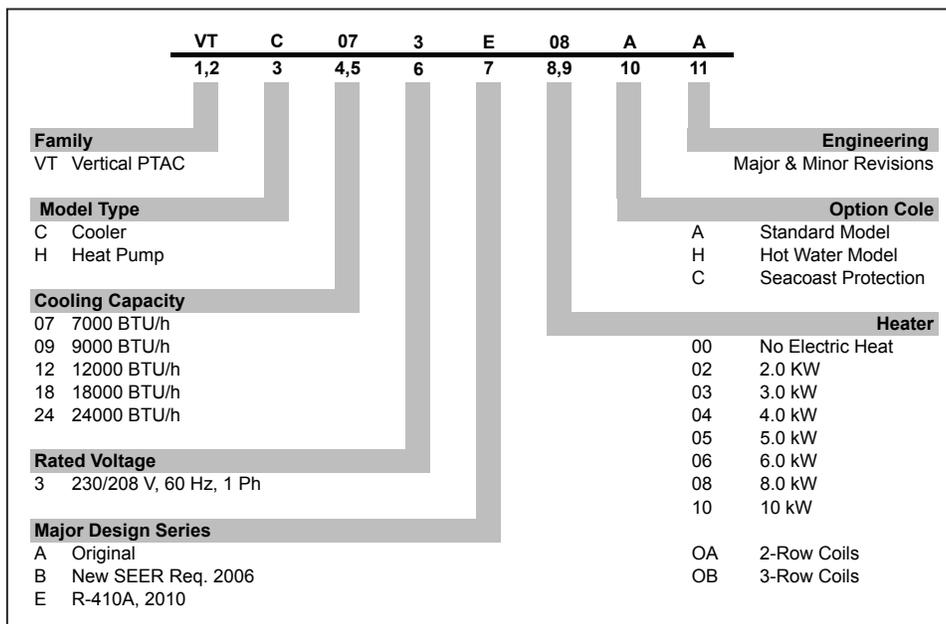
**FEATURES**

- **FRONT DESK CONTROL**  
Enable or disable each unit from the front desk to save energy used to condition unoccupied rooms.
- **FAN DELAY**  
Allows the evaporator blower to continue running for up to 45 sec. after the thermostat is satisfied, maximizing cooling performance.
- **RANDOM RESTART**  
Protects against damage to electrical circuits by preventing all units from starting at one time after power disruption. Random restart occurs in 3 to 4 min.
- **EVAPORATOR COIL FREEZE PROTECTION**  
Prevents ice build-up on coils and compressor damage during the cooling mode. Attached to the coil, a temperature sensor will de-energize the compressor when freezing conditions are detected and re-energize the compressor when the coil warms up again.
- **DUCTABLE RETURN AIR**  
Permits the connection of return air ductwork using the provided tabs (usually not required) on the inlet of the evaporator coil. (Figure 5, pg. 9)  
**Note:** Duct systems and registered sizes must be properly designed for the CFM and external static pressure rating of the unit.
- **ADJUSTABLE OUTSIDE AIR (MANUAL)**  
Meets code requirements for outside air introduction. The air vent (Figure 6, pg. 9) allows up to 50 CFM of outside air to be introduced into the equipment closet. The air mixes with return air entering the closet through the return air grille.  
**Note:** Negative pressure can be introduced through an external source to raise the 50 CFM level. Consult with the factory.
- **COMPRESSOR RESTART DELAY – (3 MIN.)**

Ensures that system pressure equalizes before the system restarts, so compressor life is extended.

- **LOW AMBIENT LOCKOUT**  
Locks out compressor at 40°F and below, thus extending compressor life.
- **ELECTRICAL DISCONNECT**  
Makes service and maintenance easier. (Factory-installed)
- **FILTER BRACKETS**  
Installed over evaporator coil and shipped with throw-away filter (20" x 24" x 1"; see Figure 5, pg. 9). (Field-installed)
- **UNIQUE "SLEEVE DRAIN" CONDENSATE SYSTEM**  
(Factory-installed) – Connects evaporator drain pan to a vertical pipe connection in the unit's base pan via a drain line. Evaporator condensate is delivered from the unit to a catch tray in the wall sleeve and exits the sleeve through the 3/4" male NPT fitting to allow complete piping of the drain to a condensate riser during the rough-in stage. This eliminates condensate connection problems when connecting the HVAC drain to the riser after the HVAC unit is installed in the closet. Unit can be removed for service without disconnecting the condensate piping. Additional closet space is not needed to connect the drain.
- **SECONDARY OVERFLOW**  
Should the primary condensate riser become clogged, water will fill the catch tray and be diverted through the sleeve to the exterior of the building, ensuring no leakage into the interior area. Rain water entering the sleeve is automatically diverted to the building exterior.

**NOMENCLATURE**



## VTC MODEL SPECIFICATIONS—COOLING/ELECTRIC HEAT

### ELECTRICAL DATA (208/240V-1 PH-60HZ)

MODEL	ELECTRIC HEAT DATA						BLOWER DATA		CONDENSER DATA				MIN. CIRCUIT AMPS		MAX. CIRCUIT PROTECTION		SHIP WEIGHT (LBS.)
	kW		BTU/H		HEATING AMPS		EVAPORATOR MOTOR		COMPRESSOR		CONDENSER MOTOR		208V	230V	208V	230V	
	240V	208V	240V	208V	240V	208V	AMPS	HP	RLA	LRA	FLA	HP					
VTC093E-0	0	0	0	0	0	0							7	7	15	15	245
VTC093E-2	2	1.5	6,800	5,100	9	7.9	0.7	⅝	4.5	25.0	0.5	⅓ <sub>15</sub>	10	12	15	15	
VTC093E-3	3	2.3	10,200	7,700	13.2	11.5							15	17	15	20	
VTC093E-4	4	3	13,600	10,200	17.4	15.1							19	22	20	25	
VTC123E-0	0	0	0	0	0	0							9	9	15	15	245
VTC123E-2	2	1.5	6,800	5,100	9	7.9							10	12	15	15	
VTC123E-3	3	2.3	10,200	7,700	13.2	11.5	0.7	⅝	5.6	29.0	0.5	⅓ <sub>15</sub>	15	17	15	20	
VTC123E-4	4	3	13,600	10,200	17.4	15.1							19	23	20	25	
VTC123E-5	5	3.8	17,000	12,800	22	19							24	28	25	30	
VTC183E-0	0	0	0	0	0	0							13	13	20	20	255
VTC183E-2	2	1.5	6,800	5,100	9.2	8.1							13	13	20	20	
VTC183E-3	3	2.3	10,200	7,700	13.4	11.7							15	17	20	20	
VTC183E-4	4	3	13,600	10,200	17.5	15.3	0.9	⅝	6.5	43.0	0.7	⅓ <sub>10</sub>	20	22	25	25	
VTC183E-5	5	3.8	17,000	12,800	22	19							24	28	25	30	
VTC183E-6	6	4.5	20,500	15,350	26	23							29	33	30	35	
VTC183E-8	8	6	27,300	20,500	34	30							38	43	40	45	
VTC183E-10	10	7.5	34,100	25,600	43	37							47	54	50	60	
VTC243E-0	0	0	0	0	0	0							20	20	30	30	255
VTC243E-3	3	2.3	10,200	7,700	14	12.3							20	20	30	30	
VTC243E-4	4	3	13,600	10,200	18.2	15.9							22	24	30	30	
VTC243E-5	5	3.8	17,000	12,800	22	20	2.6	¼	11.5	54.0	2.3	¼	26	29	30	30	
VTC243E-6	6	4.5	20,500	15,350	27	23							31	35	35	40	
VTC243E-8	8	6	27,300	20,500	35	30							40	45	40	50	
VTC243E-10	10	7.5	34,100	25,600	43	38							49	55	50	60	

## COOLING PERFORMANCE DATA

MODEL	STANDARD RATINGS <sup>1</sup>	
	BTU/H	EER
VTC093E	8,900	9.0
VTC123E	11,500	9.0
VTC183E	17,600	9.0
VTC243E	23,100	9.0

<sup>1</sup> Tested in accordance with ARI Standard 310/380-93 at 95°F DB/75°F WB outdoors and 80°F DB/67°F WB indoors.

**VTC MODEL SPECIFICATIONS—COOLING/ELECTRIC HEAT (CONT.)**

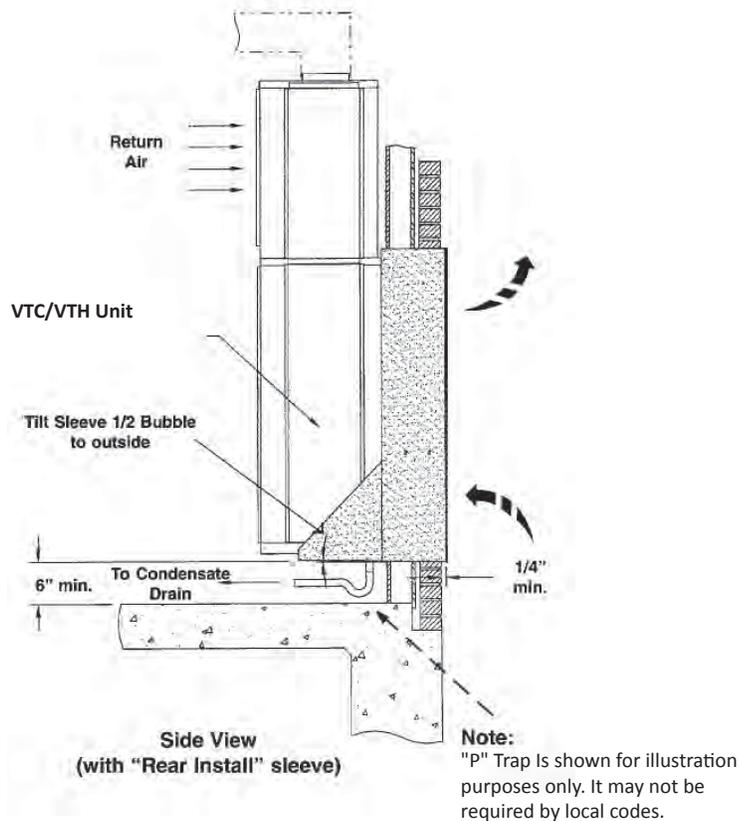
**BLOWER DATA**

MODEL	MOTOR SPEED <sup>1</sup> CONNECTION	CFM VS. EXTERNAL STATIC PRESSURE							
		0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40
VTC093E	High	490	475	460	450	435	420	400	---
	Med	375	360	350	340	330	315	300	---
	Low	290	280	270	260	240	230	215	---
VTC123E	High	490	475	460	450	435	420	400	---
	Med	375	360	350	340	330	315	300	---
	Low	290	280	270	260	240	230	215	---
VTC183E	High	660	655	650	645	640	635	625	610
	Med	580	578	575	570	565	560	550	540
	Low	485	480	475	470	465	460	455	450
VTC243E	High	1,030	1,000	980	950	920	890	860	820
	Med	880	860	840	820	790	760	730	710
	Low	770	760	750	740	720	700	680	660

**Notes:**

- (1) VTC12, 18- and 24-blower motors are factory-wired for medium (cooling) and low (heating) fan operation. VTC09 is low speed for both.
- (2) VTH12, 18- and 24-blower motors are factory-wired for medium (cooling/heat pump) and low (electric heat) speed operation. VTH09 is low speed in all modes.

**DIMENSIONAL DATA**



\*See Wall Sleeve Installation Instructions for complete details.

## VTH MODEL SPECIFICATIONS—COOLING/ELECTRIC HEAT

### ELECTRICAL DATA (208/240V-1 PH-60HZ)

MODEL	ELECTRIC HEAT DATA						ELOWER DATA		CONDENSER DATA				MIN. CIRCUIT AMPS		MAX. CIRCUIT PROTECTION		SHIP WGT (LES)
	KW		ETU/H		HEATING AMPS		EVAPORATOR MOTOR		COMPRESSOR		MOTOR		208V	230V	208V	230V	
	240V	208V	240V	208V	240V	208V	AMPS	HP	RLA	LRA	FLA	HP					
VTH093E	2	1.5	6800	5,100	9	7.9							10	12	15	15	245
	3	2.3	10,200	7,700	13.2	11.5	0.7	1/8	4.5	25	0.5	1/15	15	17	15	20	
	4	3	13,600	10,200	17.4	15.1							19	22	20	25	
VTH123E	2	1.5	6800	5,100	9	7.9							10	12	15	15	245
	3	2.3	10,200	7,700	13.2	11.5	0.7	1/8	5.6	29	0.5	1/15	15	17	15	20	
	4	3	13,600	10,200	17.4	15.1							19	23	20	25	
	5	3.8	17,000	12,800	22	19	24	28	25	30							
VTH183E	2	1.5	6,800	5,100	9.2	8.1							13	13	20	20	255
	3	2.3	10,200	7,700	13.4	11.7							15	17	20	20	
	4	3	13,600	10,200	17.5	15.3							20	22	25	25	
	5	3.8	17,000	12,800	22	19	0.9	1/8	6.5	43	0.7	1/10	24	28	25	30	
	6	4.5	20,500	15,350	26	23							29	33	30	35	
	8	6	27,300	20,500	34	30							38	43	40	45	
	10	7.5	34,100	25,600	43	37							47	54	50	60	
VTH243E	3	2.3	10,200	7,700	14	12.3							20	20	30	30	255
	4	3	13,600	10,200	18.2	15.9							22	24	30	30	
	5	3.8	17,000	12,800	22	20	2.6	1/4	11.5	54	2.3	1/4	26	29	30	30	
	6	4.5	20,500	15,350	27	23							31	35	35	40	
	8	6	27,300	20,500	35	30							40	45	40	50	
	10	7.5	34,100	25,600	43	38							49	55	50	60	

**IMPORTANT:**

- Heat pump does not operate simultaneously with electric heat.
- Electrical data in the aEove taEe only applies to units manufactured after 8/1/2000 (data code G08). Contact factory for electrical data for units manufactured prior to 8/1/2000.
- Compressors in these models (after 8/1/2000) do not operate simultaneously with heater elements.
- Models manufactured Eefore 8/1/2000 (excluding the VTH24-HP) did feature simultaneous operation and therefore had higher circuit ampacities.

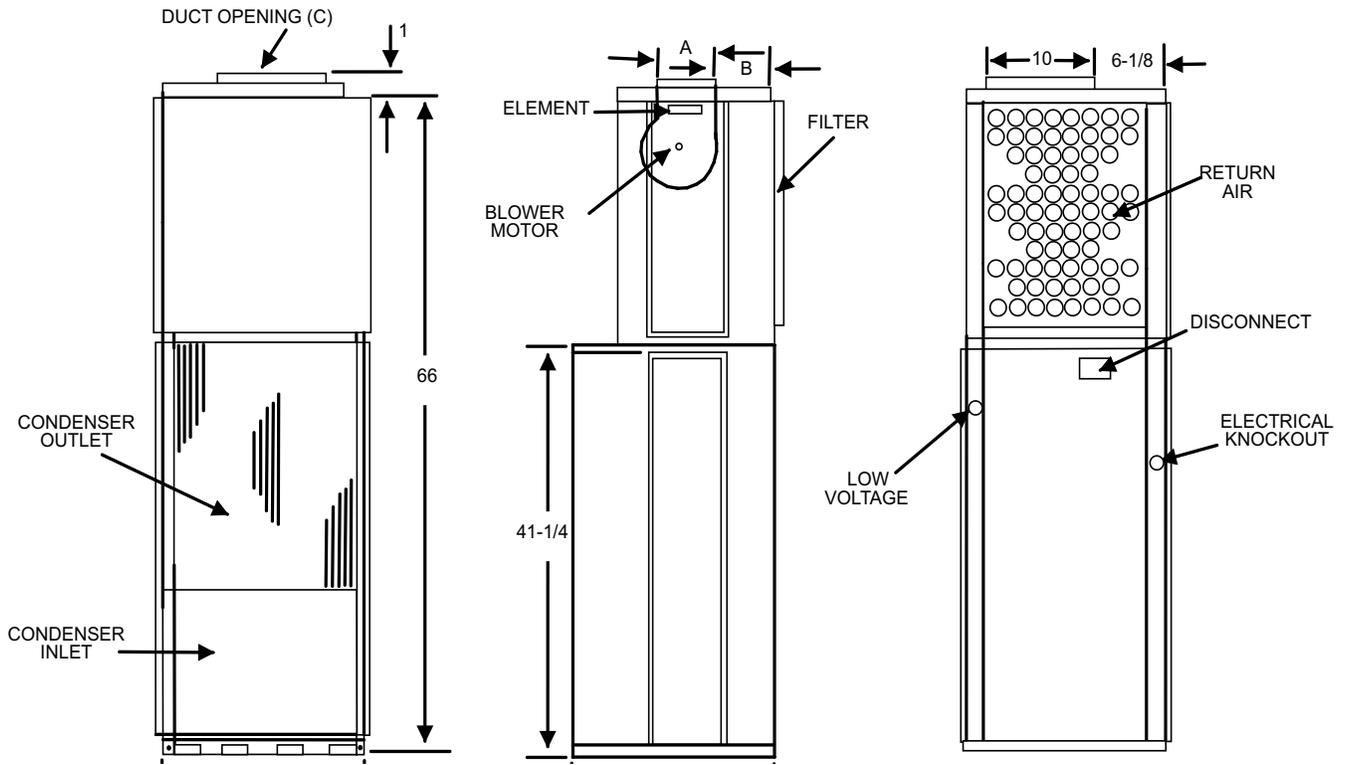
## PERFORMANCE DATA

MODEL	COOLING DATA		HEATING DATA <sup>2</sup>		
	BTU/H	EER	BTU/H	WATTS	COP
VTH093E	8,900	9.0	8,500	795	3.0
VTH123E	11,400	9.0	11,500	1,001	3.0
VTH183E	17,400	9.0	16,700	1,582	3.0
VTH243E	22,600	9.0	22,400	1,967	3.0

<sup>1</sup> Tested in accordance with ARI Standard 310/380-93 at 95°F DB/75°F WB outdoors and 80°F DB/67°F WB indoors.

<sup>2</sup> 47°F DB, 43°F WB Outdoor/70°F DB, 60°F WB Indoor

**DIMENSIONAL DATA**



	A	B
VTC/VTH 09, 12, 18	6½	6½
VTC/VTH 24	10	3

**ACCESSORIES**

- WALL-MOUNTED LOW-VOLTAGE THERMOSTAT**  
Easily controls the unit. Low-voltage wires exit the left side of the cabinet. (See Pg. 8.)
- "FLUSH STYLE" ARCHITECTURAL LOUVER**  
Attaches to the outside of the wall sleeve for a flush appearance. Louvers recess into the wall sleeve; stock and custom colors available.
- WALL SLEEVES**  
Standard 22" width x 44" Height. Six sleeves (three rear installation, three side installation) available for varying wall widths, from 5" to 20". (See chart below and Figure 7, page 9.)  
Shipped separately to allow installation during construction, each sleeve includes a factory installed "weather guard" to cover the sleeve opening during construction phase.  
**Note:** Due to better access to unit, wall sleeves installed in the rear application are recommended over side-installed wall sleeves whenever possible.

**Side Wall Sleeves**

MODEL	WALL DEPTH	SLEEVE DEPTH
SWS958A	5" - 8" Walls	26"
SWS9812A	8" - 12" Walls	30"
SWS91214A	12" - 15" Walls	33"
	20" Walls	

**Note:** Side-installed wall sleeves require different closet sizes and configurations. (See Page 10.)

**Rear Wall Sleeves**

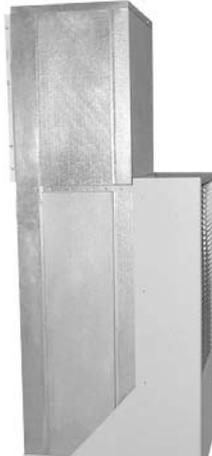
MODEL	WALL DEPTH	SLEEVE DEPTH
VWS95BA	5" - 8" Walls	26"
VWS9812A	8" - 12" Walls	30"
VWS91214A	12" - 15" Walls	33"
	20" Walls	

**Architectural Grilles (Available in various colors)**

MODEL	WALL DEPTH
AGKV01CB	Anodized Cluminum (Clear)
AGKV01DB	Dark Broze
AGKV01TB	Stonewood
AGKV01WB	White
AGKV015B	Custom Color



**UNIT WITH INSTALLED REAR SLEEVE AND FLUSH-STYLE LOUVER**



**Note:** Sleeve, louver, filter, and thermostat required for each general installation.

Separate wall mounting bracket is shipped with "side install" wall sleeves.



**Side Install Sleeve**

**ACCESSORIES (CONT.)**

- WALL-MOUNTED LOW-VOLTAGE THERMOSTAT\***  
 Easily controls the unit. Low-voltage wires exit the left side of the cabinet.  
 \* Available for straight cool/hydronic chassis and heat pump chassis.
- UNIT MOUNTED FREEZE SENSOR (UMF01A)**  
 De-energizes the unit when reduced air flow or ice build-up are detected. Re-energizes the unit when normal operating conditions resume.
- HYDRONIC FLOW CONTROL MODULE (HFC01A)\***  
 Regulates the amount of hot water heat to the unit. \*Applies to hydronic models only.

1246001	Straight Cool/ Hydronic Chassis	Digital cool - off - heat, auto - on
1246003	Heat Pump Chassis	Digital cool - off - heat, auto - on

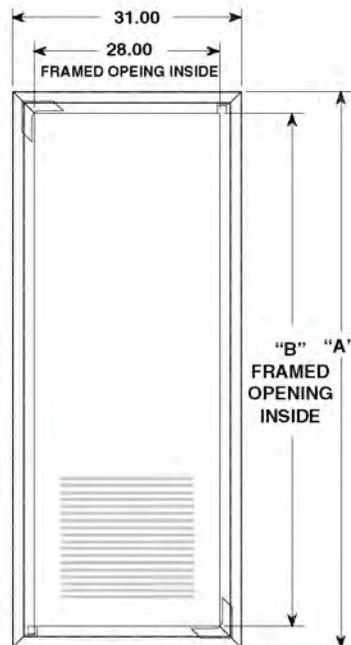
- OPTIMAL ACCESS/RETURN AIR PANEL**  
 Panels are available as louvered or non-louvered and are insulated for sound reduction with tamper-proof screws. Louvered panel includes an 18" x 24" x 1" filter. Non-louvered panels required external return air grilles and unit mount filters.
- FLOAT SWITCH (FSE306A)\***  
 Opens the condensate pan automatically when water rises in the pan and shuts off the system by breaking low or line voltage current to the compressor. Switch is normally closed. By clipping the float switch to the side of the auxiliary drain pan, ceiling water damage is prevented. In some areas, this switch can replace an auxiliary drain pan. Local building codes should be checked for application.  
**Note:** The float switch must be installed before unit is set in the sleeve.  
 \*Applies to hydronic models only.

**Access/Return Air Panel**



**Access/Return Air Panel<sup>3 4</sup>**

PART #	DESCRIPTION	DIMENSIONS (H x W)		SHIP WEIGHT
		FRAME	OPENING	
931-11	Louvered <sup>1</sup>	87 x 31	84 x 28	55
931-12	Non-Louvered <sup>2</sup>	87 x 31	84 x 28	55
931-13	Louvered <sup>1</sup>	82 x 31	79 x 28	55
931-14	Non-Louvered <sup>2</sup>	82 x 31	79 x 28	55



**Note:** A solid door or panel with a side wall return air grille will result in lower sound levels.

PART #	A	B
N/LWPO187	87	84

**ACCESSORIES (CONT.)**

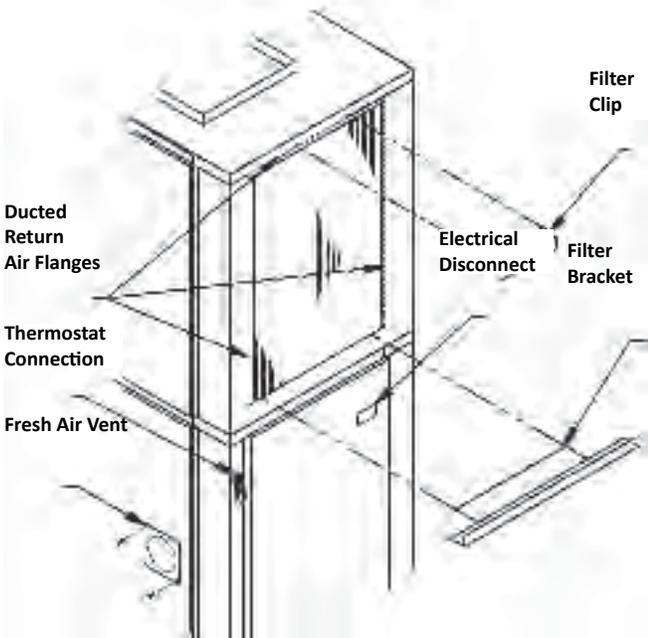


Figure 5—Filter Bracket Detail

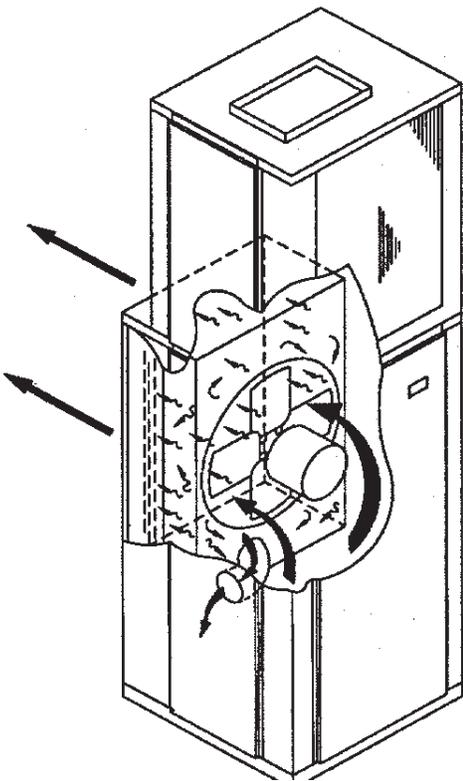


Figure 6

**OUTDOOR AIR VENTILATION**

One end of a 4" aluminum vent pipe is connected to the condenser venturi and the other end is connected to the side of the VTC/VTH cabinet. A mesh screen is installed inside the vent pipe, and a metal plate on the side of the cabinet covers the opening of the vent pipe. Up to 50 CFM of outside air is introduced into the equipment closet by removing the metal cover plate. The outside air then mixes with the return air and is pulled through the evaporator coil and into the supply duct. The cover plate can be re-installed to partially close the outside air opening if less than 50 CFM is desired. An external source of negative pressure (i.e., a bathroom fan) could be used to introduce more than 50 CFM of outside air. Consult with factory for further details.

**Note:** It is suggested that a minimum 24" door be used for access. Closet interior may be smaller than listed here as long as the door opening allows for removing the unit. Door opening must line up with unit to allow removal.

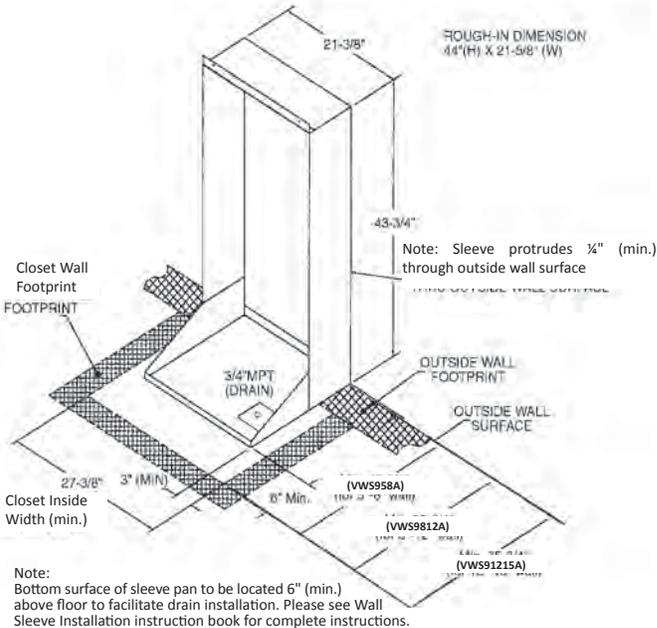
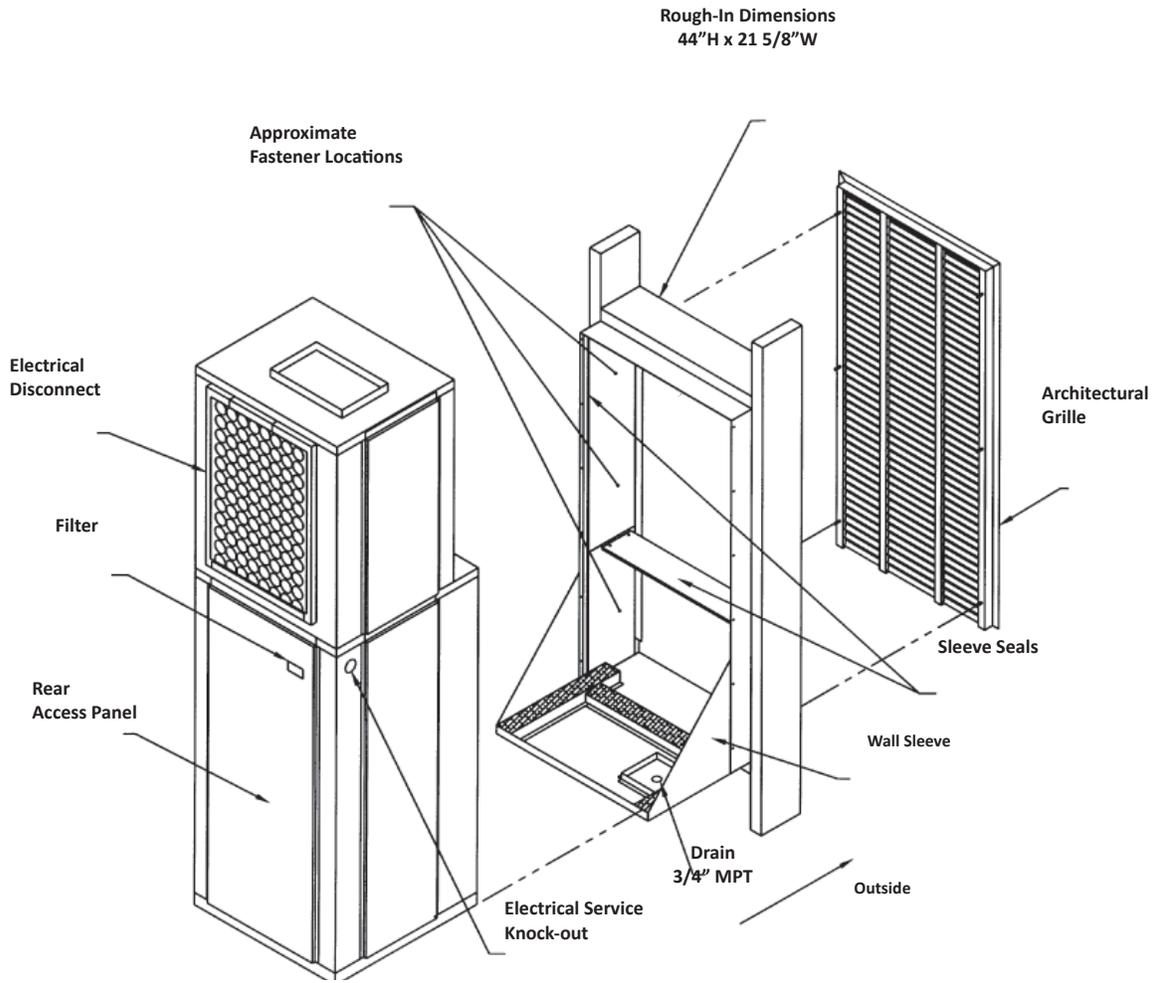


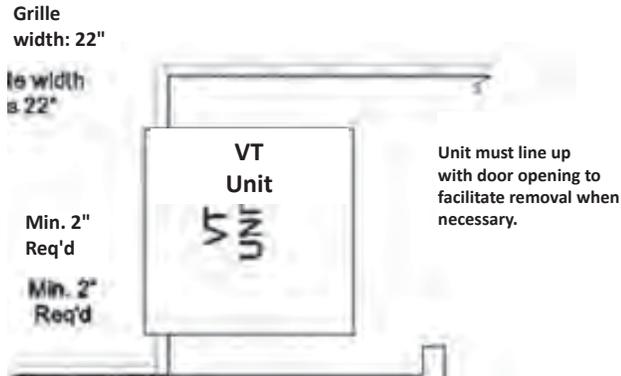
Figure 7

GENERAL ASSEMBLY



**INSTALLATION**

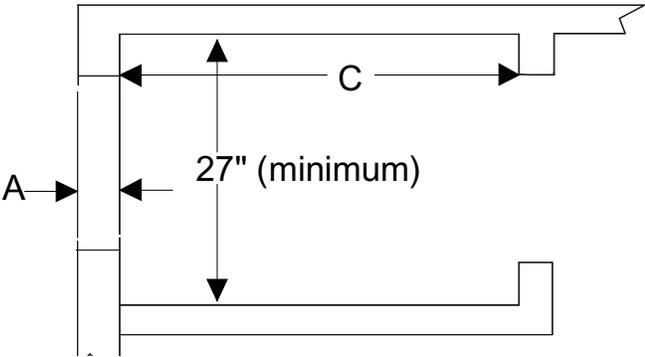
**REAR INSTALLATION**



**Notes:**

1. Sleeve rough-in opening is 44" (H) x 21-5/8" (W)
2. Bottom of opening should be approximately 6" above floor level.
3. Minimum 3" clearance is required on all sides of the unit.

**REAR INSTALLATION—CLOSET DIMENSIONS**



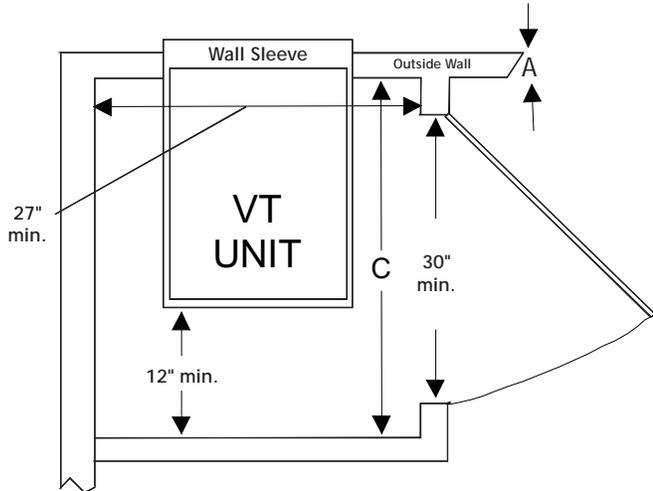
**Instructions:**

To find the minimum closet depth (dimension "C"), use the following method:

Determine dimension "A" which is the total finished wall thickness.

- \* For 5"-8" outside wall thickness, subtract "A" from 29" ( $C = 29 - "A"$ )
- \* For 8"-12" outside wall thickness, subtract "A" from 33" ( $C = 33 - "A"$ )
- \* For 12"-15" outside wall thickness, subtract "A" from 36" ( $C = 36 - "A"$ )

**SIDE INSTALLATION—CLOSET DIMENSIONS**



**Instructions:**

To find the minimum closet depth (dimension "C"), use the following method:

Determine dimension "A", which is the total finished wall thickness.

- \* For 5"-8" outside wall thickness, subtract "A" from 39" ( $C = 39 - "A"$ )
- \* For 8"-12" outside wall thickness, subtract "A" from 43" ( $C = 43 - "A"$ )
- \* For 12"-15" outside wall thickness, subtract "A" from 46" ( $C = 46 - "A"$ )

## GUIDE SPECIFICATIONS

**Ratings** – Each unit must meet the following specifications:

ARI rating of \_\_\_\_\_ BTU/h cooling (and \_\_\_\_\_ BTU/h reverse cycle heating with a COP of \_\_\_\_\_ at 47 °F O.D.)

Electric resistance heat of \_\_\_\_\_ BTU/h. Total Amp draw must be of \_\_\_\_\_ and \_\_\_\_\_ Watts at \_\_\_\_\_ volts.

The EER must be a minimum of \_\_\_\_\_ EER.

**Unit Chassis** — Each unit must be slide-out design, ready for installation into closet space. Unit must fit into closet space not to exceed 24" x 24" with overhead duct connections designed to .25 ESP. Unit must be tested for conformance to ASTM E water infiltration specification ASTM E 331-86, which ensures no water infiltration when tested at 8" rain per hour at 63 mph wind for 15 min.

**Filter** — Filter provided with the unit. Installer must provide for easy accessibility.

**Heat Pumps** — Each unit must include a changeover thermostat that senses an outside coil switch-over temperature of 25°F, lock-open refrigerant-reversing valve during heat pump operation, temperature-activated defrost drain and automatic emergency heat operation to over-ride the heat pump's change-over thermostat and bring on electric resistance heaters in the event of a sealed-system failure.

**Compressor** — The compressor must be hermetically sealed, internally isolated, rotary-type and permanently mounted on rubber isolators. No removal or adjustment of compressor hold-down bolts is to be required during installation.

**Unit Controls** — The unit must be controlled by a thermostat. Other unit controls must include a concealed ventilation control to allow the introduction of filtered air into the room, a concealed fan mode switch to allow the owner to preset for either continuous fan or thermostatically cycled fan operation. Additionally, the following controls are to be included as standard on all units:

- Compressor restart delay
- Random restart circuit
- Front desk control
- Evaporator coil freeze protection
- Fan delay
- Low ambient lock-out

**Evaporator/Condenser Fans** — Direct drive with a permanent split capacitor, two-speed motor. Must have a condenser fan and separate indoor evaporator motor. Condenser fan must be propeller type and evaporator fan must be blower type.

**Coils** — Unit's coils must have copper tubing expanded into rippled-edge louvered aluminum fins.

**Discharge and Return Air** — A unit must be able to discharge air through an overhead duct system with an external static pressure capability of 0.35" for 9,000 and 12,000 unit sizes and 0.40" for 18,000 and 24,000 unit sizes. The return air must be capable of a free return at the unit or a ducted return.

**Warranty** — Limited One-Year Warranty; Second- through Fifth-Year Limited Replacement Compressor Warranty. Full warranty details are available at [www.amana-hac.com](http://www.amana-hac.com).

**Wall Sleeve** — The wall sleeve must be of industry-accepted dimensions: from 21" [d] to 28" [d] (dependent upon wall width, from 5" to 15") x 22" [w] x 44" [h] and constructed of insulated galvanized steel for corrosion resistance. Sleeve must be shipped with weather-resistant rear closure panel installed.

**Condensate Drain** — The unit must have a condensate draining system. A vertical pipe connection in the base pan is connected to the evaporator drain pan via a drain line. Condensate passes from the unit to a catch tray, located in the wall sleeve, and exits the sleeve through a ¼" male NPT fitting. (This allows piping to be done during construction stage).

The unit must also have a secondary condensate draining system for overflow. If the primary condensate draining system becomes clogged, water will be directed from the catch tray, through the sleeve, to the outside of the building. Any external water source (rain, sleet, etc.) entering the sleeve will also be diverted to the building's exterior.

**Outdoor Grilles** — Must be architecturally extruded and made of anodized aluminum (AGKV\*\*\*A). All other grilles must be submitted to our company for feasibility, airflow characteristics and compliance with U.L. regulations, where necessary.

**Hydronic Heat Units** — Required for heating functions instead of electric resistance heaters. Unit must retain complete service access with the kit installed. Proper water or steam valves must be used; however, they are not included with the Hydronic Heat Unit.

**Thermostats** — A manual, auto-changeover or programmable thermostat must be installed to provide full remote operation of the chassis.

## Product Data



Carrier's CA13 has been designed utilizing Carrier's Puron refrigerant. The environmentally sound refrigerant allows you to make a responsible decision in the protection of the earth's ozone layer.

This product has been designed and manufactured to meet Energy Star® criteria for energy efficiency when matched with appropriate coil components. Refer to the combination ratings in the Product Data for system combinations that meet Energy Star® guidelines.

### INDUSTRY LEADING FEATURES / BENEFITS

#### Efficiency

- Up to 15 SEER/12.5 EER
- Microtube Technology™ refrigeration system
- Energy Star® combinations

#### Reliability

- Puron® refrigerant - environmentally sound, won't deplete the ozone layer and low lifetime service cost.
- Scroll compressor
- Internal pressure relief valve
- Internal thermal overload
- Filter drier

#### Durability

WeatherArmor™ protection package:

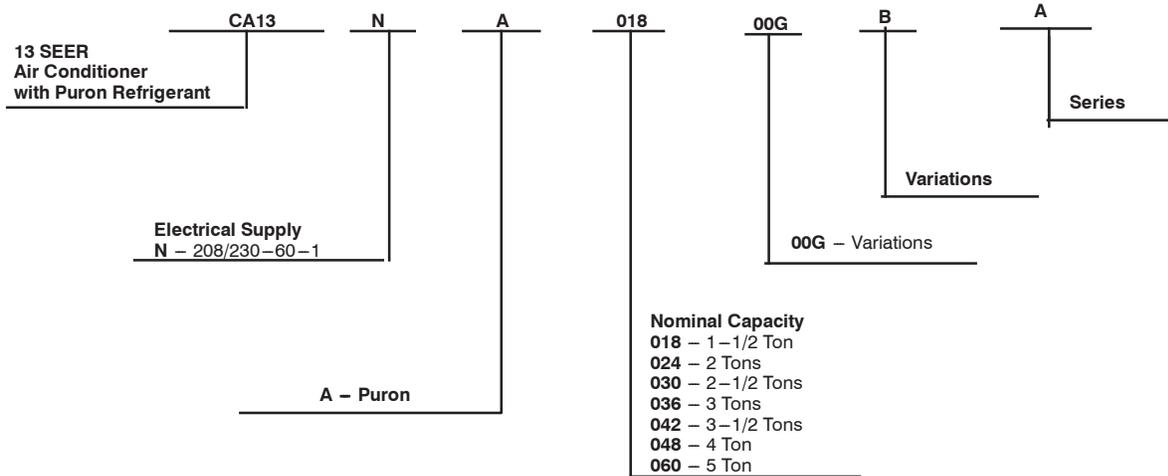
- Solid, durable sheet metal construction
- Dense wire coil guard

#### Applications

- Long-line - up to 250 feet (76.20 m) total equivalent length, up to 200 feet (60.96 m) condenser above evaporator, or up to 80 ft. (24.38 m) evaporator above condenser (See Longline Guide for more information.)
- Low ambient (down to -20°F/-28.9°C)) with accessory kit

**NOTE: Ratings contained in this document are subject to change at any time. Always refer to the AHRI directory ([www.ahridirectory.org](http://www.ahridirectory.org)) for the most up-to-date ratings information.**

# PRODUCT NUMBER NOMENCLATURE



CA13NA



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to [www.ahridirectory.org](http://www.ahridirectory.org).



This product has been designed and manufactured to meet Energy Star® criteria for energy efficiency when matched with appropriate coil components. However, proper refrigerant charge and proper air flow are critical to achieve rated capacity and efficiency. Installation of this product should follow all manufacturing refrigerant charging and air flow instructions. Failure to confirm proper charge and air flow may reduce energy efficiency and shorten equipment life.

## A-WEIGHTED SOUND POWER (dBA)

UNIT SIZE – SERIES	Standard Rating (dBA)	TYPICAL OCTAVE BAND SPECTRUM (dBA without tone adjustment)						
		125	250	500	1000	2000	4000	8000
18–A	76	49.5	59.0	63.0	66.5	62.5	58.5	54.0
24–A	76	50.5	61.0	67.0	68.0	65.0	60.0	55.5
30–A	76	52.0	59.5	65.0	65.0	62.0	58.5	50.5
36–A	77	61.5	63.5	68.5	72.0	68.5	63.0	56.5
42–A	80	56.0	64.5	69.5	71.0	66.0	64.0	59.0
48–A	80	57.5	65.5	70.5	72.0	68.5	67.0	61.5
60–A	80	59.5	69.5	72.5	73.5	71.0	68.0	63.5

NOTE: Tested in accordance with AHRI Standard 270–95 (not listed in AHRI).

## METERING DEVICE

UNIT SIZE – SERIES	INDOOR	REQUIRED SUBCOOLING °F (°C)
18–A	TXV*	10(5.6)
24–A		
30–A		
36–A		
42–A		
48–A		
60–A		

\* TXV must be ordered separately when indoor coil is not equipped with a TXV. TXV must be hard-shutoff type.

# SPECIFICATIONS

UNIT SIZE – SERIES	18–A	24–A	30–A	36 –A	42–A	48–A	60–A	
<b>ELECTRICAL</b>								
Unit Volts—Hertz—Phase	208/230—60—1							
Operating Voltage Range*	187—253							
Compressor—Rated Load Amps	9.0	13.5	12.8	14.1	17.9	19.9	26.4	
Locked Rotor Amps	48.0	58.3	64.0	77.0	112.0	109.0	134.0	
Condenser Fan Motor— Full Load Amps	0.5	0.8	0.8	1.4	1.1	1.4	1.4	
Min Unit Ampacity for Wire Sizing	11.7	17.6	16.8	17.6	23.5	26.2	34.4	
Min Wire Size (60°/75° Copper) AWG**	14	14	14	12	12	10	8/10	
Max Wire Length (60°/75°) ft (m)‡	66 / 62 (20.1 / 18.9)	44 / 42 (13.4 / 12.8)	46 / 44 (14.0 / 13.4)	70 / 66 (21.3 / 20.1)	52 / 50 (15.8 / 15.2)	74 / 70 (22.6 / 21.3)	89 / 54 (27.1 / 16.5)	
Max Branch Circuit Fuse Size†	20	30	25	30	40	40	50	
<b>COMPRESSOR AND REFRIGERANT</b>								
Type	Scroll							
Temperature and Current Protection	Internal Line Break							
R-410A Refrigerant— Amount Lb (kg) @ 15 ft (4.6 m)	3.15 (1.43)	3.15 (1.43)	3.63 (1.65)	4.67 (2.12)	6.20 (2.82)	7.67 (3.48)	8.00 (3.64)	
Refrigerant Tubes (In. OD) ‡‡ Rated Vapor and Maximum Liquid	3/4 and 3/8			7/8 and 3/8		1–1/8 and 3/8		
<b>CONDENSER COIL AND FAN</b>								
Coil Face Area (Sq Ft)	8.4	8.4	9.8	12.60	17.3	21.63	15.14	
Fan Motor—HP, Type, and RPM	1/12 PSC and 1100	1/10 PSC and 1100		1/4 PSC and 1100	1/5 PSC and 1100	1/4 PSC and 1100		
Volts—Hertz—Phase	208/230—60—1							
Condenser Airflow (CFM)	1700	2000	2000	2500	3000	3400	3400	
<b>OPTIONAL EQUIPMENT</b>								
Cycle Protector	KSACY0101AAA							
Start Assist—PTC Type	KAACS0201PTC			KAACS0201PTC		KAACS0201PTC		
Start Assist—Capacitor/Relay Type	KSASHS1501AAA	KSASHS1701 AAA	KSASHS1501AAA					
MotorMaster® Control	KSALA0601AAA							
Ball Bearing Fan Motor (RCD)	HC32GE234	HC34GE239	HC40GR232	HC38GE219	HC40GE226			
Low—Pressure Switch	KAALP0401PUR							
High—Pressure Switch	KAAHI0501PUR							
Compressor Sound Hood	KSASH1801COP				KSASH0601COP		KSASH2101COP	
Time—Delay Relay	KAATD0101TDR							
Low—Ambient Pressure Switch Kit	KSALA0301410							
Winter Start Control	KAAWS0101AAA							
Evaporator Freeze Thermostat	KAAFT0101AAA							
Compressor Crankcase Heater	KAACH1401AAA				KAACH1201AAA			
Liquid Line Solenoid Valve††	KAALS0201LLS							
TXV (Hard Shutoff)††	KSATX0201PUR			KSATX0301PUR		KSATX0401PUR	KSATX0501PUR	
Liquid Line Filter Drier	KH43LG073							
	KH43LG074							

N/A – Not applicable in this application.

\* Permissible limits of the voltage range at which unit will operate satisfactorily. Operation outside these limits may result in unit failure.

† Time—delay fuse or circuit breaker.

‡ Length shown is as measured 1 way along wire path between unit and service panel for voltage drop not to exceed 2%.

\*\* If wire is applied at ambient greater than 30° C, consult Table 310–16 of the NEC (ANSI/NFPA 70). The ampacity of nonmetallic—sheathed cable (NM), trade name ROMEX, shall be that of 60° C conductors, per the NEC (ANSI/NFPA 70) Article 336–26.

†† Do not use hard shutoff TXV with liquid solenoid valve.

‡‡ Units are rated with 25 ft (7.6 m) of lineset length. See *Vapor Line Sizing and Cooling Capacity Loss* table when using other sizes and lengths of lineset.

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# REFRIGERANT PIPING LENGTH LIMITATIONS

## Liquid Line Sizing and Maximum Total Equivalent Lengths† for Cooling Only Systems with Puron® Refrigerant:

The maximum allowable length of a residential split system depends on the liquid line diameter and vertical separation between indoor and outdoor units.

See Table below for liquid line sizing and maximum lengths :

### Maximum Total Equivalent Length Outdoor Unit BELOW Indoor Unit

Size	Liquid Line Connection	Liquid Line Diam. w/ TXV	AC with Puron Refrigerant Maximum Total Equivalent Length†: Outdoor unit BELOW Indoor Vertical Separation ft (m)								
			0-5 (0-1.5)	6-10 (1.8-3.0)	11-20 (3.4-6.1)	21-A (6.4-9.1)	31-40 (9.4-12.2)	41-50 (12.5-15.2)	51-60 (15.5-18.3)	61-70 (18.6-21.3)	71-80 (21.6-24.4)
018 AC with Puron	3/8	1/4	150	150	125	100	100	75	--	--	--
		5/16	250*	250*	250*	250*	250*	250*	250*	225*	150
		3/8	250*	250*	250*	250*	250*	250*	250*	250*	250*
024 AC with Puron	3/8	1/4	75	75	75	50	50	--	--	--	--
		5/16	250*	250*	250*	250*	250*	225*	175	125	100
		3/8	250*	250*	250*	250*	250*	250*	250*	250*	250*
030 AC with Puron	3/8	1/4	30	--	--	--	--	--	--	--	--
		5/16	175	225*	200	175	125	100	75	--	--
		3/8	250*	250*	250*	250*	250*	250*	250*	250*	250*
036 AC with Puron	3/8	5/16	175	150	150	100	100	100	75	--	--
		3/8	250*	250*	250*	250*	250*	250*	250*	250*	250*
042 AC with Puron	3/8	5/16	125	100	100	75	75	50	--	--	--
		3/8	250*	250*	250*	250*	250*	250*	250*	250*	150
048 AC with Puron	3/8	3/8	250*	250*	250*	250*	250*	250*	230	160	--
060 AC with Puron	3/8	3/8	250*	250*	250*	225*	190	150	110	--	--

\* Maximum actual length not to exceed 200 ft (61 m)

† Total equivalent length accounts for losses due to elbows or fitting. See the Long Line Guideline for details.

-- = outside acceptable range

### Maximum Total Equivalent Length Outdoor Unit ABOVE Indoor Unit

Size	Liquid Line Connection	Liquid Line Diam. w/ TXV	AC with Puron Refrigerant Maximum Total Equivalent Length†: Outdoor unit ABOVE Indoor Vertical Separation ft (m)							
			25 (7.6)	26-50 (7.9-15.2)	51-75 (15.5-22.9)	76-100 (23.2-A.5)	101-125 (30.8-38.1)	126-150 (38.4-45.7)	151-175 (46.0-53.3)	176-200 (53.6-61.0)
018 AC with Puron	3/8	1/4	175	250*	250*	250*	250*	250*	250*	250*
		5/16	250*	250*	250*	250*	250*	250*	250*	250*
		3/8	250*	250*	250*	250*	250*	250*	250*	250*
024 AC with Puron	3/8	1/4	100	125	175	200	225*	250*	250*	250*
		5/16	250*	250*	250*	250*	250*	250*	250*	250*
		3/8	250*	250*	250*	250*	250*	250*	250*	250*
030 AC with Puron	3/8	1/4	30	--	--	--	--	--	--	--
		5/16	250*	250*	250*	250*	250*	250*	250*	250*
		3/8	250*	250*	250*	250*	250*	250*	250*	250*
036 AC with Puron	3/8	5/16	225*	250*	250*	250*	250*	250*	250*	250*
		3/8	250*	250*	250*	250*	250*	250*	250*	250*
042 AC with Puron	3/8	5/16	175	200	250*	250*	250*	250*	250*	250*
		3/8	250*	250*	250*	250*	250*	250*	250*	250*
048 AC with Puron	3/8	3/8	250*	250*	250*	250*	250*	250*	250*	250*
060 AC with Puron	3/8	3/8	250*	250*	250*	250*	250*	250*	250*	250*

\* Maximum actual length not to exceed 200 ft (61 m)

† Total equivalent length accounts for losses due to elbows or fitting. See the Long Line Guideline for details.

-- = outside acceptable range

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## REFRIGERANT CHARGE ADJUSTMENTS

Liquid Line Size	Puron Charge oz/ft (g/m)
3/8	0.60 (17.74) (Factory charge for lineset = 9 oz / 266.16 g)
5/16	0.40 (11.83)
1/4	0.27 (7.98)

Units are factory charged for 15 ft (4.6 m) of 3/8" liquid line. The factory charge for 3/8" lineset 9 oz. When using other length or diameter liquid lines, charge adjustments are required per the chart above.

### Charging Formula:

$[(\text{Lineset oz/ft} \times \text{total length}) - (\text{factory charge for lineset})] = \text{charge adjustment}$

**Example 1:** System has 15 ft of line set using existing 1/4" liquid line. What charge adjustment is required?

Formula:  $(.27 \text{ oz/ft} \times 15\text{ft}) - (9 \text{ oz}) = (-4.95) \text{ oz.}$

Net result is to remove 4.95 oz of refrigerant from the system

**Example 2:** System has 45 ft of existing 5/16" liquid line. What is the charge adjustment?

Formula:  $(.40 \text{ oz/ft.} \times 45\text{ft}) - (9 \text{ oz.}) = 9 \text{ oz.}$

Net result is to add 9 oz of refrigerant to the system

## LONG LINE APPLICATIONS

An application is considered Long Line, when the refrigerant level in the system requires the use of accessories to maintain acceptable refrigerant management for systems reliability. See Accessory Usage Guideline table for required accessories. Defining a system as long line depends on the liquid line diameter, actual length of the tubing, and vertical separation between the indoor and outdoor units.

For Air Conditioner systems, the chart below shows when an application is considered Long Line.

### AC WITH PURON® REFRIGERANT LONG LINE DESCRIPTION ft (m) Beyond these lengths, long line accessories are required

Liquid Line Size	Units On Same Level	Outdoor Below Indoor	Outdoor Above Indoor
1/4	No accessories needed within allowed lengths	No accessories needed within allowed lengths	175 (53.3)
5/16	120 (36.6)	50 (15.2) vertical or 120 (36.6) total	120 (36.6)
3/8	80 (24.4)	35 (10.7) vertical or 80 (24.4) total	80 (24.4)

**Note:** See Long Line Guideline for details

## VAPOR LINE SIZING AND COOLING CAPACITY LOSS

Acceptable vapor line diameters provide adequate oil return to the compressor while avoiding excessive capacity loss. The suction line diameters shown in the chart below are acceptable for AC systems with Puron refrigerant:

### Vapor Line Sizing and Cooling Capacity Losses — Puron® Refrigerant 1-Stage Air Conditioner Applications

Unit Nominal Size (Btuh)	Maximum Liquid Line Diameters (In. OD)	Vapor Line Diameters (In. OD)	Cooling Capacity Loss (%)									
			Total Equivalent Line Length ft. (m)									
			26–50 (7.9–15.2)	51–80 (15.5–24.4)	81–100 (24.7–A.5)	101–125 (30.8–38.1)	126–150 (38.4–45.7)	151–175 (46.0–53.3)	176–200 (53.6–61.0)	201–225 (61.3–68.6)	226–250 (68.9–76.2)	
018 1 Stage AC with Puron	3/8	1/2	1	2	3	5	6	7	8	9	11	
		5/8	0	1	1	1	2	2	2	3	3	
		3/4	0	0	0	0	1	1	1	1	1	1
024 1 Stage AC with Puron	3/8	5/8	0	1	2	2	3	3	4	5	5	
		3/4	0	0	1	1	1	1	1	2	2	
		7/8	0	0	0	0	0	1	1	1	1	1
030 1 Stage AC with Puron	3/8	5/8	1	2	3	3	4	5	6	7	8	
		3/4	0	0	1	1	1	2	2	2	3	
		7/8	0	0	0	0	1	1	1	1	1	1
036 1 Stage AC with Puron	3/8	5/8	1	2	4	5	6	8	9	10	12	
		3/4	0	1	1	2	2	3	3	4	4	
		7/8	0	0	0	1	1	1	1	2	2	2
042 1 Stage AC with Puron	3/8	3/4	0	1	2	2	3	4	4	5	6	
		7/8	0	0	1	1	1	2	2	2	3	
		1 1/8	0	0	0	0	0	0	0	0	0	0
048 1 Stage AC with Puron	3/8	3/4	0	1	2	3	4	5	5	6	7	
		7/8	0	0	1	1	2	2	2	3	3	
		1 1/8	0	0	0	0	0	0	0	1	1	1
060 1 Stage AC with Puron	3/8	3/4	1	2	4	5	6	7	9	10	11	
		7/8	0	1	2	2	3	4	4	5	5	
		1 1/8	0	0	0	1	1	1	1	1	1	1

Applications in this area may be long line and may have height restrictions. See the Residential Piping and Long Line Guideline.

# ACCESSORY USAGE GUIDELINE

ACCESSORY	REQUIRED FOR LOW AMBIENT COOLING APPLICATIONS (Below 55°F / 22.8°C)	REQUIRED FOR LONG LINE APPLICATIONS* (Over 80 Ft./24.4 m)	REQUIRED FOR SEA COAST APPLICATIONS (Within 2 miles/3.2 km)
Ball Bearing Fan Motor	Yes†	No	No
Compressor Start Assist Capacitor and Relay	Yes	Yes	No
Crankcase Heater	Yes	Yes	No
Evaporator Freeze Thermostat	Yes	No	No
Hard Shut-Off TXV	Yes	Yes	Yes
Liquid Line Solenoid Valve	No	See Long-Line Application Guideline	No
Low Ambient Kit (Pressure Switch)	Yes	No	No
Support Feet	Recommended	No	Recommended
Winter Start Control	Yes	No	No

\* For tubing line sets between 80 and 200 ft. (24.4 and 76.2 m) and/or 20 ft. (6.1 m) vertical differential, refer to Residential Split-System Longline Application Guideline.

† Required for Low Ambient Controller (full modulation feature) and MotorMaster® Control only.

## Accessory Description and Usage (Listed Alphabetically)

### 1. Compressor Start Assist - Capacitor and Relay

Start capacitor and relay gives a "hard" boost to compressor motor at each start up.

Usage Guideline:

Required for reciprocating compressors in the following applications:

- Long line
- Low ambient cooling
- Hard shut off expansion valve on indoor coil
- Liquid line solenoid on indoor coil

Required for single-phase scroll compressors in the following applications:

- Long line
- Low ambient cooling

Suggested for all compressors in areas with a history of

low voltage problems.

### 2. Compressor Start Assist — PTC Type

Solid state electrical device which gives a "soft" boost to the compressor at each start-up.

Usage Guideline:

Suggested in installations with marginal power supply.

### 3. Crankcase Heater

An electric resistance heater which mounts to the base of the compressor to keep the lubricant warm during off cycles. Improves compressor lubrication on restart and minimizes the chance of liquid slugging.

Usage Guideline:

- Required in low ambient cooling applications.
- Required in long line applications.

### 4. Cycle Protector

The cycle protector is designed to prevent compressor short cycling. This control provides an approximate 5-minute delay after power to the compressor has been interrupted for any reason, including power outage, protector control trip, thermostat jiggling, or normal cycling.

Suggested in all commercial applications.

### 5. Evaporator Freeze Thermostat

An SPST temperature actuated switch that stops unit operation when evaporator reaches freeze-up conditions.

Usage Guideline:

Required when low ambient kit has been added.

### 6. Low Ambient Pressure Switch Kit

A long life pressure switch which is mounted to outdoor unit service valve. It is designed to cycle the outdoor fan motor in order to maintain head pressure within normal operating limits (approximately 100 psig to 225 psig). The control will maintain working head pressure at low ambient temperatures down to 0°F/-17.8°C when properly installed.

Usage Guideline:

A Low Ambient Pressure Switch or MotorMaster® Low Ambient Controller must be used when cooling operation is used at outdoor temperatures below 55°F (12.8°C).

Suggested for all commercial applications.

### 7. Support Feet

Four stick-on plastic feet that raise the unit 4 in. (101.6 mm) above the mounting pad. This allows sand, dirt, and other debris to be flushed from the unit base, minimizing corrosion.

Usage Guideline:

Suggested in the following applications:

- Coastal installations.
- Windy areas or where debris is normally circulating.
- Rooftop installations.
- For improved sound ratings.

### 8. Thermostatic Expansion Valve (TXV)

A modulating flow-control valve which meters refrigerant liquid flow rate into the evaporator in response to the superheat of the refrigerant gas leaving the evaporator.

Kit includes valve, adapter tubes, and external equalizer tube. Hard shut off types are available.

**NOTE:** When using a hard shut off TXV with single phase reciprocating compressors, a Compressor Start Assist Capacitor and Relay is required.

Usage Guideline:

Required to achieve AHRI ratings in certain equipment combinations. Refer to combination ratings.

Hard shut off TXV or LLS required in air conditioner long line applications.

Required for use on all zoning systems.

### 9. Winter Start Control

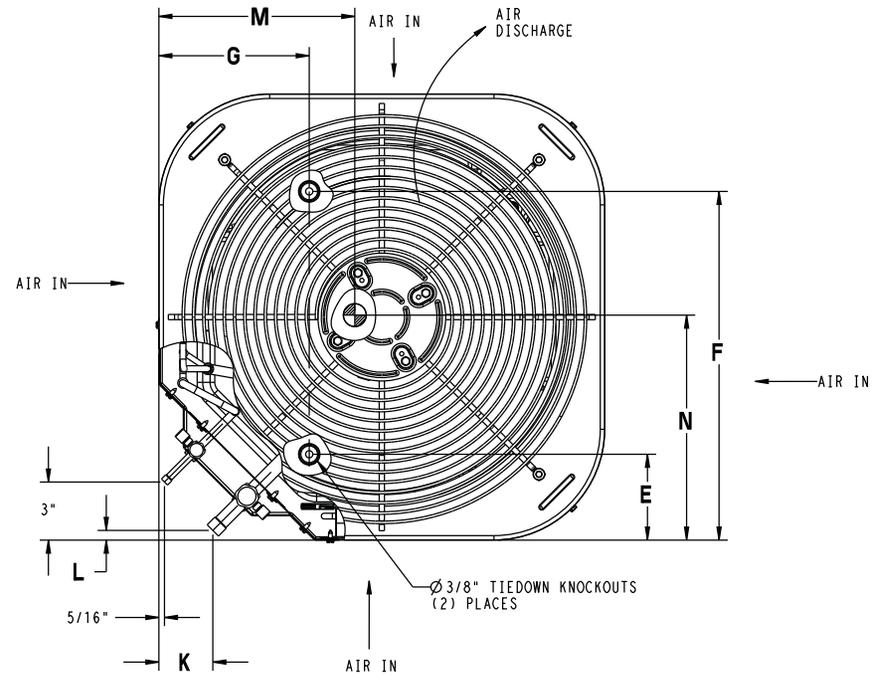
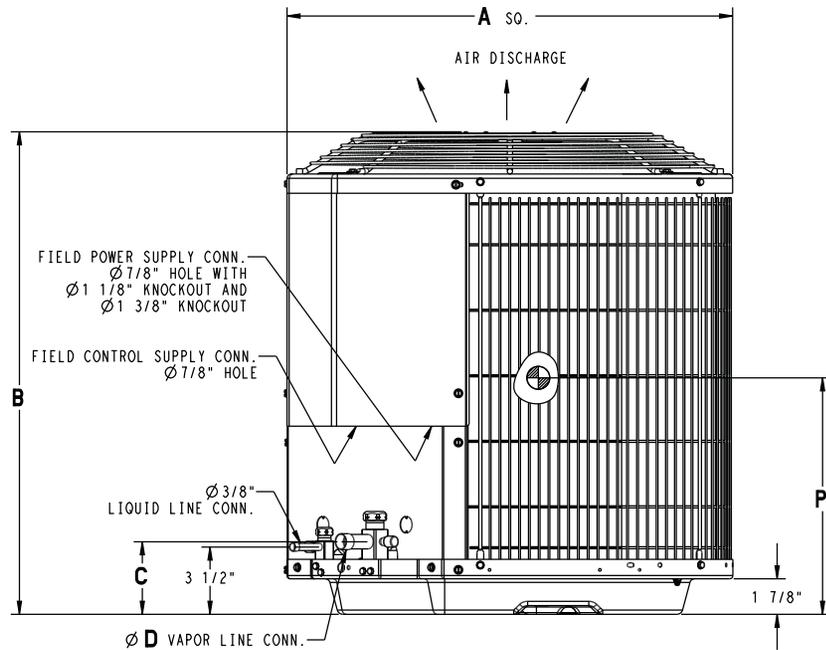
This control is designed to alleviate nuisance opening of the low-pressure switch by bypassing it for the first 3 minutes of operation.

# DIMENSIONS - ENGLISH

UNIT	SERIES	ELECTRICAL CHARACTERISTICS				A	B	C	D	E	F	G	K	L	M	N	P	OPERATING WEIGHT (LBS)	SHIPPING WEIGHT (LBS)	SHIPPING DIMENSIONS (L x W x H)
CA13NA018	A	X	O	O	O	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	108	124	24 1/8" X 24 1/8" X 27 3/16"
CA13NA024	A	X	O	O	O	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	111	127	24 1/8" X 24 1/8" X 27 3/16"
CA13NA030	A	X	O	O	O	23 1/8"	28 7/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	12 1/2"	114	130	24 1/8" X 24 1/8" X 30 5/8"
CA13NA036	A	X	O	O	O	23 1/8"	35 3/16"	3 7/8"	7/8"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	13 3/4"	127	144	24 1/8" X 24 1/8" X 37 7/16"
CA13NA042	A	X	O	O	O	31 3/16"	31 13/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	13 3/4"	172	195	32 3/16" X 32 3/16" X 34"
CA13NA048	A	X	O	O	O	31 3/16"	35 3/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	14 1/2"	185	212	32 3/16" X 32 3/16" X 37 7/16"
CA13NA060	A	X	O	O	O	31 3/16"	28 7/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	12 3/4"	198	224	32 3/16" X 32 3/16" X 30 5/8"

208-230-160	230-160	208/230-3-60	460-3-60
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X = YES  
O = NO



UNIT SIZE	MINIMUM MOUNTING PAD DIMENSIONS
18, 24, 30, 36	23 1/2" X 23 1/2"
--	26" X 26"
42, 48, 60	31 1/2" X 31 1/2"
--	35" X 35"

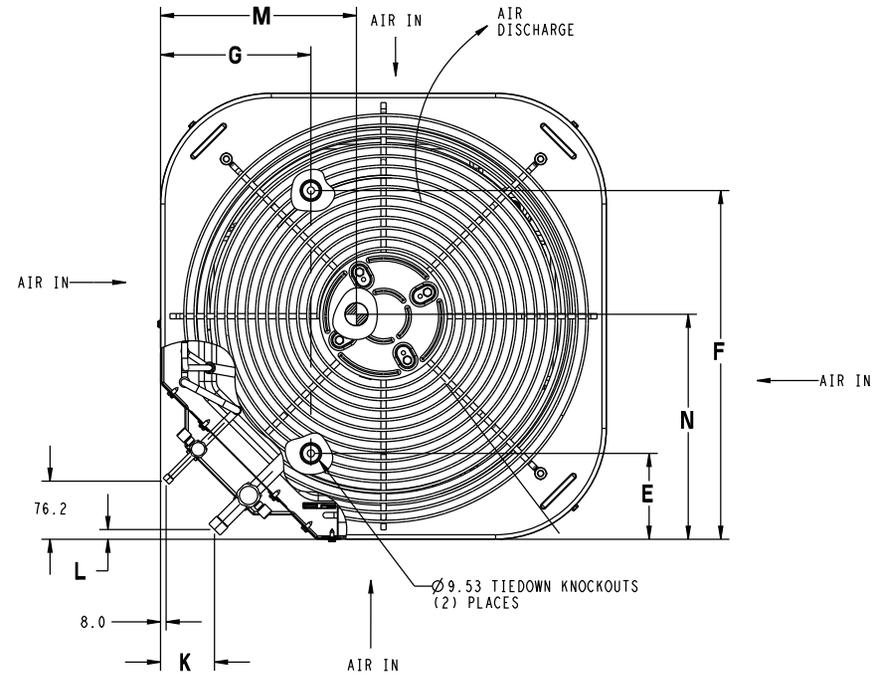
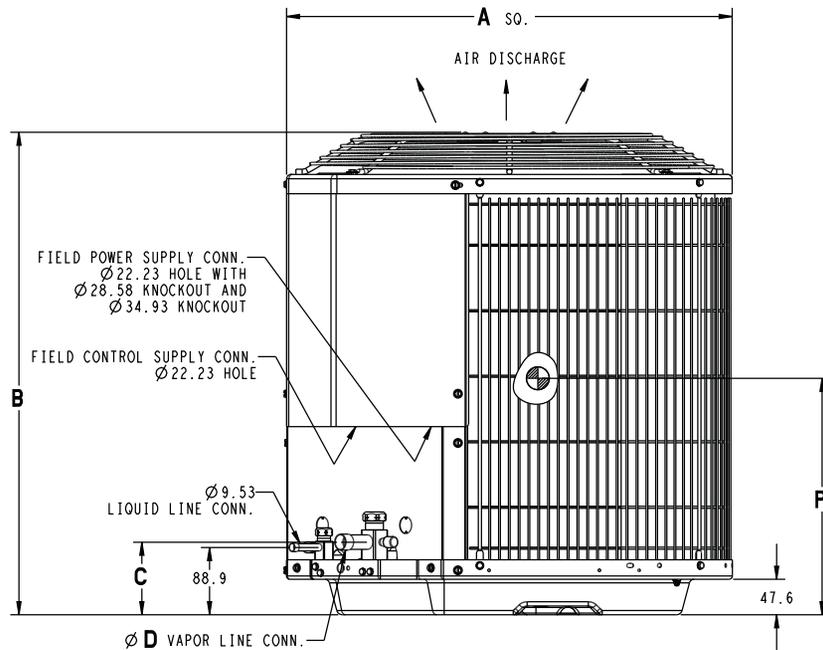
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DIMENSIONS - SI

UNIT	SERIES	ELECTRICAL CHARACTERISTICS				A	B	C	D	E	F	G	K	L	M	N	P	OPERATING WEIGHT (Kgs)	SHIPPING WEIGHT (Kgs)	SHIPPING DIMENSIONS (L x W x H)
CA13NA018	A	X	O	O	O	587.4	630.2	95.2	19.0	112.7	458.8	198.4	71.4	12.7	304.8	298.4	301.6	49.0	56.2	612.8 X 612.8 X 690.6
CA13NA024	A	X	O	O	O	587.4	630.2	95.2	19.0	112.7	458.8	198.4	71.4	12.7	304.8	298.4	301.6	50.3	57.6	612.8 X 612.8 X 690.6
CA13NA030	A	X	O	O	O	587.4	722.3	95.2	19.0	112.7	458.8	198.4	71.4	12.7	304.8	298.4	317.5	51.7	59.0	612.8 X 612.8 X 777.9
CA13NA036	A	X	O	O	O	587.4	893.8	98.4	22.2	112.7	458.8	198.4	71.4	12.7	304.8	298.4	349.2	57.6	65.3	612.8 X 612.8 X 950.9
CA13NA042	A	X	O	O	O	792.2	808.0	98.4	22.2	166.7	627.1	231.8	74.6	15.9	406.4	393.7	349.2	78.0	88.4	817.6 X 817.6 X 863.6
CA13NA048	A	X	O	O	O	792.2	893.8	98.4	22.2	166.7	627.1	231.8	74.6	15.9	406.4	393.7	368.3	83.9	96.2	817.6 X 817.6 X 950.8
CA13NA060	A	X	O	O	O	792.2	722.3	98.4	22.2	166.7	627.1	231.8	74.6	15.9	406.4	393.7	323.8	89.8	101.6	817.6 X 817.6 X 777.9

208-230-160	230-160	208/230-3-60	460-3-60
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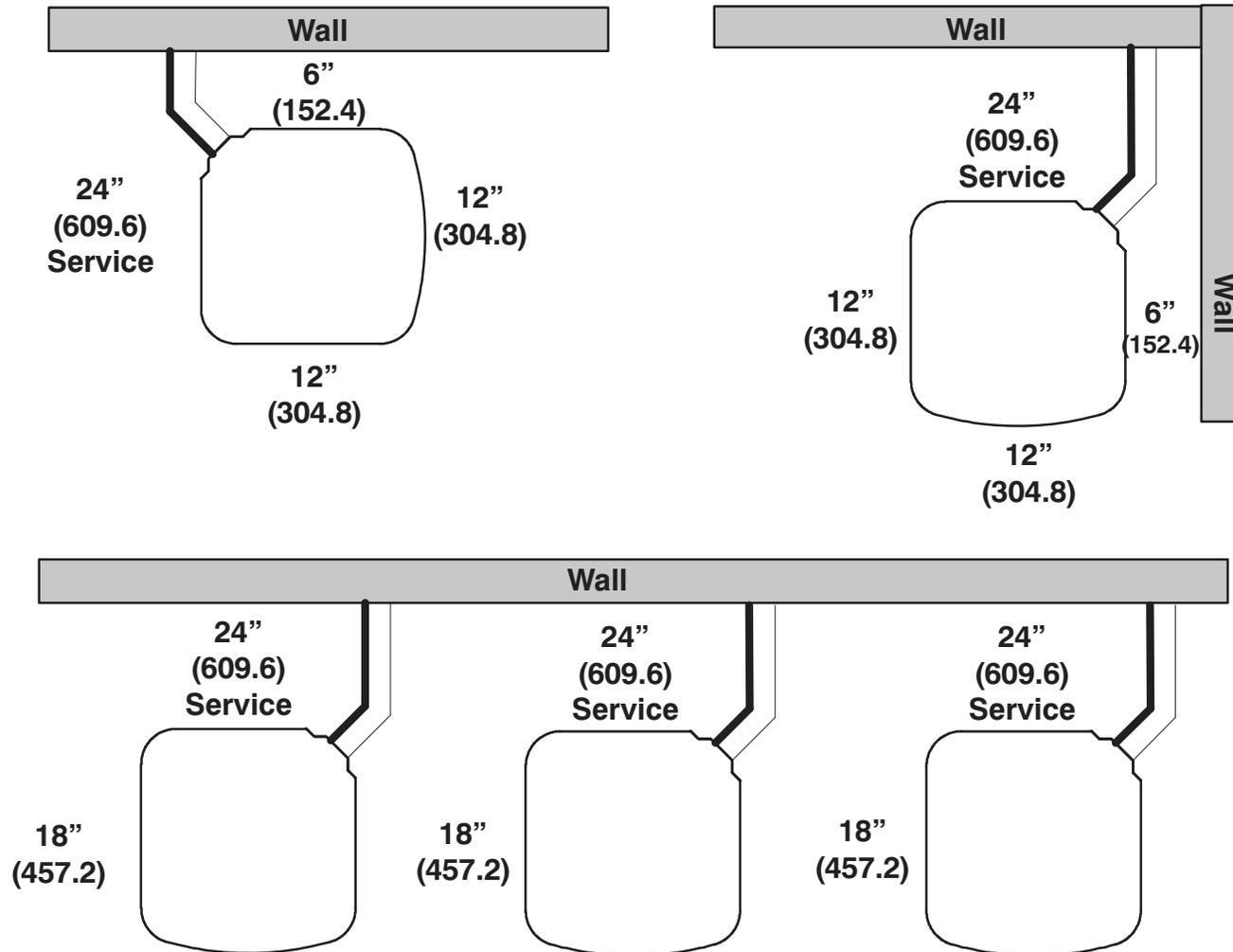
X = YES  
O = NO



UNIT SIZE	MINIMUM MOUNTING PAD DIMENSIONS
18, 24, 30, 36	596.9 X 596.9
--	660.4 X 660.4
42, 48, 60	800.1 X 800.1
--	889.0 X 889.0

# CLEARANCES

Clearances (various examples)



**Note:** Numbers in ( ) = mm

**IMPORTANT:** When installing multiple units in an alcove, roof well, or partially enclosed area, ensure there is adequate ventilation to prevent re-circulation of discharge air.

# GUIDE SPECIFICATIONS

## GENERAL

### System Description

Outdoor-mounted, air-cooled, split-system air conditioner unit suitable for ground or rooftop installation. Unit consists of a hermetic compressor, an air-cooled coil, propeller-type condenser fan, and a control box. Unit will discharge supply air upward as shown on contract drawings. Unit will be used in a refrigeration circuit to match up to a packaged fan coil or coil unit.

### Quality Assurance

- Unit will be rated in accordance with the latest edition of AHRI Standard 210.
- Unit will be certified for capacity and efficiency, and listed in the latest AHRI directory.
- Unit construction will comply with latest edition of ANSI/ASHRAE and with NEC.
- Unit will be constructed in accordance with UL standards and will carry the UL label of approval. Unit will have c-UL-us approval.
- Unit cabinet will be capable of withstanding Federal Test Method Standard No. 141 (Method 6061) 500-hr salt spray test.
- Air-cooled condenser coils will be leak tested at 150 psig and pressure tested at 450 psig.
- Unit constructed in ISO9001 approved facility.

### Delivery, Storage, and Handling

- Unit will be shipped as single package only and is stored and handled per unit manufacturer's recommendations.

### Warranty (for inclusion by specifying engineer)

- U.S. and Canada only.

## PRODUCTS

### Equipment

Factory assembled, single piece, air-cooled air conditioner unit. Contained within the unit enclosure is all factory wiring, piping, controls, compressor, refrigerant charge Puron® (R-410A), and special features required prior to field start-up.

#### Unit Cabinet

- Unit cabinet will be constructed of galvanized steel, bonderized, and coated with a powder coat paint.
- 3 phase equipment available with dense grille only.
- Single phase equipment available with wide (W) or dense (A) grille option.

## AIR-COOLED, SPLIT-SYSTEM AIR CONDITIONER

CA13NA

1-1/2 TO 5 NOMINAL TONS

### Fans

- Condenser fan will be direct-drive propeller type, discharging air upward.
- Condenser fan motors will be totally enclosed, 1-phase type with class B insulation and permanently lubricated bearings. Shafts will be corrosion resistant.
- Fan blades will be statically and dynamically balanced.
- Condenser fan openings will be equipped with coated steel wire safety guards.

### Compressor

- Compressor will be hermetically sealed.
- Compressor will be mounted on rubber vibration isolators.

### Condenser Coil

- Condenser coil will be air cooled.
- Coil will be constructed of aluminum fins mechanically bonded to copper tubes which are then cleaned, dehydrated, and sealed.

### Refrigeration Components

- Refrigeration circuit components will include liquid-line shutoff valve with sweat connections, vapor-line shutoff valve with sweat connections, system charge of Puron® (R-410A) refrigerant, and compressor oil.
- Unit will be equipped with high-pressure switch, low pressure switch and filter drier for Puron refrigerant.

### Operating Characteristics

- The capacity of the unit will meet or exceed \_\_\_\_\_ Btuh at a suction temperature of \_\_\_\_\_ °F/°C. The power consumption at full load will not exceed \_\_\_\_\_ kW.
- Combination of the unit and the evaporator or fan coil unit will have a total net cooling capacity of \_\_\_\_\_ Btuh or greater at conditions of \_\_\_\_\_ CFM entering air temperature at the evaporator at \_\_\_\_\_ °F/°C wet bulb and \_\_\_\_\_ °F/°C dry bulb, and air entering the unit at \_\_\_\_\_ °F/°C.
- The system will have a SEER of \_\_\_\_\_ Btuh/watt or greater at DOE conditions.

### Electrical Requirements

- Nominal unit electrical characteristics will be \_\_\_\_\_ v, single phase, 60 hz. The unit will be capable of satisfactory operation within voltage limits of \_\_\_\_\_ v to \_\_\_\_\_ v.
- Unit electrical power will be single point connection.
- Control circuit will be 24v.

### Special Features

- Refer to section of this literature identifying accessories and descriptions for specific features and available enhancements.

## SYSTEM DESIGN SUMMARY

1. Intended for outdoor installation with free air inlet and outlet. Outdoor fan external static pressure available is less than 0.01-IN W.C.
2. Minimum outdoor operating air temperature without low-ambient operation accessory is 55°F (12.8°C).
3. Maximum outdoor operating air temperature is 125°F (51.7°C).
4. For reliable operation, unit should be level in all horizontal planes.
5. For interconnecting refrigerant tube lengths greater than 80 ft (23.4 m) and/or 35 ft (10.7 m) vertical differential, consult Residential Piping and Longline Guideline and Service Manual available from equipment distributor.
6. If any refrigerant tubing is buried, provide a 6 in. (152.4 mm) vertical rise to the valve connections at the unit. Refrigerant tubing lengths up to 36 in. (914.4 mm) may be buried without further consideration. Do not bury refrigerant lines longer than 36 in. (914.4 mm).
7. Use only copper wire for electric connection at unit. Aluminum and clad aluminum are not acceptable for the type of connector provided.
8. Do not apply capillary tube indoor coils to these units.
9. Factory-supplied filter drier must be installed.

**FFMA  
Base Series Fan Coil  
Sizes 018 thru 037**



## Product Data

### FEATURES

The FFMA Series Fan Coil unit is primarily designed for apartment applications as an upflow only indoor fan coil for split-system heat pumps for use with Puron® refrigerant. Accessory field-installed electric heat kits are available in 5, 7.5 or 10 kW sizes. The 018, 024, 030, and 036 size units use a piston refrigerant metering device. The 019, 025, 031 and 037 size units come equipped with a TXV. All unit sizes are factory-configured for Puron refrigerant. However, they can be used for R-22 applications with the addition of an accessory R-22 TXV kit.

This fan coil may be installed in a frame mount or wall hung applications. The cabinet sizes allow units to fit between standard stud spacings. No return-air ductwork is required if the application provides for return air in the front of the cabinet through a louvered closet door or optional louvered wall panel. This unit is field convertible to bottom return without the need for an additional accessory kit.

The cabinet exterior is made of galvanized sheet metal. The cabinet is fully insulated to meet applications in conditioned space. This unit is not approved for installation in unconditioned spaces.

The FFMA 018, 024, 030, and 036 sizes use a 3-speed PSC motor. The FFMA 019, 025, 031, and 037 sizes use a 5-speed multi-tap ECM motor for efficiency. Motors are suspended at three points on rubber grommets for quieter operation.

Refrigerant lines and thermostat low voltage connections are made through the top while the high voltage connections are made from either the right, left or top side of the fan coil. Sweat-type refrigerant connections on both liquid and vapor lines make for swift, low-cost installation. All service access to the unit is conveniently located in the front.

Primary and secondary drain connections exit from the bottom or either side of the cabinet. Fresh air intake holes measuring 3.4" (35 mm) are located on each side of the unit cabinet and come capped from the factory.



A13417

# MODEL NUMBER NOMENCLATURE

1 2 3 4 5 6 7 8 9 10 11 12  
 F F M A N P 0 1 8 0 0 0

**Product**

F = Fan Coil

**Type**

F = Thru-the-Wall

**Position**

M = Upflow/Apartment

**Series**

A

**Electrical**

N = 208/230v, 1ph-60 Hz

**Refrigerant**

P = Puron® (R-410A)

**Heating Size**

000 = No Factory-Installed  
 Electric Heat

**Capacity**

018, 019 = 18,000

024, 025 = 24,000

030, 031 = 30,000

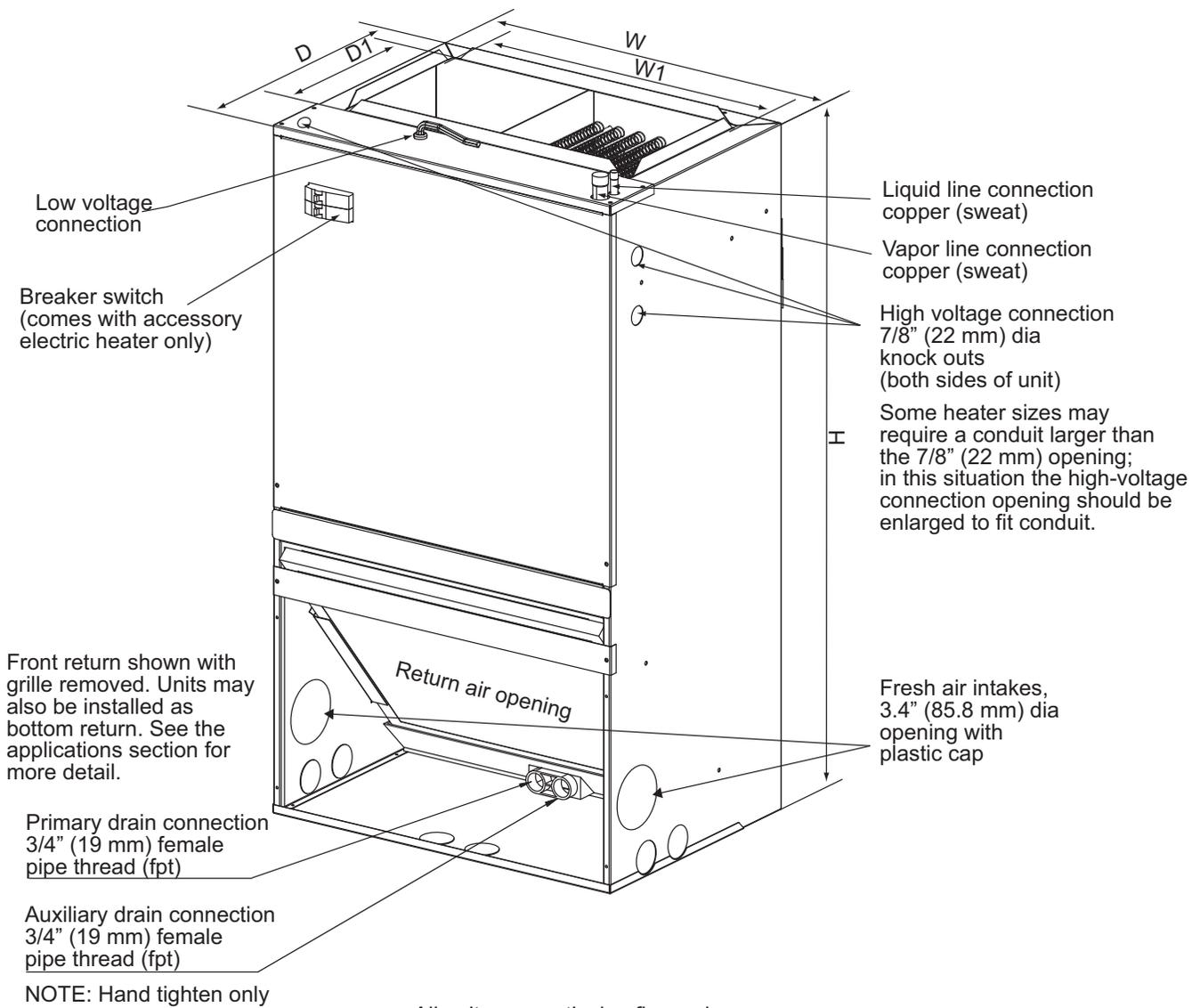
036, 037 = 36,000



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to [www.ahridirectory.org](http://www.ahridirectory.org).



## DIMENSIONS



**Fig. 1 - Dimensional Drawing with Circuit Breaker**

A13360

### DIMENSIONAL DATA

Model Size	Dimensions- In. (mm)					Unit Weight / Shipping Weight Lbs. (kg)
	Unit Height H	Unit Width W	Unit Width W1	Unit Depth D	Unit Depth D1	
<b>18, 19</b>	36-1/2 (928)	20-1/2 (521)	17-1/2 (442)	15 (381)	9-1/2 (242)	88 / 99 (40 / 45)
<b>24, 25</b>	36-1/2 (928)	20-1/2 (521)	17-1/2 (442)	15 (381)	9-1/2 (242)	88 / 99 (40 / 45)
<b>30, 31</b>	39-1/2 (1004)	22 (559)	18-4/5 (478)	19 (483)	9-1/2 (242)	110/ 121 (50 / 55)
<b>36, 37</b>	39-1/2 (1004)	22 (559)	18-4/5 (478)	19 (483)	9-1/2 (242)	110/ 121 (50 / 55)

## SPECIFICATIONS

FFMANPO	Unit Size			
	18	24	30	36
Nominal Cooling Capacity (BTUH)	18,000	24,000	30,000	36,000
<b>COIL</b>				
Puron- Refrigerant metering Device * (Piston)	50 (1.27)	57 (1.45)	70 (1.78)	72 (1.83)
Rows/Fins Per In.	17	17	17	17
Face Area Ft <sup>2</sup>	2.1	2.1	3.0	3.0
Coil Configuration	Slope			
<b>BLOWER &amp; MOTOR</b>				
Air Discharge	Upflow			
Blower Type	Direct Drive			
CFM (Nominal)	600	800	1000	1200
Motor Type	PSC	PSC	PSC	PSC
Motor HP	1/6	1/4	1/3	1/2
Rated RPM	1075	1075	1075	1075
Motor Speeds	3	3	3	3
<b>FILTER</b>				
Field Installed	16x20x1 (406x508x25)	16x20x1 (406x508x25)	20x20x1 (508x508x25)	20x20x1 (508x508x25)
<b>CONNECTIONS (Sweat)</b>				
Suction – in. (mm)	3/4 In. (19 mm)			
Liquid – in. (mm)	3/8 In. (9.5 mm)			
Condensate (FPT) In. (mm)	3/4 In. (19 mm)			
<b>ELECTRICAL DATA</b>				
Voltage	208/230	208/230	208/230	208/230
Hertz	60	60	60	60
Circuit Amps	0.8	1.0	1.28	1.8
Minimum Circuit Ampacity	1	1.3	1.6	2.3
Maximum Circuit Protector	15 (A)	15 (A)	15 (A)	15 (A)

\* The piston included with the fan coil is unique to this product and **CANNOT** be replaced with the piston shipped with outdoor unit. Refer to the AHRI ratings to check if your combination can use the piston shipped with the unit or requires an accessory TXV.

FFMANPO	Unit Size			
	19	25	31	37
Nominal Cooling Capacity (BTUH)	18,000	24,000	30,000	36,000
<b>COIL</b>				
Puron- Refrigerant metering Device	TXV			
Rows/Fins Per In.	17	17	17	17
Face Area Ft <sup>2</sup>	2.1	2.1	3.0	3.0
Coil Configuration	Slope			
<b>BLOWER &amp; MOTOR</b>				
Air Discharge	Upflow			
Blower Type	Direct Drive			
CFM (Nominal)	600	800	1000	1200
Motor Type	ECM	ECM	ECM	ECM
Motor HP	1/3	1/3	1/2	1/2
Rated RPM	1050	1050	1050	1050
Motor Speeds	5	5	5	5
<b>FILTER</b>				
Field Installed	16x20x1 (406x508x25)	16x20x1 (406x508x25)	20x20x1 (508x508x25)	20x20x1 (508x508x25)
<b>CONNECTIONS (Sweat)</b>				
Suction – in. (mm)	3/4 In. (19 mm)			
Liquid – in. (mm)	3/8 In. (9.5 mm)			
Condensate (FPT) In. (mm)	3/4 In. (19 mm)			
<b>ELECTRICAL DATA</b>				
Voltage	208/230	208/230	208/230	208/230
Hertz	60	60	60	60
Circuit Amps	1.9	1.9	2.7	2.7
Minimum Circuit Ampacity	2.4	2.4	3.4	3.4
Maximum Circuit Protector	15 (A)	15 (A)	15 (A)	15 (A)

## PERFORMANCE DATA

### PSC- AIRFLOW PERFORMANCE (STANDARD CFM)

MODEL SIZE	BLOWER SPEEDS	EXTERNAL STATIC PRESSURE (In. W.C.)							
		0	0.1	0.2	0.3	0.4	0.5	0.6	0.7
18	High	776	733	695	653	610	564	525	464
	Med	661	624	585	546	502	454	415	354
	Low	565	529	487	448	405	353	299	244
24	High	917	881	830	790	739	687	631	564
	Med	819	785	745	703	654	604	544	480
	Low	668	631	591	551	506	464	403	343
30	High	1236	1176	1115	1064	1000	936	861	793
	Med	1113	1065	1014	962	908	842	772	701
	Low	935	894	852	807	755	694	631	561
36	High	1350	1292	1228	1167	1108	1045	981	902
	Med	1266	1198	1139	1088	1029	970	905	831
	Low	1115	1066	1015	966	918	861	801	722

– Shaded boxes represent airflow outside the required 300-450 cfm/ton.

#### NOTES:

- Airflow based upon dry coil at 230V with no electric heat and factory-approved filter.
- Airflow is equivalent for front or bottom return configurations.

### ECM AIRFLOW PERFORMANCE (STANDARD CFM)

MODEL SIZE	BLOWER SPEEDS	EXTERNAL STATIC PRESSURE (IN WC.)								
		0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
19	Tap (5)	884	854	833	803	771	737	700	668	632
	Tap (4)	796	767	737	709	675	645	612	579	538
	Tap (3)	714	681	654	616	588	555	527	494	459
	Tap (2) - Factory	653	619	584	558	525	494	463	434	396
	Tap (1)	581	545	511	472	440	407	374	344	329
25	Tap (5)	884	854	833	803	771	737	700	668	632
	Tap (4) - Factory	796	767	737	709	675	645	612	579	538
	Tap (3)	714	681	654	616	588	555	527	494	459
	Tap (2)	653	619	584	558	525	494	463	434	396
	Tap (1)	581	545	511	472	440	407	374	344	329
31	Tap (5)	1309	1272	1236	1200	1164	1125	1088	1051	1010
	Tap (4)	1122	1088	1056	1022	986	950	915	877	836
	Tap (3)	1109	1073	1038	1003	973	937	901	867	828
	Tap (2) - Factory	1010	975	941	904	869	835	793	751	704
	Tap (1)	936	899	862	833	793	755	710	664	619
37	Tap (5)	1309	1272	1236	1200	1164	1125	1088	1051	1010
	Tap (4) - Factory	1122	1088	1056	1022	986	950	915	877	836
	Tap (3)	1109	1073	1038	1003	973	937	901	867	828
	Tap (2)	1010	975	941	904	869	835	793	751	704
	Tap (1)	936	899	862	833	793	755	710	664	619

– Shaded boxes represent airflow outside the required 300-450 cfm/ton.

#### NOTES:

- Airflow based upon dry coil at 230V with no electric heat and factory-approved filter. For 19, 25, 31 and 37 sizes, airflow at 208V is approximately the same as 230V because the multi-tap ECM motor is a constant torque motor. The torque doesn't drop off at the speeds in which the motor operates.
- Airflow is equivalent for front or bottom return configurations.

### AIRFLOW PERFORMANCE (CFM)

Size	CFM	
	Min	Max
18 / 19	450	675
24 / 25	600	900
30 / 31	750	1125
36 / 37	900	1350

## PERFORMANCE DATA (CONT.)

### GROSS COOLING CAPACITIES (mbh)

UNIT SIZE	INDOOR COIL AIR		SATURATED TEMPERATURE LEAVING EVAPORATOR °F (°C)														
			35 (2)			40 (4)			45 (7)			50 (10)			55 (13)		
	CFM	EWB	TC	SHC	BF	TC	SHC	BF	TC	SHC	BF	TC	SHC	BF	TC	SHC	BF
18 / 19	525	72 (22)	38	18	0.00	35	17	0.00	31	15	0.00	27	14	0.00	22	12	0.00
		67 (19)	32	19	0.00	28	18	0.00	25	16	0.00	20	14	0.00	15	12	0.00
		62 (17)	26	20	0.00	22	18	0.00	19	17	0.01	15	15	0.07	13	13	0.21
	600	72 (22)	42	20	0.00	38	18	0.00	34	17	0.00	30	15	0.00	24	13	0.00
		67 (19)	34	21	0.00	31	19	0.00	26	17	0.00	22	16	0.00	17	14	0.01
		62 (17)	28	22	0.01	24	20	0.01	20	19	0.01	17	17	0.08	14	14	0.22
	675	72 (22)	45	21	0.00	41	20	0.00	37	18	0.00	32	16	0.00	26	14	0.00
		67 (19)	37	23	0.01	33	21	0.01	29	19	0.01	24	17	0.01	18	15	0.01
		62 (17)	30	24	0.01	26	22	0.01	22	20	0.01	19	19	0.10	16	16	0.24
24 / 25	700	72 (22)	46	22	0.00	43	20	0.00	38	19	0.00	33	17	0.00	27	15	0.00
		67 (19)	38	24	0.01	35	22	0.01	30	20	0.01	25	18	0.01	19	16	0.01
		62 (17)	31	25	0.01	27	24	0.01	23	22	0.02	20	20	0.11	17	17	0.24
	800	72 (22)	50	24	0.00	46	22	0.00	41	20	0.01	36	18	0.01	30	16	0.01
		67 (19)	41	26	0.01	37	24	0.01	32	22	0.01	27	20	0.01	21	18	0.02
		62 (17)	34	28	0.01	30	26	0.01	25	25	0.03	22	22	0.14	19	19	0.26
	900	72 (22)	53	25	0.01	48	24	0.01	44	22	0.01	38	20	0.01	32	17	0.01
		67 (19)	44	28	0.01	39	26	0.01	34	24	0.01	29	22	0.02	22	19	0.02
		62 (17)	36	30	0.02	32	28	0.02	27	27	0.05	24	24	0.16	21	21	0.28
30 / 31	875	72 (22)	67	33	0.00	61	30	0.00	54	27	0.00	46	23	0.00	37	20	0.00
		67 (19)	55	34	0.01	49	31	0.01	41	28	0.01	33	24	0.01	23	20	0.01
		62 (17)	44	35	0.01	38	32	0.01	30	28	0.01	24	24	0.07	20	20	0.23
	1000	72 (22)	74	37	0.00	67	33	0.00	59	30	0.00	50	26	0.00	40	22	0.01
		67 (19)	61	38	0.01	54	34	0.01	46	31	0.01	37	27	0.01	25	22	0.01
		62 (17)	49	39	0.01	42	35	0.01	34	31	0.02	27	27	0.08	22	22	0.24
	1100	72 (22)	79	39	0.00	72	36	0.00	63	32	0.01	54	28	0.01	43	24	0.01
		67 (19)	65	41	0.01	57	37	0.01	49	33	0.01	39	29	0.01	28	24	0.02
		62 (17)	52	42	0.02	45	38	0.02	36	34	0.02	29	29	0.09	24	24	0.25
36 / 37	1050	72 (22)	73	36	0.00	67	33	0.00	59	29	0.01	51	26	0.01	41	22	0.01
		67 (19)	60	38	0.01	54	34	0.01	46	31	0.01	37	27	0.01	27	23	0.02
		62 (17)	49	39	0.01	42	36	0.01	34	32	0.02	28	28	0.09	23	23	0.24
	1200	72 (22)	80	39	0.00	73	36	0.00	65	32	0.01	55	28	0.01	45	24	0.01
		67 (19)	66	41	0.02	58	38	0.02	50	34	0.02	41	30	0.02	30	26	0.02
		62 (17)	53	43	0.02	46	40	0.02	38	36	0.02	32	32	0.11	26	26	0.25
	1350	72 (22)	85	42	0.00	78	39	0.01	69	35	0.01	59	31	0.02	48	27	0.02
		67 (19)	71	45	0.02	63	41	0.02	54	37	0.02	44	33	0.02	32	28	0.03
		62 (17)	57	47	0.02	49	44	0.02	41	39	0.03	35	35	0.12	29	29	0.26

**CFM** – Cubic Ft per Minute

**EWB** – Entering Wet Bulb °F (°C)

**LWB** – Leaving Wet Bulb °F (°C)

**TC** – Gross Cooling Capacity 1000 Btuh

**SHC** – Gross Sensible Capacity 1000 Btuh

**BF** – Bypass Factor

**MBH** – 1000 Btuh

**NOTES:**

- Contact manufacturer for cooling capacities at conditions other than shown in table.
- Formulas:  
 Leaving db = entering db -  $\frac{\text{sensible heat cap.}}{1.09 \times \text{CFM}}$   
 Leaving wb = wb corresponding to enthalpy of air leaving coil ( $h_{lwb}$ )  
 $h_{lwb} = h_{ewb} - \frac{\text{total capacity (Btuh)}}{4.5 \times \text{CFM}}$   
 where  $h_{ewb}$  = enthalpy of air entering coil. Direct interpolation is permissible. Do not extrapolate.
- SHC is based on 80°F (27°C) db temperature of air entering coil. Below 80°F (27°C) db, subtract (Correction Factor x CFM) from SHC. Above 80°F (27°C) db, add (Correction Factor x CFM) to SHC.
- Bypass Factor = 0 indicates no psychometric solution. Use bypass factor of next lower EWB for approximation.

### SHC CORRECTION FACTOR

BYPASS FACTOR	ENTERING AIR DRY-BULB TEMPERATURE (°F)					
	79	78	77	76	75	Under 75
	81	82	83	84	85	Over 85
BYPASS FACTOR	ENTERING AIR DRY-BULB TEMPERATURE (°C)					
	26	25	25	24	24	Under 75
	27	28	28	29	29	Over 85
Correction Factor						
0.10	.098	1.96	2.94	3.92	4.91	Use formula shown below
0.20	0.87	1.74	2.62	3.49	4.36	
0.30	0.76	1.53	2.29	3.05	3.82	

Interpolation is permissible.

Correction Factor =  $1.09 \times (1 - \text{BF}) \times (\text{db} - 80)$

## PERFORMANCE DATA (CONT.)

### ESTIMATED SOUND POWER LEVEL (dBA)

UNIT SIZE	CONDITIONS		OCTAVE BAND CENTER FREQUENCY						
	CFM	Ext Static Pressure	63	125	250	500	1000	2000	4000
<b>18, 19</b>	600	0.25	46	52.1	48.9	51.8	52.5	51.7	49.7
<b>24, 25</b>	800	0.25	54.1	57.1	58.6	59	61.5	59.8	57
<b>30, 31</b>	1000	0.25	51.6	52.6	52.6	53.3	56.1	52.8	59.7
<b>36, 37</b>	1200	0.25	52.6	52.3	54.6	54.3	57.2	53.8	50.4

\* Estimated sound power levels have been derived using the method described in the 1987 ASHRAE HVAC Systems & Applications Handbook, Chapter 52, p. 52.7.

### OPTIONAL FIELD-INSTALLED ELECTRIC HEAT PACKAGES

HEATER PART NUMBER WITH TDR	SIZES USED WITH	NOMINAL kw @ 240V	HEATER VOLTS-PHASE (60 Hz)	HEATER CAPACITY (MBH)		MIN. CIRCUIT AMPACITY		MAX. FUSE OR BREAKER (HACR) AMPACITY		APPROX. SHIP WGT. LBS. (kg)
				208	240	208	240	208	240	
EHK2-05B	18 - 37	5	208/240-1	14.8	17.1	22.6	26.1	30	30	5.1 (2.3)
EHK2-08B	18 - 37	7.5	208/240-1	22.2	25.6	33.9	39.1	50	50	5.1 (2.3)
EHK2-10B	18 - 37	10	208/240-1	29.6	34.1	45.2	52.1	60	60	5.1 (2.3)

### OTHER ACCESSORIES

Kit Number	Description	Used on sizes
KFBLG0106LGL	Louvered Wall Panel with Frame (6 pack)	18, 19, 24, 25
KFBLG0106LGL	Louvered Wall Panel with Frame (6 pack)	30, 31, 36, 37
KSATX0601HSO	TXV Kit R-22	All
KSATX201PUR	TXV Kit Puron (R-410A)	18, 24, 30
KSATX301PUR	TXV Kit Puron (R-401A)	36
KFAET0150ETK	PVC Condensate Trap Kit (50 pack)	All
KFARA0110LGL	Return Air Opening Grille (10 pack)	18, 19, 24, 25
KFARA0210LGL	Return Air Opening Grille (10 pack)	30, 31, 36, 37





Air Conditioning & Heating

# AWUF SERIES

## WALL-MOUNT AIR HANDLER

### 1½- TO 3-TONS



#### Standard Features

- Suitable for use with refrigerants R-410A and R-22
- Equipped with a check flowrate for cooling-only and heat pump operation
- Direct-drive, multi-speed motor allows air volume variation for heating and cooling
- Sequence-controlled, rust-resistant nickel chromium heating elements of 3, 5, 8, and 10 kW
- Factory-installed pull-type disconnect
- Built-in filter rack (filter included)
- Aluminum tube coils on all models
- AHRI Certified
- ETL Listed

#### Cabinet Features

- Thermoplastic drain pan with bottom primary and secondary drain connections
- Built-in filter rack (filter included)
- Large chassis (2½- and 3-ton units) – front return only
- Small chassis (1½- and 2-ton units) – front or bottom return
- Wall-hanging bracket provided

#### Accessories

- Wall access doors:
  - WAD-1 fits AWUF18 and AWUF24
  - WAD-2 fits AWUF30 through AWUF37



\* Complete warranty details available from your local dealer or at [www.goodmanmfg.com](http://www.goodmanmfg.com). To receive the 10-Year Parts Limited Warranty, online registration must be completed within 60 days of installation. Online registration is not required in California or Quebec.



**SPECIFICATIONS**

	AWUF 1803/0516B	AWUF 180516A	AWUF 180516B	AWUF 180816A	AWUF 180816B	AWUF 2403/0516B	AWUF 240516A	AWUF 240516B
<b>NOMINAL RATINGS</b>								
Cooling (BTU/h)	18,000	18,000	18,000	18,000	18,000	24,000	24,000	24,000
Electric Heat (kW)	3, 5	5	5	8	8	3, 5	5	5
<b>BLOWER</b>								
Diameter	9	9	9	9	9	10	10	10
Width	6	6	6	6	6	6	6	6
Coil Drain Connection FPT	¾"	¾"	¾"	¾"	¾"	¾"	¾"	¾"
<b>SERVICE VALVE</b>								
Liquid	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"
Suction	⅝"	⅝"	⅝"	⅝"	⅝"	⅝"	⅝"	⅝"
<b>ELECTRICAL DATA</b>								
Voltage	240/208	240/208	240/208	240/208	240/208	240/208	240/208	240/208
Min Circuit Ampacity (240V)	15.1	26.7	26.6	39.7	39.6	15.1	26.7	26.6
Min Circuit Ampacity (208V)	17.3	23.3	23.3	34.6	34.6	17.3	23.3	23.3
Max. Overcurrent Protection (240V)	20	30	30	40	40	20	30	30
Max. Overcurrent Protection (208V)	20	30	25	40	35	20	30	25
Minimum VAC	197	197	197	197	197	197	197	197
Maximum VAC	253	253	253	253	253	253	253	253
<b>BLOWER MOTOR</b>								
FLA - HP	1.3 - 1/5	1.35 - 1/5	1.3 - 1/5	1.35 - 1/5	1.3 - 1/5	1.3 - 1/5	1.35 - 1/5	1.3 - 1/5
<b>SHIP WEIGHT (LBS)</b>								
	84	84	84	84	84	84	84	84

**SPECIFICATIONS (CONT.)**

	<b>AWUF 240816A</b>	<b>AWUF 24081/16B</b>	<b>AWUF 24101/16A</b>	<b>AWUF 24101/16B</b>	<b>AWUF 300316B</b>	<b>AWUF 30051/16B</b>	<b>AWUF 30081/16B</b>	<b>AWUF 30101/16B</b>
<b>NOMINAL RATINGS</b>								
Cooling (BTU/h)	24,000	24,000	24,000	24,000	30,000	30,000	30,000	30,000
Electric Heat (kW)	8	8	10	10	3, 5	5	8	10
<b>BLOWER</b>								
Diameter	10	10	10	10	9	9	9	9
Width	6	6	6	6	8	8	8	8
Coil Drain Connection FPT	¾"	¾"	¾"	¾"	¾"	¾"	¾"	¾"
<b>SERVICE VALVE</b>								
Liquid	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"	⅜"
Suction	⅝"	⅝"	⅝"	⅝"	¾"	¾"	¾"	¾"
<b>ELECTRICAL DATA</b>								
Voltage	240/208	240/208	240/208	240/208	240/208	240/208	240/208	240/208
Min Circuit Ampacity (240V)	39.7	39.6	52.7	52.7	15.5	27	40	53
Min Circuit Ampacity (208V)	34.2	34.6	45.6	45.9	17.6	23.6	34.9	46.2
Max. Overcurrent Protection (240V)	40	40	60	60	20	30	40	60
Max. Overcurrent Protection (208V)	40	35	50	50	20	25	35	50
Minimum VAC	197	197	197	197	197	197	197	197
Maximum VAC	253	253	253	253	253	253	253	253
<b>BLOWER MOTOR</b>								
FLA - HP	1.35 - 1/5	1.3 - 1/5	1.35 - 1/5	1.3 - 1/5	1.58 - 1/3	1.58 - 1/3	1.58 - 1/3	1.58 - 1/3
<b>SHIP WEIGHT (LBS)</b>								
	84	84	84	84	93	109	109	109

**SPECIFICATIONS (CONT.)**

	<b>AWUF 310516A*</b>	<b>AWUF 310816A*</b>	<b>AWUF 321016A*</b>	<b>AWUF 36051/16B</b>	<b>AWUF 36081/16B</b>
<b>NOMINAL RATINGS</b>					
Cooling (BTU/h)	18,000-30,000	18,000-30,000	18,000-30,000	36,000	36,000
Electric Heat (kW)	5	8	10	5	8
<b>BLOWER</b>					
Diameter	10	10	10	9	9
Width	8	8	8	8	8
Coil Drain Connection FPT	¾"	¾"	¾"	¾"	¾"
<b>SERVICE VALVE</b>					
Liquid	⅜"	⅜"	⅜"	⅜"	⅜"
Suction	¾"	¾"	¾"	¾"	¾"
<b>ELECTRICAL DATA</b>					
Voltage	240/208	240/208	240/208	240/208	240/208
Min Circuit Ampacity (240V)	30.1	43.1	56.2	27	40
Min Circuit Ampacity (208V)	26.8	38.1	49.4	23.6	34.9
Max. Overcurrent Protection (240V)	35	45	60	30	40
Max. Overcurrent Protection (208V)	30	40	50	25	35
Minimum VAC	197	197	197	197	197
Maximum VAC	253	253	253	253	253
<b>BLOWER MOTOR</b>					
FLA - HP	4.1 - 1/2	4.1 - 1/2	4.1 - 1/2	1.58 - 1/3	1.58 - 1/3
<b>SHIP WEIGHT (LBS)</b>					
	109	109	109	96	96

**SPECIFICATIONS (CONT.)**

	<b>AWUF 36101/16B</b>	<b>AWUF 370516B</b>	<b>AWUF 370816B</b>	<b>AWUF 371016B</b>
<b>NOMINAL RATINGS</b>				
Cooling (BTU/h)	36,000	36,000	36,000	36,000
Electric Heat (kW)	10	5	8	10
<b>BLOWER</b>				
Diameter	9	10	10	10
Width	8	8	8	8
Coil Drain Connection FPT	¾"	¾"	¾"	¾"
<b>SERVICE VALVE</b>				
Liquid	⅜"	⅜"	⅜"	⅜"
Suction	¾"	¾"	¾"	¾"
<b>ELECTRICAL DATA</b>				
Voltage	240/208	240/208	240/208	240/208
Min Circuit Ampacity (240V)	53	30.1	43.1	56.2
Min Circuit Ampacity (208V)	46.2	26.8	38.1	49.4
Max. Overcurrent Protection (240V)	60	35	45	60
Max. Overcurrent Protection (208V)	50	30	40	50
Minimum VAC	197	197	197	197
Maximum VAC	253	253	253	253
<b>BLOWER MOTOR</b>				
FLA - HP	1.58 - 1/3	4.1 - 1/2	4.1 - 1/2	4.1 - 1/2
<b>SHIP WEIGHT (LBS)</b>				
	96	96	96	96

## AIRFLOW DATA

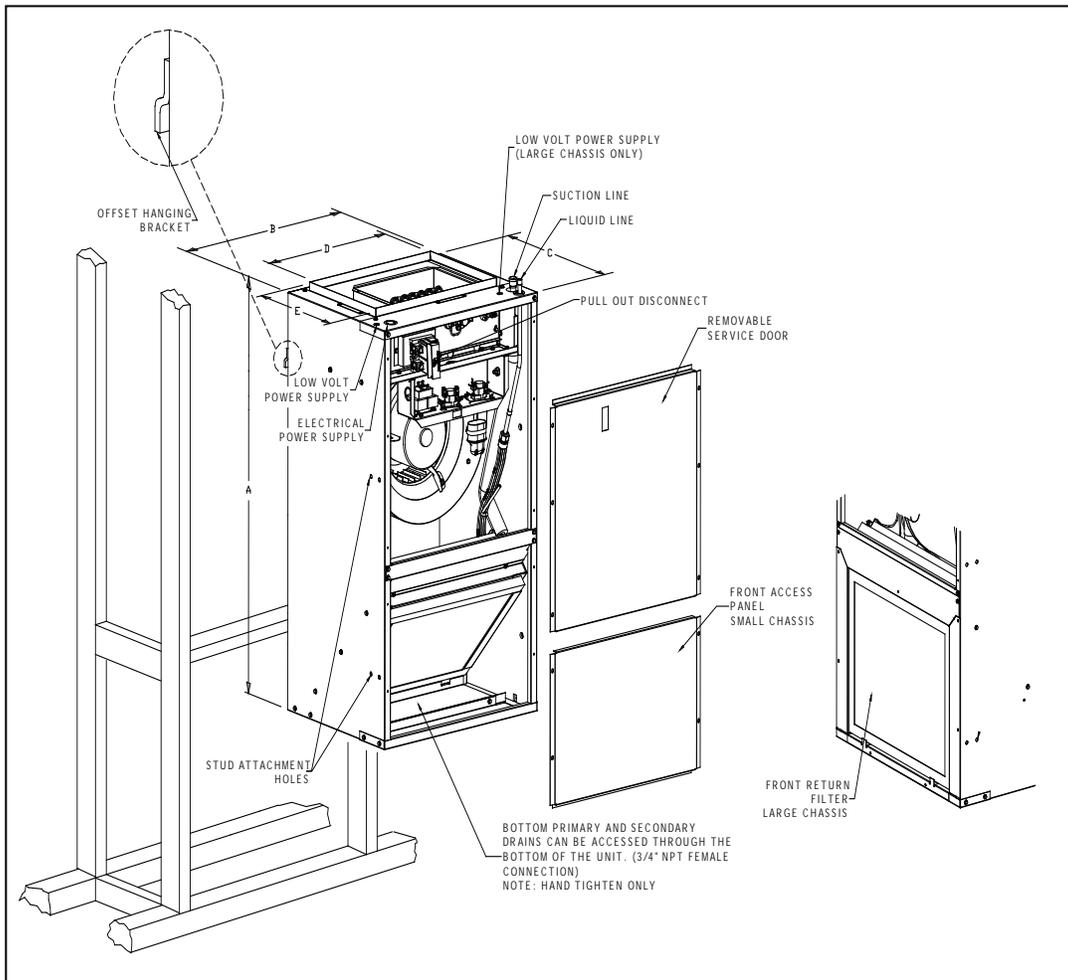
MODEL	MOTOR SPEED	CFM DELIVERED AGAINST EXTERNAL STATIC PRESSURE				
		0.1"	0.2"	0.3"	0.4"	0.5"
AWUF18XX1/16A*	High	750	730	690	650	595
	Low	710	700	690	635	585
AWUF18XX16B*	High	755	715	670	615	545
	Low	740	700	655	595	535
AWUF24XX1/16A*	High	880	845	810	770	735
	Low	845	815	780	745	705
AWUF24XX16B*	High	900	870	835	795	760
	Low	865	835	800	765	725
AWUF30XX1/16A*	High	1250	1195	1135	1085	1010
	Low	1110	1055	1020	955	905
AWUF30XX16B*	High	1255	1120	1100	1020	950
	Low	1115	1010	990	900	820
AWUF310516XX	T5	875	865	830	805	765
	T4	1005	975	945	920	890
	T3	840	795	785	745	700
	T2	645	615	550	500	445
	T1	645	615	550	500	445
AWUF310816XX AWUF321016XX	T5	1090	1065	1040	1015	985
	T4	1005	975	945	920	890
	T3	840	795	785	745	700
	T2	645	615	550	500	445
	T1	645	615	550	500	445
AWUF36XX1/16A*	High	1280	1190	1110	1010	930
	Low	1170	1100	1030	950	890
AWUF36XX16B*	High	1215	1145	1070	985	890
	Low	1120	1065	1000	915	820
AWUF37XX16A*	High	1325	1285	1230	1180	1115
	Low	1085	1060	1030	995	950
AWUF37XX16B*	T5	1385	1205	1130	1045	950
	T4	1235	1180	1115	1040	955
	T3	1165	1120	1075	1025	945
	T2	1050	1010	970	930	860
	T1	1050	1010	970	930	860

## HEATING CAPACITY CORRECTION FACTOR\*

SUPPLY VOLTAGE	240	230	220	210	208
CORRECTION FACTOR	1.00	.92	.84	.76	.74

\* Multiply 240-volt capacity by correction factor

DIMENSIONS

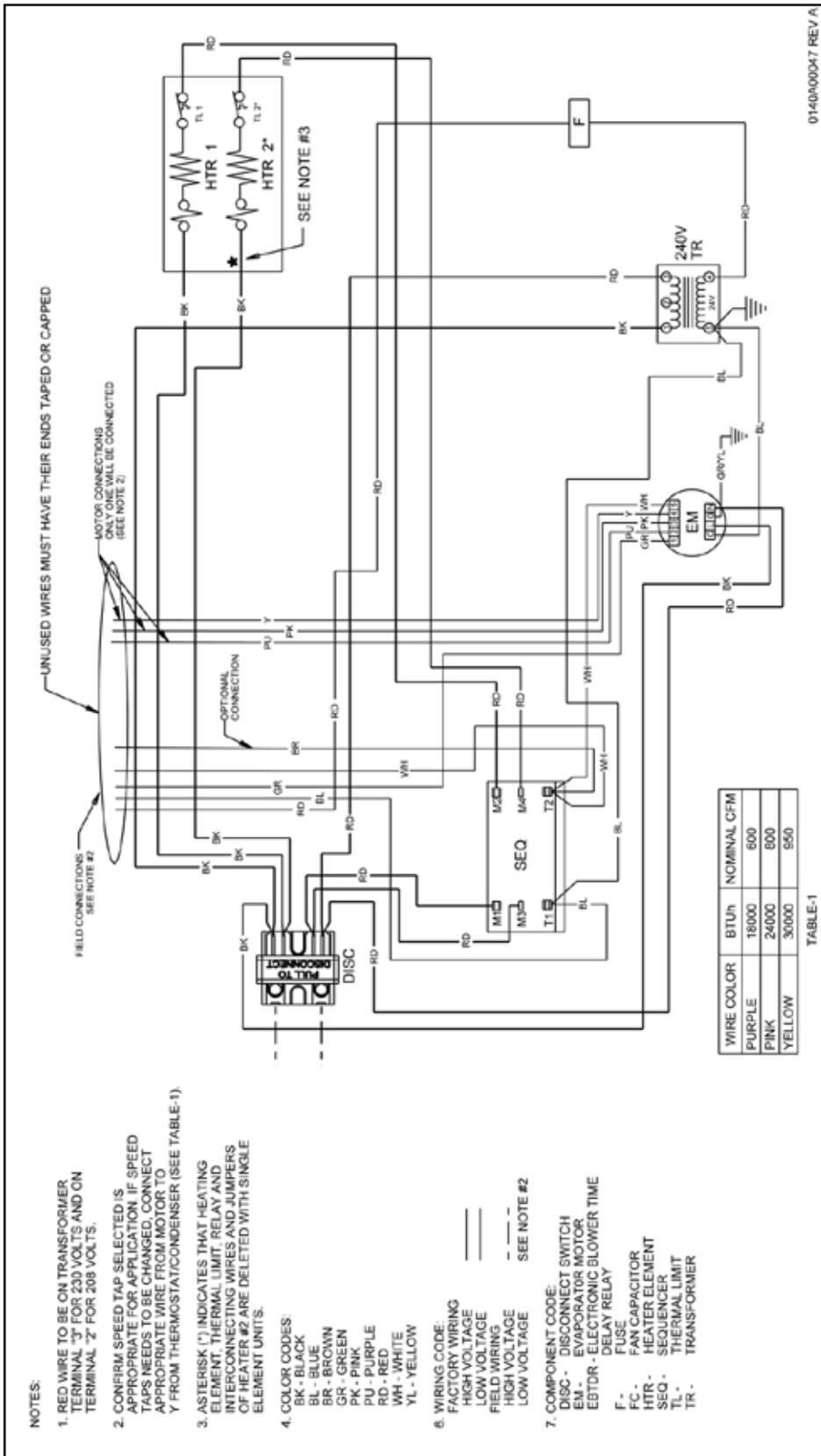


SMALL CHASSIS (AWUF18/24)	
A	36"
B	20 <sup>3</sup> / <sub>16</sub> "
C	16 <sup>7</sup> / <sub>8</sub> "
D	16"
E	11"
Filter	14" x 18" x 1"

LARGE CHASSIS (AWUF30-37)	
A	36"
B	24"
C	21"
D	19 <sup>7</sup> / <sub>8</sub> "
E	15 <sup>5</sup> / <sub>8</sub> "
Filter (30/36)	16" x 20" x 1"
Filter (31/32/37)	18" x 20" x 1"



# AWUF31/32 WIRING DIAGRAM

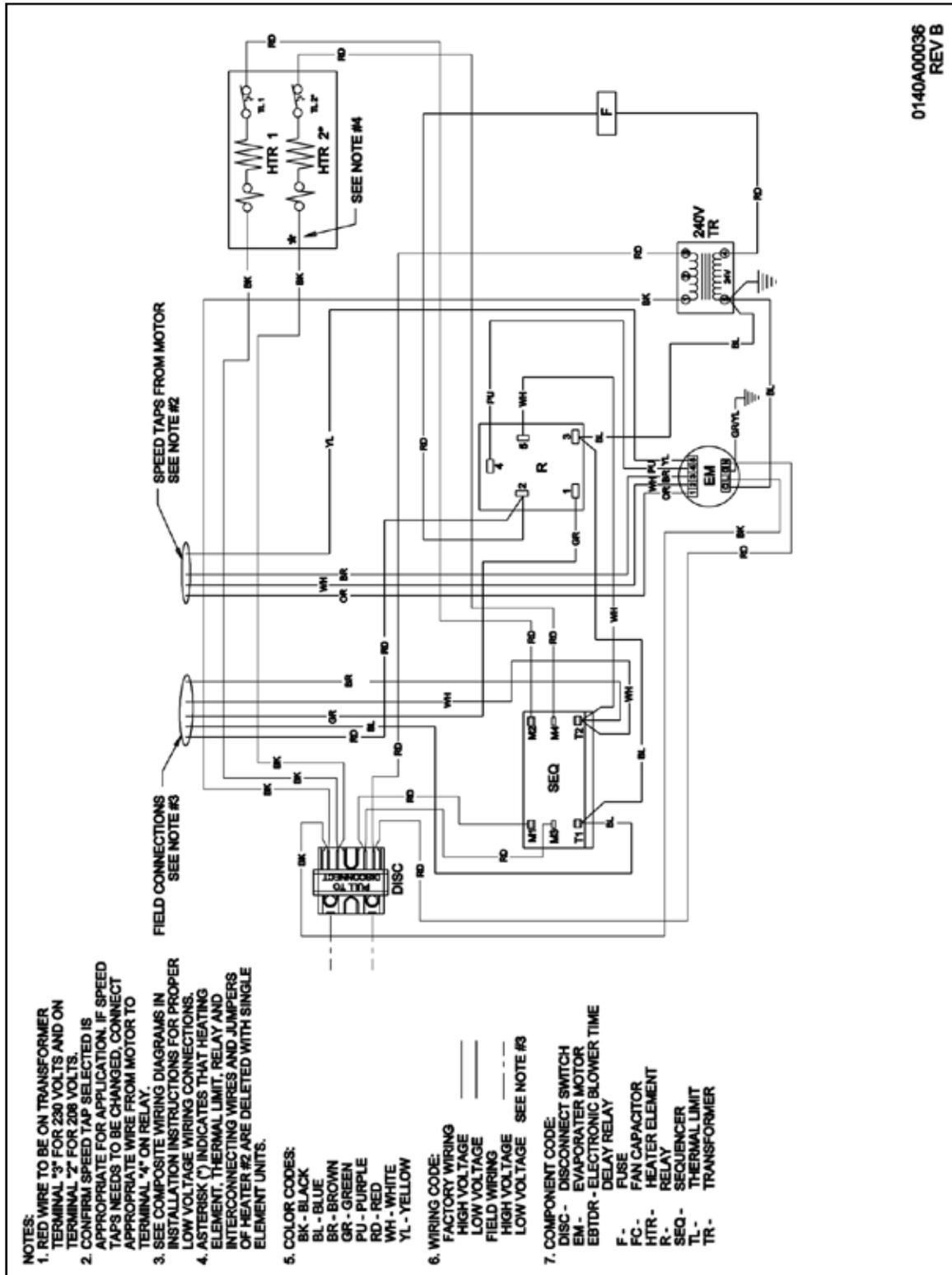


Wiring is subject to change. Always refer to the wiring diagram or the unit for the most up-to-date wiring.

**WARNING**

**High Voltage:** Disconnect all power before servicing or installing this unit. Multiple power sources may be present. Failure to do so may cause property damage, personal injury, or death.

# AWUF37 WIRING DIAGRAMS



**WARNING**

High Voltage: Disconnect all power before servicing or installing this unit. Multiple power sources may be present. Failure to do so may cause property damage, personal injury, or death.

Wiring is subject to change. Always refer to the wiring diagram or the unit for the most up-to-date wiring.

**NOTES**

UP TO 15 SEER PERFORMANCE



Air Conditioning & Heating

# SSZ14 HIGH-EFFICIENCY HEAT PUMP



Thank goodness for Goodman.®



Air Conditioning & Heating

## HIGH-EFFICIENCY PERFORMANCE

As the owner of a high-efficiency Goodman® brand SSZ14 R-410A Heat Pump, you have made one of the best purchasing decisions possible in the HVAC marketplace. At Goodman, we strive to build heating and air conditioning equipment that offers high performance, energy efficiency, durability, and an environment-complementing design – all at a price that will have you saying **“Thank goodness for Goodman.®”**

In particular, your Goodman brand SSZ14 Heat Pump will provide you with reliable cooling and money-saving energy efficiency levels as compared to lower SEER heat pump units.



## COMFORT. SAVINGS. PERFORMANCE.

### ENJOY THE COMFORT

You can count on your Goodman brand SSZ14 Heat Pump to keep you cool on even the hottest summer days and warm on the coldest days of winter. Your Goodman brand heat pump starts with a high-performance, high-efficiency compressor, which operates in tandem with our high-efficiency coil. The coil is made of rifled refrigeration-grade copper tubing and corrugated aluminum fins in a design that maximizes surface area. These high-quality components together cool your home effectively.

### QUIET YOU CAN COUNT ON

We know that the last thing you want to hear at night is a noisy heat pump starting up. So we build our Goodman brand SSZ14 Heat Pumps with sound-dampening features that help ensure that your cooling system doesn't interfere with a good night's sleep. We rely on a quiet condenser fan system – a three-bladed fan and a unique louvered sound-control top – to reduce fan-related noise. Your Goodman brand SSZ14 Heat Pump will keep your home cool and comfortable, year after year.



**Goodman's SMARTCOIL 5mm tube condensing coil design optimizes the heat transfer ability of R-410A refrigerant compared to standard 3/8" copper tubing.**

### SMARTCOIL™ TECHNOLOGY SMALLER IS SMARTER

Long ago the HVAC industry determined that the combination of copper tubing and aluminum fins provided the most efficient transfer of thermal heat available. Today, the Goodman brand has improved upon this industry standard by making the condenser coil copper tubing smaller and smarter. The result is a heat pump unit that can offer high efficiency, use less refrigerant, and deliver money-saving and energy-saving comfort to you for years and years.

### R-410A REFRIGERANT

Compared to lower SEER, R-22 refrigerant units, your new Goodman brand SSZ14 heat pump system will not only provide you with money-saving cooling performance for many years, but it also features R-410A refrigerant. This refrigerant does not contain chlorine.

Introduced in 1995, R-410A refrigerant has helped increase the durability and reliability of heat pump compressors.





## IMPRESSIVE FEATURES AND BENEFITS: GOODMAN® BRAND SSZ14 R-410A HIGH-EFFICIENCY HEAT PUMP

- A high-performance, high-efficiency compressor
- Service valves with sweat connections and easy-access gauge ports
- Factory-installed, bi-flow liquid line filter drier
- SmartShift™ defrost technology with short-cycle protection
- 5mm SmartCoil™ condenser coil (on select models)
- Brass liquid and suction line service valves
- Copper tube/aluminum fin condenser coil
- Reliable time-initiated, temperature-terminated defrost control
- Contactor with lug connection
- Ground lug connection
- Louvered sound control top design

Talk to your Goodman brand dealer about opportunities to optimize the efficiency of your new unit.



## OUTSTANDING WARRANTY\* PROTECTION



\* Complete warranty details available from your local dealer or at [www.goodmanmfg.com](http://www.goodmanmfg.com). To receive the Lifetime Compressor Limited Warranty (good for as long as you own your home) and 10-year Parts Limited Warranty, online registration must be completed within 60 days of installation. Online registration is not required in California or Quebec.

### ADDITIONAL INFORMATION

Before purchasing this appliance, read important information about its estimated annual energy consumption, yearly operating cost, or energy efficiency rating that is available from your retailer.



Thank goodness for Goodman.®

MODEL	COOLING EFFICIENCY SEER	LIMITED PARTS WARRANTY* COVERAGE			 COMPATIBLE	COMPRESSOR SOUND BLANKET	SMARTSHIFT™ TECHNOLOGY	FACTORY-INSTALLED FILTER DRIER
		10-Year Unit Replacement Limited Warranty*	Lifetime Compressor Limited Warranty*	10-Year Parts Limited Warranty*				
DSZC18	Up to 18	●	●	●	●	●	●	●
DSZC16	Up to 16	●	●	●	●	●	●	●
SSZ16	Up to 16		●	●		●	●	●
SSZ14	Up to 15		●	●		●	●	●
GSZ13	13			●				●

\*Complete warranty details available from your local dealer or at [www.goodmanmfg.com](http://www.goodmanmfg.com). To receive the 10-Year Unit Replacement Limited Warranty, Lifetime Compressor Limited Warranty (good for as long as you own your home) and 10-Year Parts Limited Warranty, online registration must be completed within 60 days of installation. Online registration is not required in California or Quebec.



## GOODMAN – A MEMBER OF DAIKIN GROUP

Daikin Industries, Ltd. (DIL) is a Fortune 1000 company with more than 49,000 employees worldwide, making it the number one residential and commercial HVAC manufacturer in the world. Daikin is engaged primarily in the development, manufacture, sales and aftermarket support of heating, ventilation, air conditioning and refrigeration equipment, refrigerants and other chemicals, as well as oil hydraulic products. DIL is headquartered in Osaka, Japan, has manufacturing operations in 18 countries and a sales presence in more than 90 countries.

The company provides innovative, premium quality indoor climate management solutions to meet the changing needs of residential, commercial and industrial customers.



a member of **DAIKIN** group



Our continuing commitment to quality products may mean a change in specifications without notice.  
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[www.goodmanmfg.com](http://www.goodmanmfg.com)



CB-SSZ14 02-13



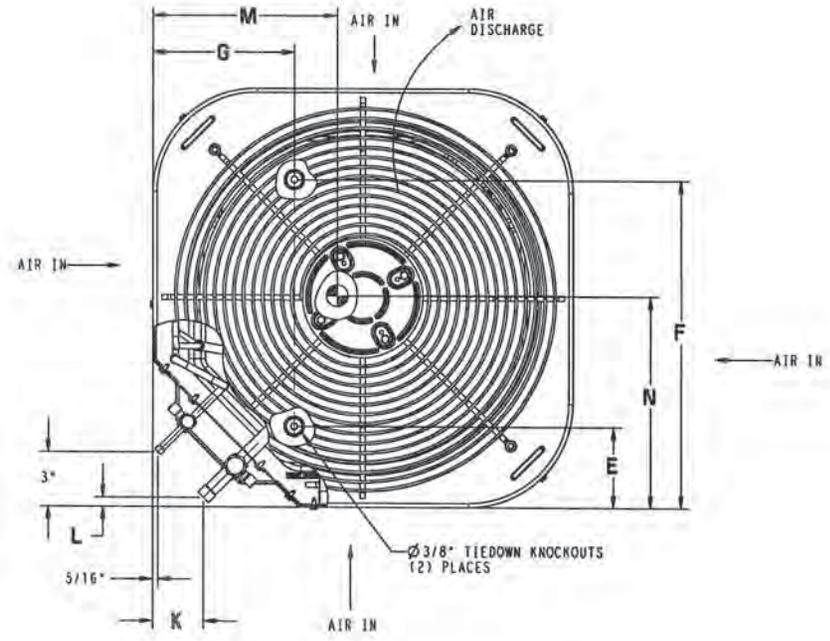
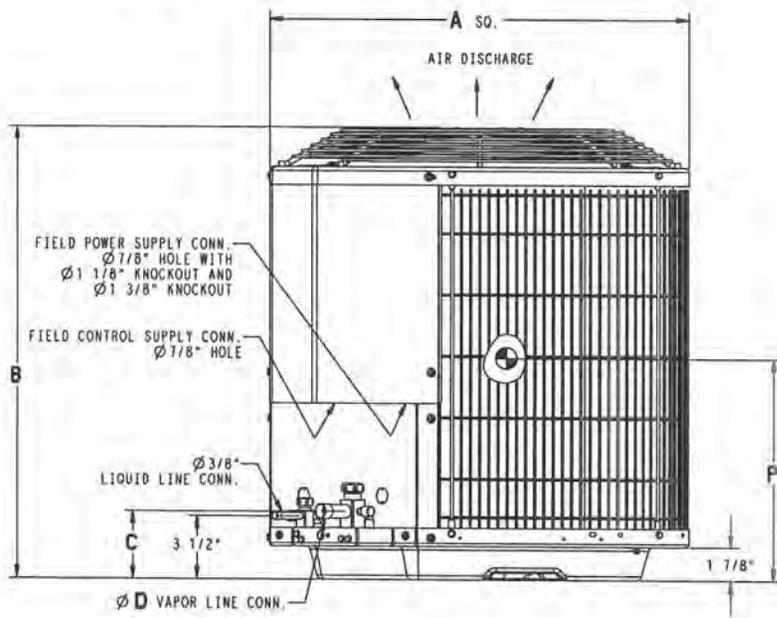
EACH COND. UNIT  
200 LBS

**DIMENSIONS - ENGLISH**

UNIT	SERIES	ELECTRICAL CHARACTERISTICS					A	B	C	D	E	F	G	K	L	M	N	P	OPERATING WEIGHT (LBS)	SHIPPING WEIGHT (LBS)	SHIPPING DIMENSIONS (L x W x H)
CA13NA018	A	X	0	0	0	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	108	124	24 1/8" X 24 1/8" X 27 3/16"	
CA13NA024	A	X	0	0	0	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	111	127	24 1/8" X 24 1/8" X 27 3/16"	
CA13NA030	A	X	0	0	0	23 1/8"	28 7/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	12 1/2"	114	130	24 1/8" X 24 1/8" X 30 5/8"	
CA13NA036	A	X	0	0	0	23 1/8"	35 3/16"	3 7/8"	7/8"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	13 3/4"	127	144	24 1/8" X 24 1/8" X 37 7/16"	
CA13NA042	A	X	0	0	0	31 3/16"	31 13/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	13 3/4"	172	195	32 3/16" X 32 3/16" X 34"	
CA13NA048	A	X	0	0	0	31 3/16"	35 3/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	14 1/2"	185	212	32 3/16" X 32 3/16" X 37 7/16"	
CA13NA060	A	X	0	0	0	31 3/16"	28 7/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	12 3/4"	198	224	32 3/16" X 32 3/16" X 30 5/8"	

208-230-160	230-160	208/230-360	460-360
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X = YES  
O = NO



UNIT SIZE	MINIMUM MOUNTING PAD DIMENSIONS
18, 24, 30, 36	23 1/2" X 23 1/2"
--	26" X 26"
42, 48, 60	31 1/2" X 31 1/2"
--	35" X 35"

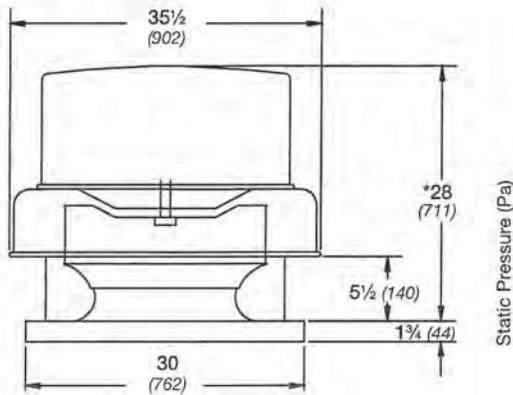
**CA13NA**



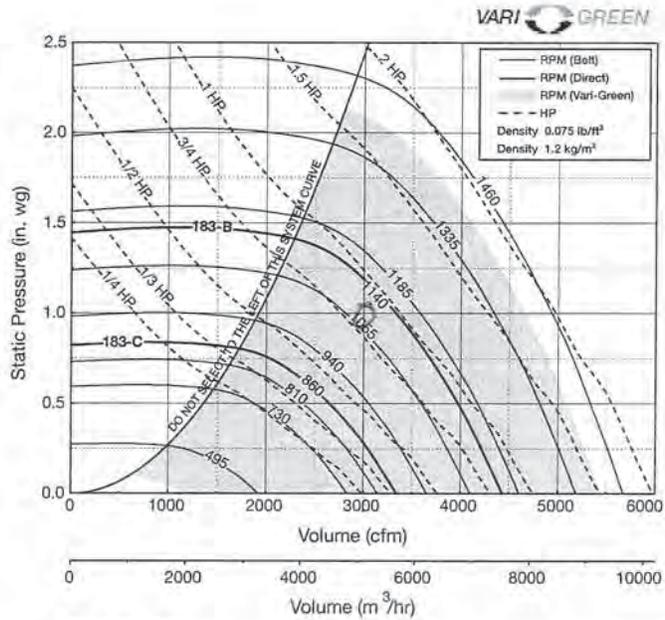
# Roof Downblast - Exhaust Belt & Direct Drive

## GB-180 • G-183

*FUTURE TOILET EXH.*



Static Pressure (Pa)



Damper Size = 18 x 18 (457 x 457)  
 Roof Opening = 20 1/2 x 20 1/2 (521 x 521)  
 Shroud Thickness = 0.064 (1.6)  
 Motor Cover Thickness = 0.040 (1.0)  
 Curb Cap Thickness = 0.064 (1.6)  
 ^Approximate Unit Weight G/GB = 108/142 lbs. (49/64 kg)

*150 LBS EA*

All dimensions in inches (millimeters). \*May be greater depending on motor. ^Weight shown is largest cataloged Open Drip-Proof motor.

Direct Drive RPM  
 C-860 RPM      B-1140 RPM

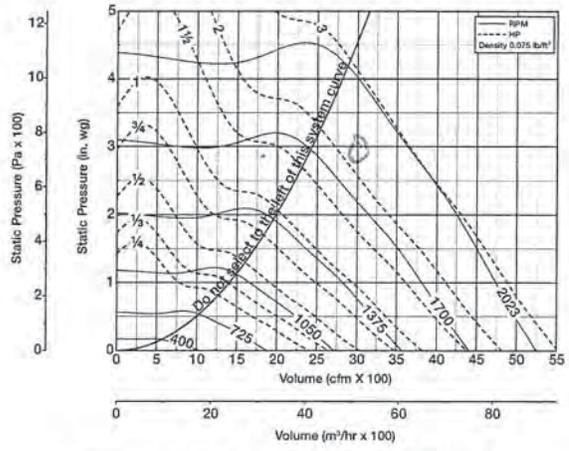
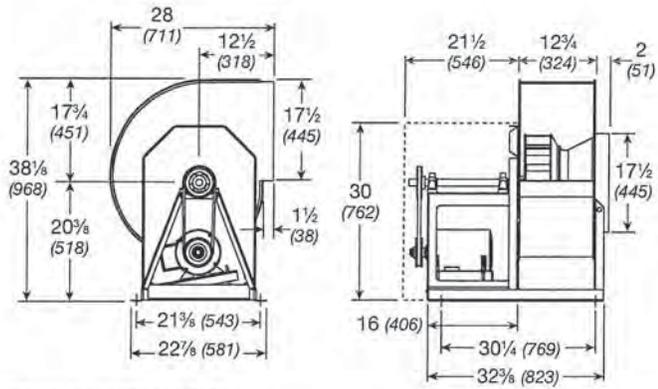
Motor HP		Fan RPM	Static Pressure in Inches wg																
Belt	Direct		0	0.125	0.25	0.5	0.75	1	1.25	1.5	1.75	2							
<b>180</b>	<b>183</b>																		
1/4	VG-1	730	CFM	2839	2668	2469	1882												
			BHP	0.21	0.23	0.25	0.25												
1/3	VG-1	810	CFM	3150	2997	2832	2375												
			BHP	0.29	0.31	0.33	0.35												
1/2	VG-1	860	CFM	3344	3202	3049	2647	2015											
			BHP	0.35	0.36	0.39	0.42	0.4											
3/4	VG-1	940	CFM	3655	3527	3388	3052	2601											
			BHP	0.46	0.47	0.49	0.54	0.54											
1	VG-2	1140	CFM	3888	3769	3638	3339	2953	2387										
			BHP	0.55	0.57	0.58	0.64	0.66	0.63										
1 1/2	VG-2	1055	CFM	4102	3990	3867	3596	3252	2811										
			BHP	0.65	0.67	0.68	0.74	0.77	0.77										
2	VG-2	1185	CFM	4433	4329	4216	3980	3684	3328	2856									
			BHP	0.81	0.84	0.85	0.93	0.96	0.98	0.95									
2	VG-2	1335	CFM	4608	4508	4401	4179	3900	3575	3178	2499								
			BHP	0.91	0.94	0.96	1.03	1.07	1.1	1.09	0.99								
2	VG-2	1400	CFM	5191	5102	5010	4814	4599	4344	4052	3713	3262							
			BHP	1.31	1.33	1.36	1.41	1.49	1.54	1.57	1.56	1.51							
2	VG-2	1460	CFM	5444	5359	5273	5086	4892	4655	4401	4097	3747	3253						
			BHP	1.51	1.54	1.56	1.61	1.71	1.75	1.81	1.81	1.79	1.71						
2	VG-2	1460	CFM	5677	5596	5514	5336	5155	4938	4699	4426	4123	3765						
			BHP	1.71	1.74	1.77	1.81	1.93	1.97	2.03	2.05	2.05	2.02						
			Sones	7.4	8.7	7.2	6.7												
			Sones	8.8	9.9	8.7	8.2												
			Sones	10.1	10.8	9.8	9.1	8.1											
			Sones	12.7	12.8	12.0	11.1	10.3											
			Sones	15.2	14.7	13.7	13.0	11.9	11.1										
			Sones	16.2	15.7	14.9	14.0	12.9	12.4										
			Sones	17.9	17.4	16.8	16.0	15.1	14.3	13.6									
			Sones	19.0	18.4	17.8	17.1	16.2	15.4	14.7	13.7								
			Sones	22	22	21	21	19.9	19.2	18.7	18.2	17.6							
			Sones	24	23	23	22	21	21	20	19.7	19.2							
			Sones	26	25	24	24	23	23	22	22	22	22	22	22	22	21	21	

MAXIMUM BHP AT A GIVEN RPM = (RPM/1149)<sup>3</sup>  
 MAXIMUM RPM = 1460  
 TIP SPEED (ft/min) = RPM x 4.843  
 MAXIMUM MOTOR FRAME SIZE = 184T

Performance certified is for installation type A: Free inlet, Free outlet. Power rating (BHP) does not include transmission losses. Performance ratings include the effects of a birdscreen. The sound ratings shown are loudness values in hemispherical sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301. Values shown are for installation type A: free inlet hemispherical sone levels.

FUTURE DISHWASH

# SWB-116 - Belt Drive Series 100



Wheel Diameter = 17 (432)  
 Shaft Diameter = 1 (25)  
 Outlet Area = 1.52 ft<sup>2</sup> (0.14 m<sup>2</sup>)  
 ^Approximate Unit Weight = 241 lb. (109 kg) ← 250 LBS EA

All dimensions in inches (millimeters)  
 For additional discharge positions see page 15  
 ^Weight shown is largest cataloged Open Drip Proof motor

Maximum BHP at a given RPM = (RPM/1403)<sup>3</sup>  
 (Maximum KW at a given RPM = (RPM/1547)<sup>3</sup>)  
 Maximum RPM = 2023  
 Tip Speed (ft/min.) = RPM x 4.32  
 (Tip Speed (m/s) = RPM x 0.0219)  
 Maximum Motor Frame Size = 184T

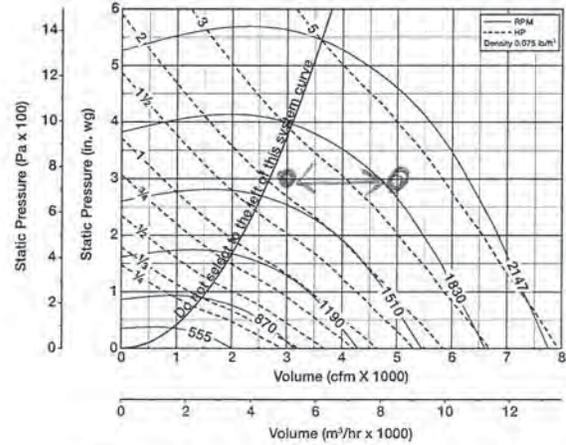
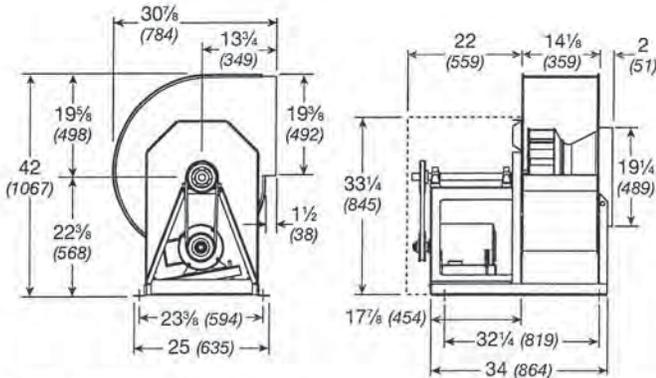
## SWB-116

CFM	OV	Static Pressure in Inches wg											
		0.5	0.75	1	1.25	1.5	2	2.5	2.75	3	3.5		
1200	789	RPM	750										
		BHP	0.15										
		Sones	5.8										
1560	1026	RPM	846	943	1026								
		BHP	0.22	0.30	0.38								
		Sones	7.1	7.8	8.7								
1920	1263	RPM	949	1039	1120	1192	1259						
		BHP	0.31	0.40	0.50	0.60	0.71						
		Sones	8.8	9.6	10.7	11.5	12.0						
2280	1500	RPM	1061	1141	1216	1287	1352	1470	1576				
		BHP	0.42	0.53	0.65	0.76	0.88	1.12	1.38				
		Sones	10.9	11.8	12.5	12.9	13.3	14.4	16.4				
2640	1737	RPM	1182	1250	1320	1385	1448	1564	1666	1715	1762	1851	
		BHP	0.57	0.69	0.82	0.96	1.09	1.36	1.64	1.79	1.93	2.23	
		Sones	13.5	13.8	14.1	14.6	15.1	15.9	17.4	18.4	19.5	22	
3000	1974	RPM	1306	1369	1429	1490	1548	1659	1761	1808	1853	1940	
		BHP	0.76	0.89	1.03	1.18	1.34	1.64	1.95	2.11	2.26	2.59	
		Sones	15.4	15.8	16.1	16.6	17.1	18.6	19.9	21	21	22	
3360	2211	RPM	1432	1491	1545	1599	1654	1758	1857	1903	1948		
		BHP	0.99	1.14	1.29	1.45	1.62	1.96	2.30	2.47	2.64		
		Sones	17.6	18.0	18.4	18.9	19.6	21	23	23	23		
3720	2447	RPM	1560	1615	1667	1716	1764	1863	1955	2001			
		BHP	1.27	1.43	1.60	1.76	1.94	2.32	2.70	2.89			
		Sones	20	21	21	22	23	24	25	26			
4080	2684	RPM	1690	1742	1790	1837	1881	1971					
		BHP	1.60	1.78	1.96	2.14	2.32	2.72					
		Sones	23	24	25	25	26	27					
4440	2921	RPM	1821	1869	1916	1960	2002						
		BHP	1.99	2.18	2.38	2.58	2.77						
		Sones	27	28	28	29	30						
4800	3158	RPM	1953	1999									
		BHP	2.44	2.65									
		Sones	32	32									

Performance certified is for installation Type B - Free inlet, Ducted outlet. Power rating (Bhp) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories). The AMCA Certified Ratings Seal applies to air performance only.

# SWB-218 - Belt Drive Series 200

FUTURE  
CIRCUIT  
EXHAUST



Wheel Diameter = 18 3/8 (473)  
 Shaft Diameter = 1 1/4 (32)  
 Outlet Area = 1.87 ft<sup>2</sup> (0.17 m<sup>2</sup>)  
 ^Approximate Unit Weight = 324 lb. (147 kg) ← 350 LBS

All dimensions in inches (millimeters)  
 For additional discharge positions see page 15  
 ^Weight shown is largest cataloged Open Drip Proof motor

Maximum BHP at a given RPM = (RPM/1196)<sup>3</sup>  
 (Maximum KW at a given RPM = (RPM/1319)<sup>3</sup>)  
 Maximum RPM = 2147  
 Tip Speed (ft/min.) = RPM x 4.78  
 (Tip Speed (m/s) = RPM x 0.0243)  
 Maximum Motor Frame Size = 213T

## SWB-218

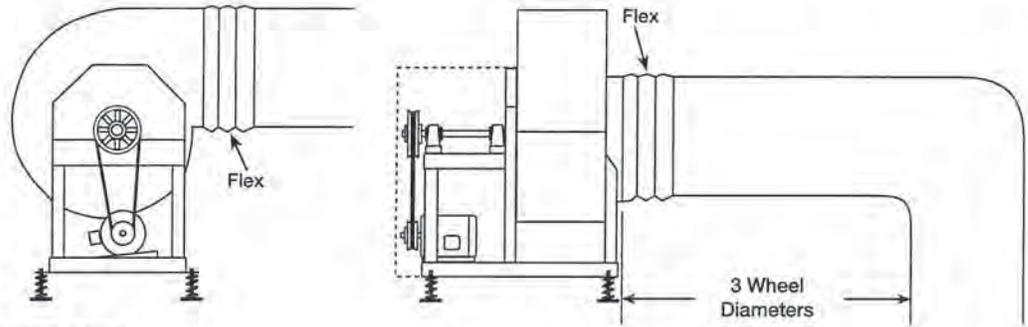
CFM	OV		Static Pressure in Inches wg										
			0.5	1	1.5	2	2.5	3	3.5	4	4.5	5	
2000	1070	RPM	762	963	1136								
		BHP	0.26	0.49	0.75								
		Sones	10.1	11.3	13.4								
2500	1337	RPM	862	1023	1185	1330	1459						
		BHP	0.37	0.62	0.92	1.24	1.58						
		Sones	10.1	11.6	13.0	15.2	17.9						
3000	1604	RPM	974	1110	1245	1380	1507	1623	1730				
		BHP	0.52	0.80	1.12	1.47	1.85	2.24	2.65				
		Sones	11.5	12.6	13.9	15.5	18.3	21	24				
3500	1872	RPM	1092	1211	1327	1443	1557	1672	1779	1878	1971	2060	
		BHP	0.72	1.03	1.36	1.74	2.15	2.58	3.02	3.48	3.95	4.43	
		Sones	13.6	14.2	15.2	16.8	19.1	22	25	27	29	31	
4000	2139	RPM	1218	1322	1423	1525	1626	1727	1828	1927	2020	2108	
		BHP	0.97	1.32	1.68	2.07	2.51	2.95	3.43	3.93	4.44	4.96	
		Sones	15.7	16.4	17.3	18.7	21	23	25	27	29	32	
4500	2406	RPM	1346	1438	1530	1619	1709	1800	1890	1979	2069		
		BHP	1.28	1.66	2.07	2.48	2.92	3.41	3.90	4.42	4.96		
		Sones	18.2	18.8	19.6	21	23	24	26	28	30		
5000	2764	RPM	1475	1557	1643	1723	1804	1885	1967	2048			
		BHP	1.66	2.08	2.52	2.97	3.43	3.91	4.45	5.00			
		Sones	21	21	22	24	25	26	28	29			
5500	2941	RPM	1605	1683	1758	1834	1907	1981	2055				
		BHP	2.10	2.58	3.04	3.54	4.03	4.54	5.07				
		Sones	24	24	25	26	27	28	30				
6000	3209	RPM	1737	1810	1877	1949	2017	2084					
		BHP	2.63	3.15	3.65	4.18	4.72	5.25					
		Sones	27	28	28	29	30	31					
6500	3476	RPM	1869	1938	2002	2065	2131						
		BHP	3.26	3.81	4.37	4.91	5.49						
		Sones	31	31	31	32	33						
7000	3743	RPM	2003	2067	2128								
		BHP	3.98	4.57	5.18								
		Sones	34	35	35								

Performance certified is for installation Type B - Free inlet, Ducted outlet. Power rating (Bhp) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories). The AMCA Certified Ratings Seal applies to air performance only.

# Typical Installations

## General Clean Air or Fume Hood (Non-Grease)

The SFD, SFB, SWD and SWB are designed for applications ranging from clean air to contaminated air. Typical installations are shown below. Installations must include a means for inspecting, cleaning and servicing the exhaust fan.



UL 762 KITCHEN EXHAUST

## SWB Commercial Kitchen (Grease)

Greenheck's SWB Series 200 and 300 are designed to meet restaurant and foodservice applications. These fans are UL and cUL Listed for grease removal and have been tested under elevated temperature conditions.

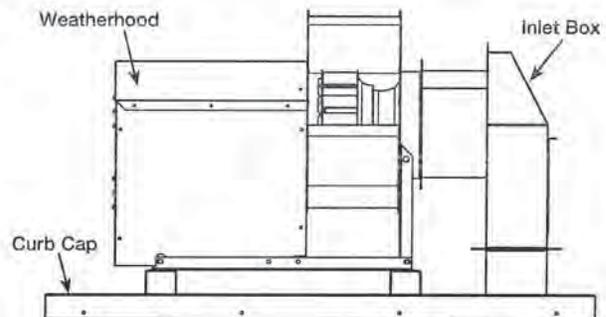
Due to high temperatures and grease-laden airstreams in commercial kitchen ventilation, system designers must be aware of governing codes and guidelines. The National Fire Protection Association (NFPA) is the primary source used by many local codes for commercial kitchen ventilation systems. Local code authorities should be consulted before proceeding with any kitchen ventilation project.

Installation must include a means for inspecting, cleaning and servicing the exhaust fan.

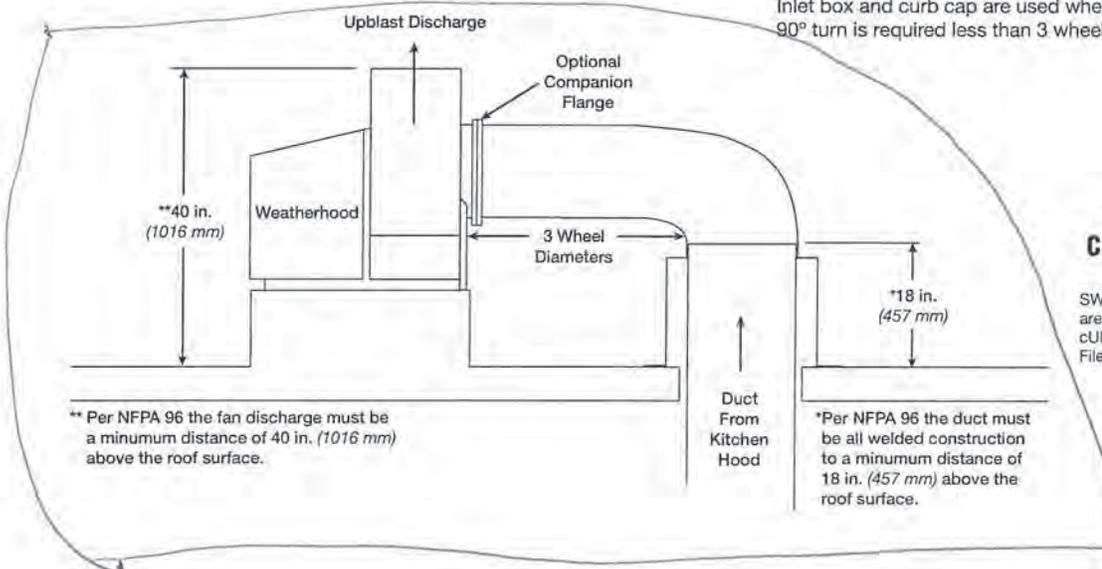
Fans selected for grease removal must include a weatherhood, access door and 1-inch (25 mm) drain connection. For grease applications where the fan is mounted indoors, the welded scroll option must be

selected. An outlet guard is strongly recommended when the fan discharge is accessible. When an outlet guard is not ordered with the fan, it must be provided by the installer. An upblast discharge is recommended. No dampers are to be used in the system.

The fan discharge must be a minimum of 40 inches (1016 mm) above the roof line and the exhaust duct must be fully welded to a minimum distance of 18 inches (457 mm) above the roof surface.



Inlet box and curb cap are used when space is limited and a 90° turn is required less than 3 wheel diameters from the inlet.



\*\* Per NFPA 96 the fan discharge must be a minimum distance of 40 in. (1016 mm) above the roof surface.

\*Per NFPA 96 the duct must be all welded construction to a minimum distance of 18 in. (457 mm) above the roof surface.



SWB Series 200 and 300 models are listed for grease removal (UL/cUL 762).  
File no. MH11745

# Mounting Options

## Vibration Isolators

Base-mounted neoprene or spring isolators are available to lessen mechanical vibration and assure quiet operation. Free-standing, restrained and housed spring isolators are also available. Isolators are sized to match the weight of each fan.



### Free-Standing Open Spring Mounts -

Type 3, 1-inch Deflection  
Free-standing spring isolators are unboxed laterally stable steel springs. They provide a minimum horizontal stiffness of 0.8 times the rated vertical

stiffness and provide an additional 50% overload capacity. These isolators are equipped with a top-mounted adjusting bolt and an acoustical non-skid base. Springs are color coded to indicate load capacity.



### Housed Spring Mounts

Type 4B, 1-inch Deflection  
Housed spring isolators consist of steel springs assembled into a telescoping housing with a top-mounted adjusting bolt and an acoustical non-skid base. Housed spring isolators include resilient inserts to prevent metal-

to-metal contact and provide snubbing for side loads. Springs provide an additional 50% overload capacity and are color coded to indicate load capacity.



### Rubber Mounts -

Type 2, ¼-inch and ½-inch Deflection  
Neoprene mountings consist of a steel top plate and base plate completely embedded in colored (oil-resistant) neoprene for easy identification of

capacity. Neoprene mountings are furnished with a tapped hole in the center. This enables the equipment to be bolted securely to the rubber mount.



### Restrained Spring Mounts -

Type 4A, 1-inch Deflection  
Restrained spring isolators consist of laterally stable, free-standing springs assembled into a steel housing. These assemblies are designed for

vertical and horizontal motion restraint. Restrained spring isolators can be used for blocking during equipment installation and are provided with leveling bolts. Springs provide 50% overload capacity and are color coded or identified to indicate load capacity. Restrained spring mounts are recommended for equipment subject to wind loading or large torquing forces.

### Direct Mount - Type A

No base required. Isolators are attached directly to equipment. Direct isolation can be used if equipment is unitary and rigid without the use of additional support. If there is any doubt whether or not equipment can be supported directly on isolators, use rails, bases or consult the factory.



### Mounting Rails with Isolators

Isolation mounting rails are available with either rubber mount, free-standing open or restrained spring isolators. The isolators are mounted between aluminum rails that run the length of the fan base. Isolation rails provide easy installation on isolated systems, and are ideal for applications where there is a large overhung load.

Mounting rails are available for fans up to size 36.



### Equipment Supports

Models GESS and GESR equipment supports are available for roof mounting of utility fans up to size 36. Equipment supports are available in a number of lengths, widths, heights, and can also be built for a pitched roof.



AAON

Future Rest. MUA  
Unit

AAON **RN SERIES ROOFTOP UNITS** CONTINUE TO LEAD THE PACKAGED ROOFTOP EQUIPMENT INDUSTRY IN PERFORMANCE AND SERVICEABILITY. DOUBLE WALL RIGID POLYURETHANE FOAM INSULATED CABINET CONSTRUCTION AND DIRECT DRIVE BACKWARD CURVED PLENUM FANS ALLOW RN SERIES UNITS TO HAVE QUIET, ENERGY EFFICIENT AIR FLOW WITH HIGH STATIC PRESSURE CAPABILITIES. RN SERIES UNITS ALSO FEATURE LOCKABLE HINGED DOORS WHICH PROVIDE SERVICE ACCESS TO ALL SECTIONS OF THE UNIT.

### Applications

- Air-cooled condenser or air-source heat pump packaged DX rooftop units, 6-140 tons.
- Water-cooled condenser, water-source heat pump, or geothermal heat pump configurations.
- Chilled water or non-compressorized DX air handling units, 1,100-55,500 cfm.
- Makeup air capability, up to 100% outside air, to meet ventilation requirements.
- High performance hot water, steam, electric, and gas heating.
- Variable capacity and variable speed R-410A scroll compressors for load matching cooling and improved part load efficiency.



▲ 26 & 31 - 70 ton RN Series Air-Cooled Condenser Packaged Rooftop Unit.

APPROX. 6,000 LBS

### Construction

- Two-inch double wall rigid polyurethane foam panel cabinet construction has a thermal resistance of R-13 or greater, which exceeds the R-value of a cabinet with four-inch thick fiberglass construction. Panels include a thermal break, with no metal contact from inside to outside, to prevent heat transfer through the panel and prevent condensation on the outside of the cabinet. The inner wall protects the insulation from moisture damage, prevents microbial growth, and is easy to clean. This type of construction also makes the cabinet more rigid and resistant to damage, provides increased sound dampening, and reduces air leakage and infiltration.



▲ Cutaway of panel showing thermal break and foam core.



Don't see the specific product you need? AAON can meet your requirements with Custom Equipment designed specifically for your exact application and job specifications. Visit [www.aaon.com](http://www.aaon.com) or call 918.583.2266 to locate a representative near you.

- Access doors with full length stainless steel piano hinges and quarter turn lockable handles provide improved reliability over single point hinges and make the unit easily serviceable.
- Corrosion resistant exterior polyurethane paint exceeds a 2,500 hour salt spray test.
- Double sloped stainless steel drain pans eliminate standing water which can support microbial growth and stainless steel construction prevents corrosion that could lead to water leaks and contaminants in the air stream.

RN Model	Cabinet	Nominal cfm	Width	Height*	Length*
RN-006	A	2,200	79	44	82
RN-007		2,500			
RN-008		2,800			
RN-010		3,400			
RN-009	B	4,000	96	50	88
RN-011		4,600			
RN-013		5,200			
RN-015		5,800			
RN-016	C	4,800	101	59	110
RN-018		5,400			
RN-020		6,000			
RN-025		7,500			
RN-030	D	9,000	100	97	155
RN-026		8,600			
RN-031		10,100			
RN-040		12,800			
RN-050		15,000			
RN-060		18,000			
RN-070	21,000	8'4"	8'-1"	12'-11"	
RN-055	E	21,000	142	102	241
RN-065		24,000			
RN-075		27,000			
RN-090		22,000			
RN-105		26,500			
RN-120		31,000			
RN-130	34,000	303			
RN-140	37,000				

\*Dimensions may vary depending on options selected.  
 All dimensions are in inches.  
 Design cfm may be 30-50% greater or less than nominal cfm.

▼ 55, 65 and 75-140 ton RN Series Air-Cooled Condenser Packaged Rooftop Unit with Microchannel Condensor Coils.



◀ Microchannel condenser coils are more efficient, lighter, and use less refrigerant than traditional fin and tube condenser coils.



TYP. COMMERCIAL UNIT  
(UP TO 5 TONS)

Dimensional Data

900 LBS

Figure 13. Cooling and gas/electric - 4-5 tons high efficiency - horizontal airflow supply and return

Note: All dimensions are in inches/millimeters.

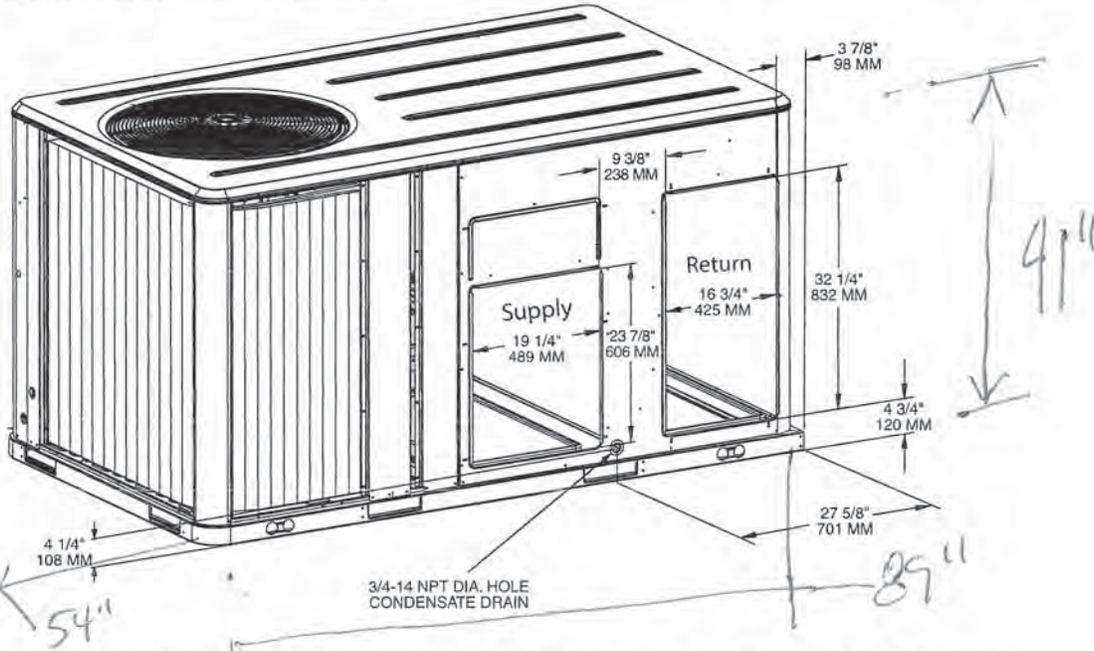
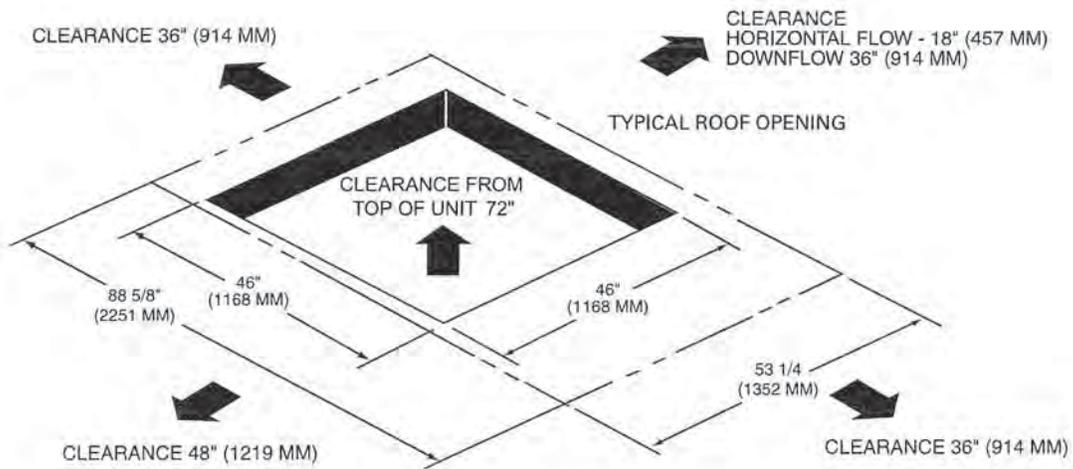


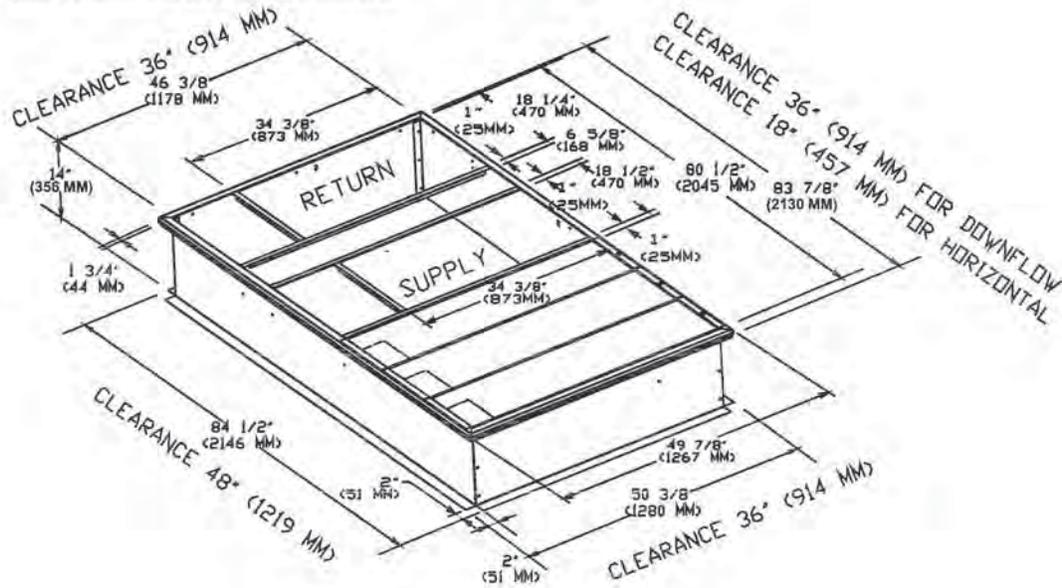
Figure 14. Cooling and gas/electric - 4-5 tons high efficiency - unit clearance and roof opening

Note: All dimensions are in inches/millimeters.



**Figure 15. Cooling and gas/electric - 4-5 tons high efficiency - roof curb**

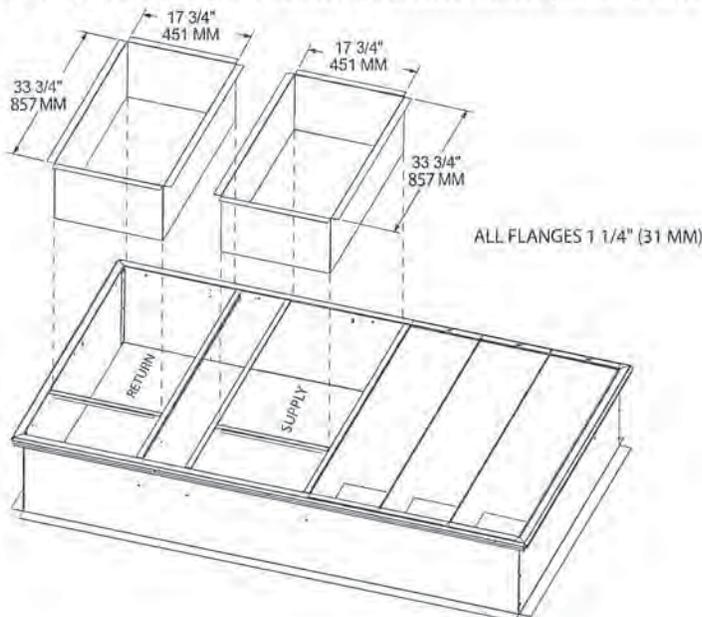
Note: All dimensions are in inches/millimeters.



**Figure 16. Cooling and gas/electric - 4-5 tons high efficiency - downflow duct connections field fabricated**

Note: All dimensions are in inches/millimeters.

Note: See "Clearance required from duct to combustible surfaces (inches)," p. 18 for duct clearance to combustible materials.



**Dimensional Data**

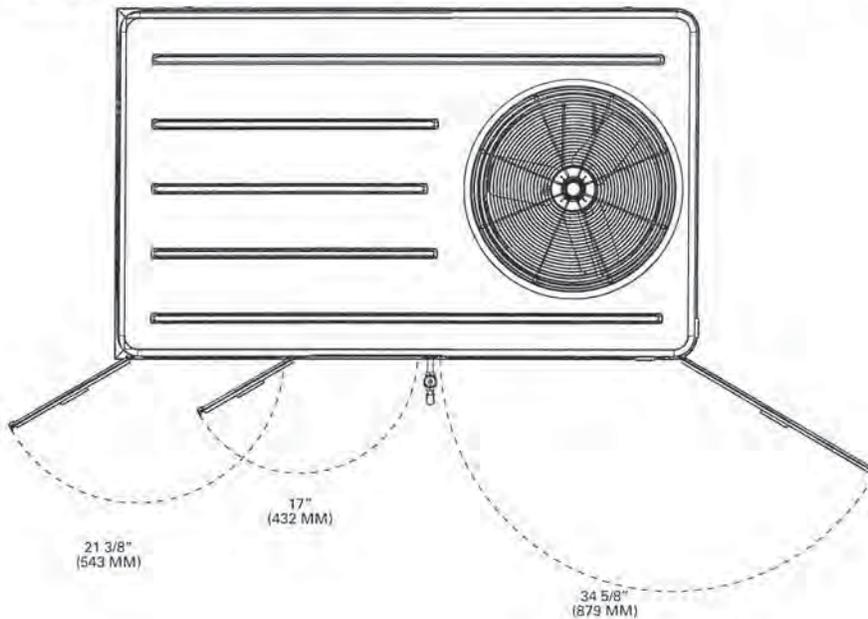
**Figure 17. Cooling and gas/electric - 4-5 tons high efficiency - economizer, manual or motorized fresh air damper**

Note: All dimensions are in inches/millimeters.



**Figure 18. Cooling and gas/electric - 4-5 tons high efficiency - swing diameter for hinged door(s) option**

Note: All dimensions are in inches/millimeters.



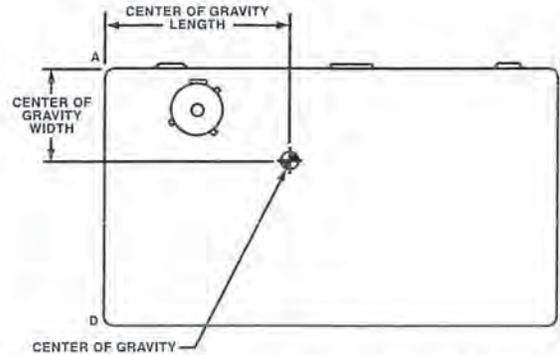
# Weights

**Table 30. Maximum unit & corner weights (lbs) and center of gravity dimensions (in.) - cooling models**

Tons	Unit Model No.	Maximum Model Weights <sup>(a)</sup>		Corner Weights <sup>(b)</sup>				Center of Gravity (in.)	
		Shipping	Net	A	B	C	D	Length	Width
3	THC037E	614	544	163	144	111	125	33	19
4	THC047E	787	692	220	178	132	163	40	23
5	THC067E	841	746	241	193	139	173	39	22

(a) Weights are approximate.

(b) Corner weights are given for information only.



**Table 31. Maximum unit & corner weights (lbs) and center of gravity dimensions (in.) - gas/electric models**

Tons	Unit Model No.	Maximum Model Weights <sup>(a)</sup>		Corner Weights <sup>(b)</sup>				Center of Gravity (in.)	
		Shipping	Net	A	B	C	D	Length	Width
3	YHC037E	676	606	178	162	126	139	33	19
4	YHC047E	858	763	238	200	148	176	40	23
5	YHC067E	917	822	261	218	156	187	40	22

(a) Weights are approximate.

(b) Corner weights are given for information only.

**Table 32. Factory installed options (fiops)/accessory net weights (lbs)<sup>(a),(b)</sup>**

Accessory	T/YHC037E	T/YHC047E-067E
	Net Weight	Net Weight
	3 Tons	4-5 Tons
460V/575V IDM Transformer <sup>(c)</sup>	29	29
Barometric Relief	7	10
Belt Drive Option (3 phase only)	31	31
Coil Guards	12	20
Economizer	26	36
Electric Heaters <sup>(d)</sup>	15	30
Hinged Doors	10	12
Low Leak Economizer	68	93
Manual Outside Air Damper	16	26
Motorized Outside Air Damper	20	30

continued on next page



## Weights

**Table 32. Factory installed options (fiops)/accessory net weights (lbs)<sup>(a),(b)</sup> (continued)**

Accessory	T/YHC037E	T/YHC047E-067E
	Net Weight	
	3 Tons	4-5 Tons
Novar Control	8	8
Oversized Motor	5	8
Powered Convenience Outlet	38	38
Powered Exhaust	40	40
Reheat Coil	12	14
Roof Curb	61	78
Smoke Detector, Supply	5	5
Smoke Detector, Return	7	7
Stainless Steel Heat Exchanger <sup>(e)</sup>	4	6
Through the Base Electrical	8	13
Through the Base Gas	5	5
Unit Mounted Circuit Breaker	5	5
Unit Mounted Disconnect	5	5

(a) Weights for options not listed are <5 lbs.

(b) Net weight should be added to unit weight when ordering factory-installed accessories.

(c) Apply weight with all 460V/575V units.

(d) Applicable to Cooling units only.

(e) Applicable to Gas/Electric units only.

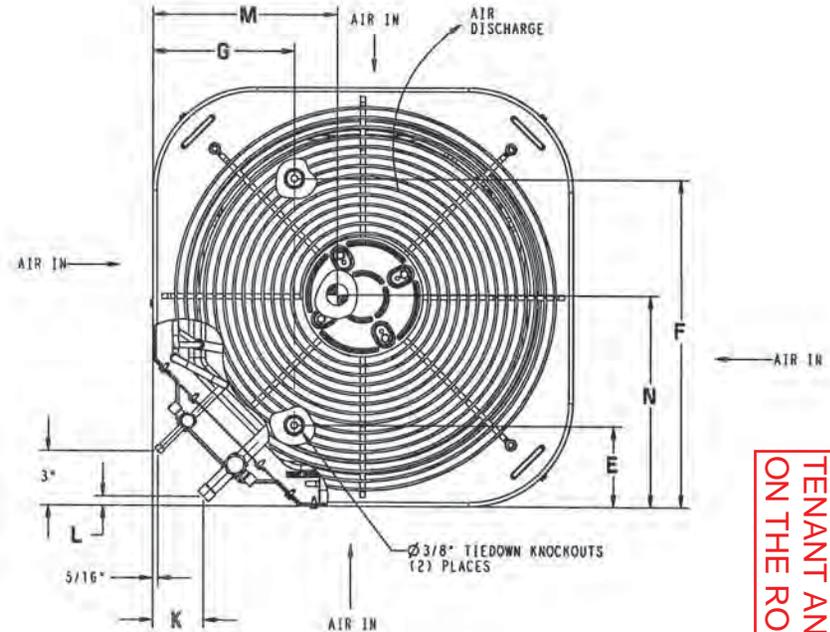
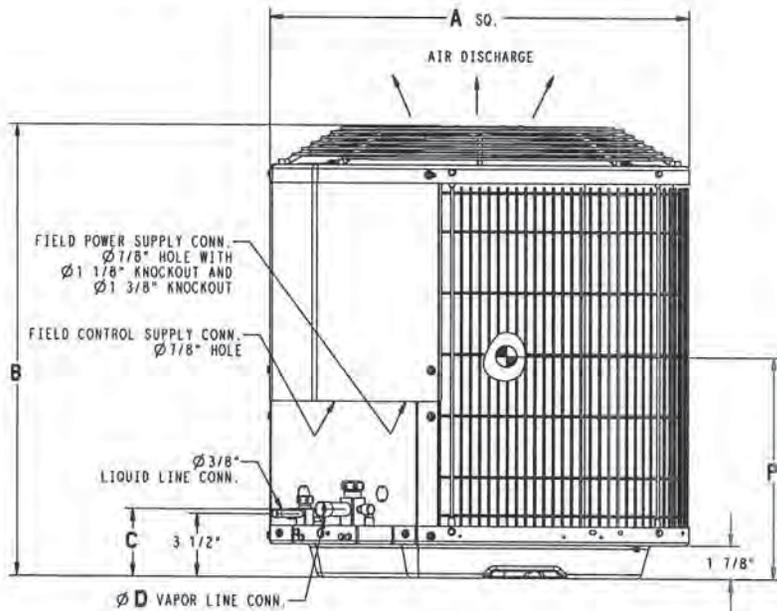
EACH COND. UNIT  
200 LBS

**DIMENSIONS - ENGLISH**

UNIT	SERIES	ELECTRICAL CHARACTERISTICS					A	B	C	D	E	F	G	K	L	M	N	P	OPERATING WEIGHT (LBS)	SHIPPING WEIGHT (LBS)	SHIPPING DIMENSIONS (L x W x H)
CA13NA018	A	X	0	0	0	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	108	124	24 1/8" X 24 1/8" X 27 3/16"	
CA13NA024	A	X	0	0	0	23 1/8"	24 13/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	11 7/8"	111	127	24 1/8" X 24 1/8" X 27 3/16"	
CA13NA030	A	X	0	0	0	23 1/8"	28 7/16"	3 3/4"	3/4"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	12 1/2"	114	130	24 1/8" X 24 1/8" X 30 5/8"	
CA13NA036	A	X	0	0	0	23 1/8"	35 3/16"	3 7/8"	7/8"	4 7/16"	18 1/16"	7 13/16"	2 13/16"	1/2"	12"	11 3/4"	13 3/4"	127	144	24 1/8" X 24 1/8" X 37 7/16"	
CA13NA042	A	X	0	0	0	31 3/16"	31 13/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	13 3/4"	172	195	32 3/16" X 32 3/16" X 34"	
CA13NA048	A	X	0	0	0	31 3/16"	35 3/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	14 1/2"	185	212	32 3/16" X 32 3/16" X 37 7/16"	
CA13NA060	A	X	0	0	0	31 3/16"	28 7/16"	3 7/8"	7/8"	6 9/16"	24 11/16"	9 1/8"	2 15/16"	5/8"	16"	15 1/2"	12 3/4"	198	224	32 3/16" X 32 3/16" X 30 5/8"	

208-230-160	230-160	208/230-360	460-360
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X = YES  
O = NO



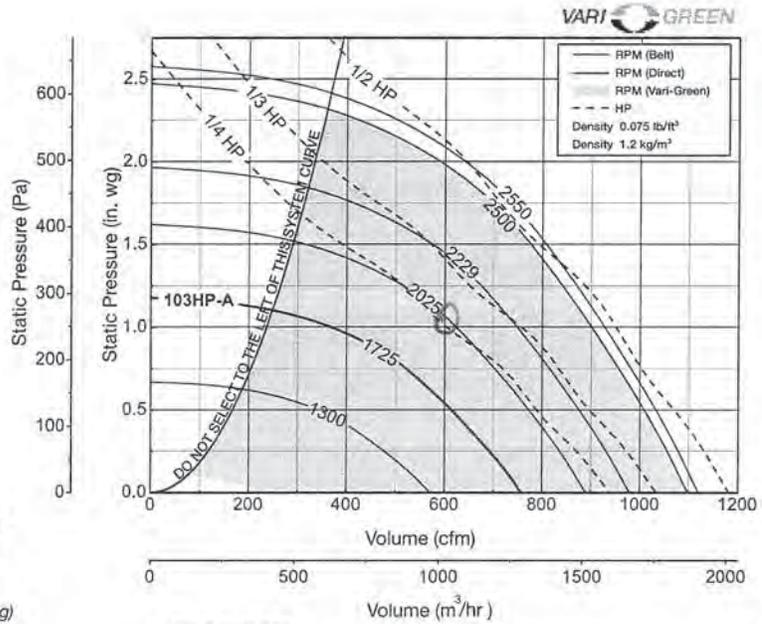
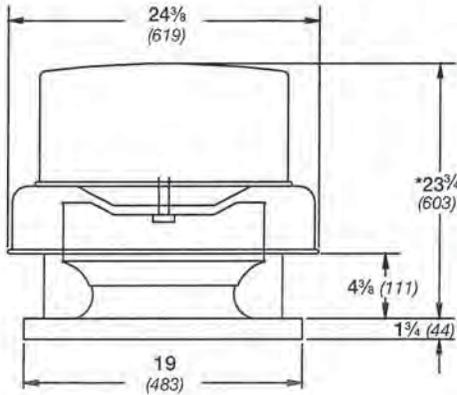
UNIT SIZE	MINIMUM MOUNTING PAD DIMENSIONS
18, 24, 30, 36	23 1/2" X 23 1/2"
--	26" X 26"
42, 48, 60	31 1/2" X 31 1/2"
--	35" X 35"

C1, C2 AND C3  
TYPICAL CONDENSING  
UNIT THAT WILL BE  
PROVIDE BY THE  
TENANT AND PLACED  
ON THE ROOF

CA13NA

# Roof Downblast Exhaust Belt & Direct Drive GB-101HP • G-103HP

TRASH  
EXH.



Damper Size = 12 x 12 (305 x 305)  
 Roof Opening = 14 1/2 x 14 1/2 (368 x 368)  
 Shroud Thickness = 0.051 (1.3)  
 Motor Cover Thickness = 0.040 (1.0)  
 Curb Cap Thickness = 0.064 (1.6)  
 ^Approximate Unit Weight G/GB = 58/63 lbs. (26/29 kg)

100 LBS  
EA

All dimensions in inches (millimeters). \*May be greater depending on motor. ^Weight shown is largest cataloged Open Drip-Proof motor.

Direct Drive RPM	A-1725 RPM	VG-2550 RPM
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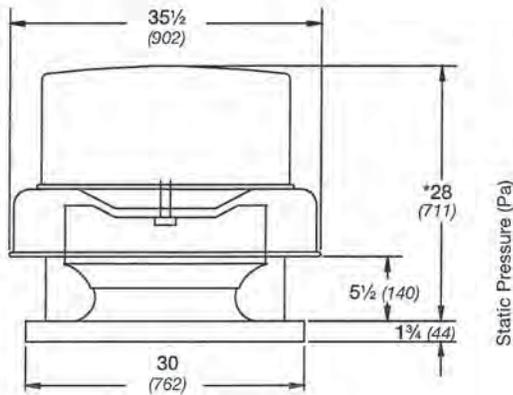
Motor HP	Fan RPM	Static Pressure in Inches wg																			
		0	0.25	0.5	0.75	1	1.25	1.5	1.75	2	2.25										
101HP	103HP	MAXIMUM BHP AT A GIVEN RPM = (RPM/3165) <sup>3</sup> MAXIMUM RPM = 2550 TIP SPEED (ft/min) = RPM x 2.978 MAXIMUM MOTOR FRAME SIZE = 56																			
												1/4	1300	CFM	571	477	342				
BHP	0.06													0.06	0.07						
Sones	6.6													5.7	5.3						
1445	CFM												635	553	449	243					
	BHP												0.08	0.09	0.09	0.08					
	Sones												8.4	7.5	7	6.3					
1590	CFM												699	626	537	417					
	BHP												0.10	0.11	0.12	0.12					
	Sones												10.4	9.5	9.1	8.3					
A-1/4	1725	CFM	758	692	613	521	364														
		BHP	0.13	0.14	0.15	0.16	0.15														
		Sones	11.4	10.7	10.6	10.1	10														
1880	CFM	826	767	697	618	518	337														
	BHP	0.17	0.18	0.19	0.20	0.20	0.18														
	Sones	12.7	12.2	11.9	12	11.4	11.9														
2025	CFM	890	836	772	702	622	515	313													
	BHP	0.21	0.23	0.24	0.24	0.26	0.25	0.22													
	Sones	14.2	13.6	13.3	13.2	12.6	12	11.4													
1/3	2137	CFM	939	889	830	765	693	607	474												
		BHP	0.25	0.26	0.28	0.28	0.29	0.30	0.28												
		Sones	15.4	14.8	14.4	14.2	13.4	13.1	12.1												
2229	CFM	979	931	875	814	748	674	574	406												
	BHP	0.28	0.30	0.31	0.32	0.33	0.35	0.33	0.31												
	Sones	15.8	15.4	14.8	14.5	14.1	13.7	13.2	12.0												
1/2	2336	CFM	1026	981	928	871	809	742	661	543	358										
		BHP	0.33	0.34	0.36	0.36	0.37	0.39	0.40	0.37	0.34										
		Sones	16.4	16	15.4	14.9	14.7	14	14.1	13.5	13.6										
2500	CFM	1098	1056	1008	956	901	840	775	695	583	416										
	BHP	0.40	0.42	0.43	0.45	0.45	0.46	0.48	0.48	0.46	0.42										
	Sones	17.8	17.4	16.9	16.7	15.8	15.5	14.8	15.2	15.7	16.6										
2550	CFM	1120	1078	1032	982	928	869	807	735	639	497										
	BHP	0.43	0.44	0.46	0.47	0.47	0.49	0.51	0.52	0.50	0.47										
	Sones	18.2	17.9	17.4	17.2	16.3	16.1	15.1	15.6	16.2	17.2										

Performance certified is for installation type A: Free inlet, Free outlet. Power rating (BHP) does not include transmission losses. Performance ratings include the effects of a birdscreen. The sound ratings shown are loudness values in hemispherical sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301. Values shown are for installation type A: free inlet hemispherical sone levels.

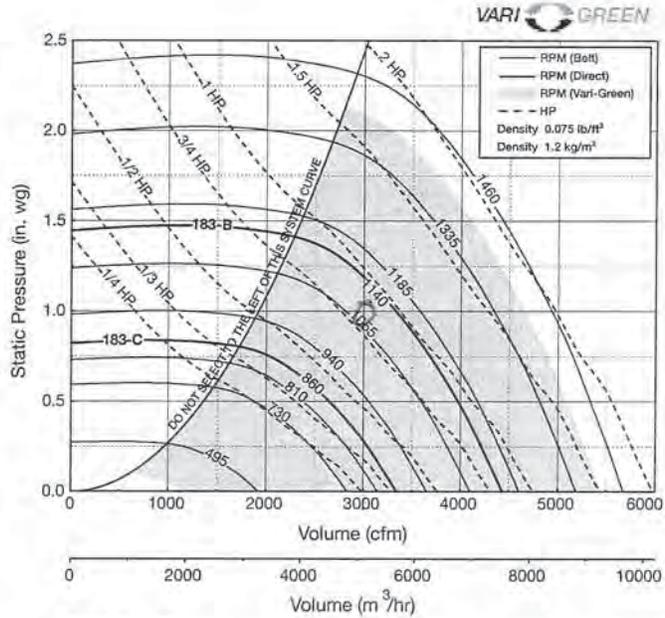
# Roof Downblast - Exhaust Belt & Direct Drive

## GB-180 • G-183

FUTURE TOILET EXH.



Static Pressure (Pa)



Damper Size = 18 x 18 (457 x 457)  
 Roof Opening = 20 1/2 x 20 1/2 (521 x 521)  
 Shroud Thickness = 0.064 (1.6)  
 Motor Cover Thickness = 0.040 (1.0)  
 Curb Cap Thickness = 0.064 (1.6)  
 ^Approximate Unit Weight G/GB = 108/142 lbs. (49/64 kg)

150 LBS EA

All dimensions in inches (millimeters). \*May be greater depending on motor. ^Weight shown is largest cataloged Open Drip-Proof motor.

Direct Drive RPM  
 C-860 RPM      B-1140 RPM

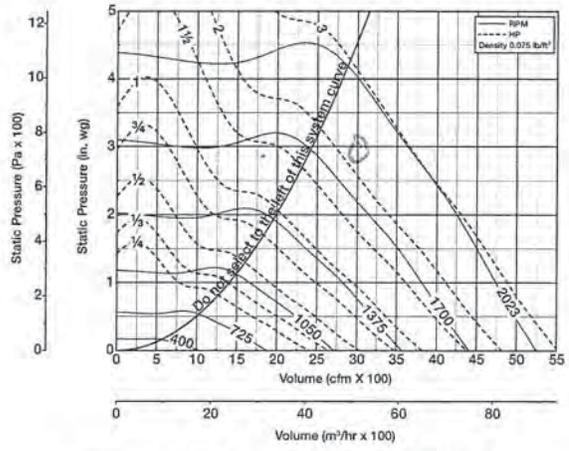
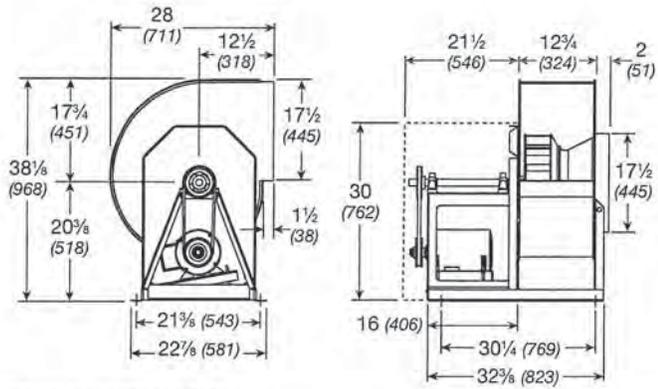
Motor HP		Fan RPM	Static Pressure in Inches wg																
Belt	Direct		0	0.125	0.25	0.5	0.75	1	1.25	1.5	1.75	2							
<b>180</b>	<b>183</b>																		
1/4	VG-1	730	CFM	2839	2668	2469	1882												
			BHP	0.21	0.23	0.25	0.25												
1/3	VG-1	810	CFM	3150	2997	2832	2375												
			BHP	0.29	0.31	0.33	0.35												
1/2	C-1/2	860	CFM	3344	3202	3049	2647	2015											
			BHP	0.35	0.36	0.39	0.42	0.4											
3/4	C-1/2	940	CFM	3655	3527	3388	3052	2601											
			BHP	0.46	0.47	0.49	0.54	0.54											
1	B-1	1140	CFM	3888	3769	3638	3339	2953	2387										
			BHP	0.55	0.57	0.58	0.64	0.66	0.63										
1 1/2	VG-2	1185	CFM	4102	3990	3867	3596	3252	2811										
			BHP	0.65	0.67	0.68	0.74	0.77	0.77										
2	VG-2	1400	CFM	4433	4329	4216	3980	3684	3328	2856									
			BHP	0.81	0.84	0.85	0.93	0.96	0.98	0.95									
2	VG-2	1460	CFM	4608	4508	4401	4179	3900	3575	3178	2499								
			BHP	0.91	0.94	0.96	1.03	1.07	1.1	1.09	0.99								
2	VG-2	1335	CFM	5191	5102	5010	4814	4599	4344	4052	3713	3262							
			BHP	1.31	1.33	1.36	1.41	1.49	1.54	1.57	1.56	1.51							
2	VG-2	1400	CFM	5444	5359	5273	5086	4892	4655	4401	4097	3747	3253						
			BHP	1.51	1.54	1.56	1.61	1.71	1.75	1.81	1.81	1.79	1.71						
2	VG-2	1460	CFM	5677	5596	5514	5336	5155	4938	4699	4426	4123	3765						
			BHP	1.71	1.74	1.77	1.81	1.93	1.97	2.03	2.05	2.05	2.02						
2	VG-2	1460	CFM	5444	5359	5273	5086	4892	4655	4401	4097	3747	3253						
			BHP	1.51	1.54	1.56	1.61	1.71	1.75	1.81	1.81	1.79	1.71						

MAXIMUM BHP AT A GIVEN RPM = (RPM/1149)<sup>3</sup>  
 MAXIMUM RPM = 1460  
 TIP SPEED (ft/min) = RPM x 4.843  
 MAXIMUM MOTOR FRAME SIZE = 184T

Performance certified is for installation type A: Free inlet, Free outlet. Power rating (BHP) does not include transmission losses. Performance ratings include the effects of a birdscreen. The sound ratings shown are loudness values in hemispherical sones at 5 ft. (1.5 m) in a hemispherical free field calculated per AMCA Standard 301. Values shown are for installation type A: free inlet hemispherical sone levels.

FUTURE DISHWASH

# SWB-116 - Belt Drive Series 100



Wheel Diameter = 17 (432)  
 Shaft Diameter = 1 (25)  
 Outlet Area = 1.52 ft<sup>2</sup> (0.14 m<sup>2</sup>)  
 ^Approximate Unit Weight = 241 lb. (109 kg) ← 250 LBS EA  
 All dimensions in inches (millimeters)  
 For additional discharge positions see page 15  
 ^Weight shown is largest cataloged Open Drip Proof motor

Maximum BHP at a given RPM = (RPM/1403)<sup>3</sup>  
 (Maximum KW at a given RPM = (RPM/1547)<sup>3</sup>)  
 Maximum RPM = 2023  
 Tip Speed (ft/min.) = RPM x 4.32  
 (Tip Speed (m/s) = RPM x 0.0219)  
 Maximum Motor Frame Size = 184T

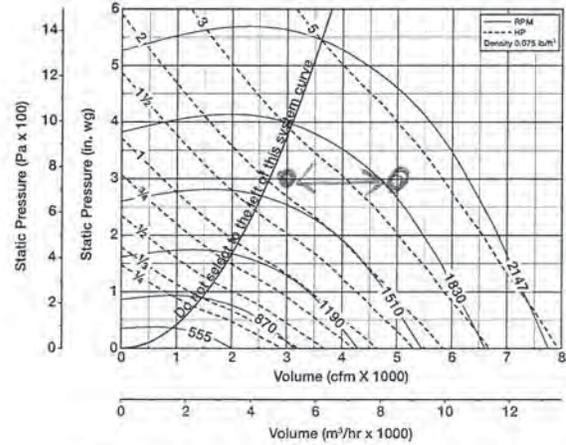
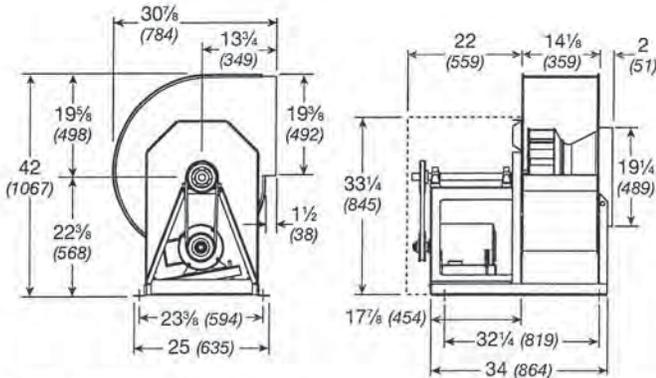
## SWB-116

CFM	OV	Static Pressure in Inches wg											
		0.5	0.75	1	1.25	1.5	2	2.5	2.75	3	3.5		
1200	789	RPM	750										
		BHP	0.15										
		Sones	5.8										
1560	1026	RPM	846	943	1026								
		BHP	0.22	0.30	0.38								
		Sones	7.1	7.8	8.7								
1920	1263	RPM	949	1039	1120	1192	1259						
		BHP	0.31	0.40	0.50	0.60	0.71						
		Sones	8.8	9.6	10.7	11.5	12.0						
2280	1500	RPM	1061	1141	1216	1287	1352	1470	1576				
		BHP	0.42	0.53	0.65	0.76	0.88	1.12	1.38				
		Sones	10.9	11.8	12.5	12.9	13.3	14.4	16.4				
2640	1737	RPM	1182	1250	1320	1385	1448	1564	1666	1715	1762	1851	
		BHP	0.57	0.69	0.82	0.96	1.09	1.36	1.64	1.79	1.93	2.23	
		Sones	13.5	13.8	14.1	14.6	15.1	15.9	17.4	18.4	19.5	22	
3000	1974	RPM	1306	1369	1429	1490	1548	1659	1761	1808	1853	1940	
		BHP	0.76	0.89	1.03	1.18	1.34	1.64	1.95	2.11	2.26	2.59	
		Sones	15.4	15.8	16.1	16.6	17.1	18.6	19.9	21	21	22	
3360	2211	RPM	1432	1491	1545	1599	1654	1758	1857	1903	1948		
		BHP	0.99	1.14	1.29	1.45	1.62	1.96	2.30	2.47	2.64		
		Sones	17.6	18.0	18.4	18.9	19.6	21	23	23	23		
3720	2447	RPM	1560	1615	1667	1716	1764	1863	1955	2001			
		BHP	1.27	1.43	1.60	1.76	1.94	2.32	2.70	2.89			
		Sones	20	21	21	22	23	24	25	26			
4080	2684	RPM	1690	1742	1790	1837	1881	1971					
		BHP	1.60	1.78	1.96	2.14	2.32	2.72					
		Sones	23	24	25	25	26	27					
4440	2921	RPM	1821	1869	1916	1960	2002						
		BHP	1.99	2.18	2.38	2.58	2.77						
		Sones	27	28	28	29	30						
4800	3158	RPM	1953	1999									
		BHP	2.44	2.65									
		Sones	32	32									

Performance certified is for installation Type B - Free inlet, Ducted outlet. Power rating (Bhp) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories). The AMCA Certified Ratings Seal applies to air performance only.

# SWB-218 - Belt Drive Series 200

FUTURE  
CIRCUIT  
EXHAUST



Wheel Diameter = 18 3/8 (473)  
 Shaft Diameter = 1 1/4 (32)  
 Outlet Area = 1.87 ft<sup>2</sup> (0.17 m<sup>2</sup>)  
 ^Approximate Unit Weight = 324 lb. (147 kg) ← 350 LBS

All dimensions in inches (millimeters)  
 For additional discharge positions see page 15  
 ^Weight shown is largest cataloged Open Drip Proof motor

Maximum BHP at a given RPM = (RPM/1196)<sup>3</sup>  
 (Maximum KW at a given RPM = (RPM/1319)<sup>3</sup>)  
 Maximum RPM = 2147  
 Tip Speed (ft/min.) = RPM x 4.78  
 (Tip Speed (m/s) = RPM x 0.0243)  
 Maximum Motor Frame Size = 213T

## SWB-218

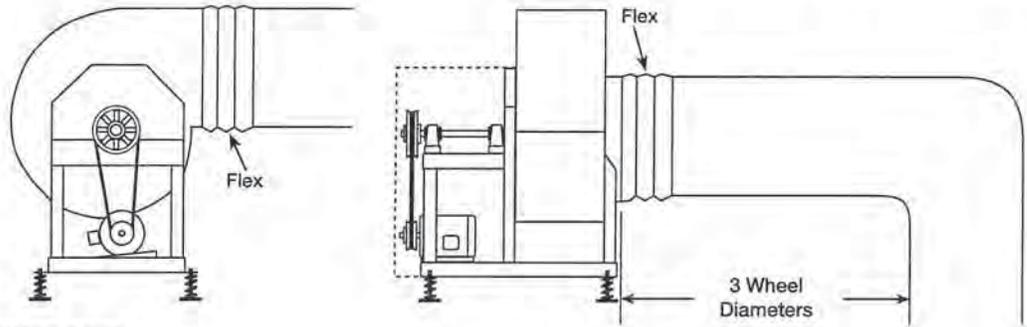
CFM	OV		Static Pressure in Inches wg										
			0.5	1	1.5	2	2.5	3	3.5	4	4.5	5	
2000	1070	RPM	762	963	1136								
		BHP	0.26	0.49	0.75								
		Sones	10.1	11.3	13.4								
2500	1337	RPM	862	1023	1185	1330	1459						
		BHP	0.37	0.62	0.92	1.24	1.58						
		Sones	10.1	11.6	13.0	15.2	17.9						
3000	1604	RPM	974	1110	1245	1380	1507	1623	1730				
		BHP	0.52	0.80	1.12	1.47	1.85	2.24	2.65				
		Sones	11.5	12.6	13.9	15.5	18.3	21	24				
3500	1872	RPM	1092	1211	1327	1443	1557	1672	1779	1878	1971	2060	
		BHP	0.72	1.03	1.36	1.74	2.15	2.58	3.02	3.48	3.95	4.43	
		Sones	13.6	14.2	15.2	16.8	19.1	22	25	27	29	31	
4000	2139	RPM	1218	1322	1423	1525	1626	1727	1828	1927	2020	2108	
		BHP	0.97	1.32	1.68	2.07	2.51	2.95	3.43	3.93	4.44	4.96	
		Sones	15.7	16.4	17.3	18.7	21	23	25	27	29	32	
4500	2406	RPM	1346	1438	1530	1619	1709	1800	1890	1979	2069		
		BHP	1.28	1.66	2.07	2.48	2.92	3.41	3.90	4.42	4.96		
		Sones	18.2	18.8	19.6	21	23	24	26	28	30		
5000	2764	RPM	1475	1557	1643	1723	1804	1885	1967	2048			
		BHP	1.66	2.08	2.52	2.97	3.43	3.91	4.45	5.00			
		Sones	21	21	22	24	25	26	28	29			
5500	2941	RPM	1605	1683	1758	1834	1907	1981	2055				
		BHP	2.10	2.58	3.04	3.54	4.03	4.54	5.07				
		Sones	24	24	25	26	27	28	30				
6000	3209	RPM	1737	1810	1877	1949	2017	2084					
		BHP	2.63	3.15	3.65	4.18	4.72	5.25					
		Sones	27	28	28	29	30	31					
6500	3476	RPM	1869	1938	2002	2065	2131						
		BHP	3.26	3.81	4.37	4.91	5.49						
		Sones	31	31	31	32	33						
7000	3743	RPM	2003	2067	2128								
		BHP	3.98	4.57	5.18								
		Sones	34	35	35								

Performance certified is for installation Type B - Free inlet, Ducted outlet. Power rating (Bhp) does not include transmission losses. Performance ratings do not include the effects of appurtenances (accessories). The AMCA Certified Ratings Seal applies to air performance only.

# Typical Installations

## General Clean Air or Fume Hood (Non-Grease)

The SFD, SFB, SWD and SWB are designed for applications ranging from clean air to contaminated air. Typical installations are shown below. Installations must include a means for inspecting, cleaning and servicing the exhaust fan.



UL 762 KITCHEN EXHAUST

## SWB Commercial Kitchen (Grease)

Greenheck's SWB Series 200 and 300 are designed to meet restaurant and foodservice applications. These fans are UL and cUL Listed for grease removal and have been tested under elevated temperature conditions.

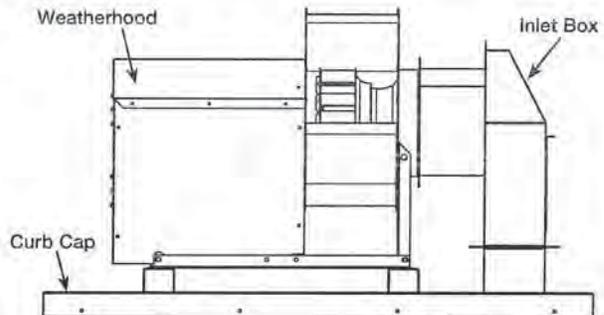
Due to high temperatures and grease-laden airstreams in commercial kitchen ventilation, system designers must be aware of governing codes and guidelines. The National Fire Protection Association (NFPA) is the primary source used by many local codes for commercial kitchen ventilation systems. Local code authorities should be consulted before proceeding with any kitchen ventilation project.

Installation must include a means for inspecting, cleaning and servicing the exhaust fan.

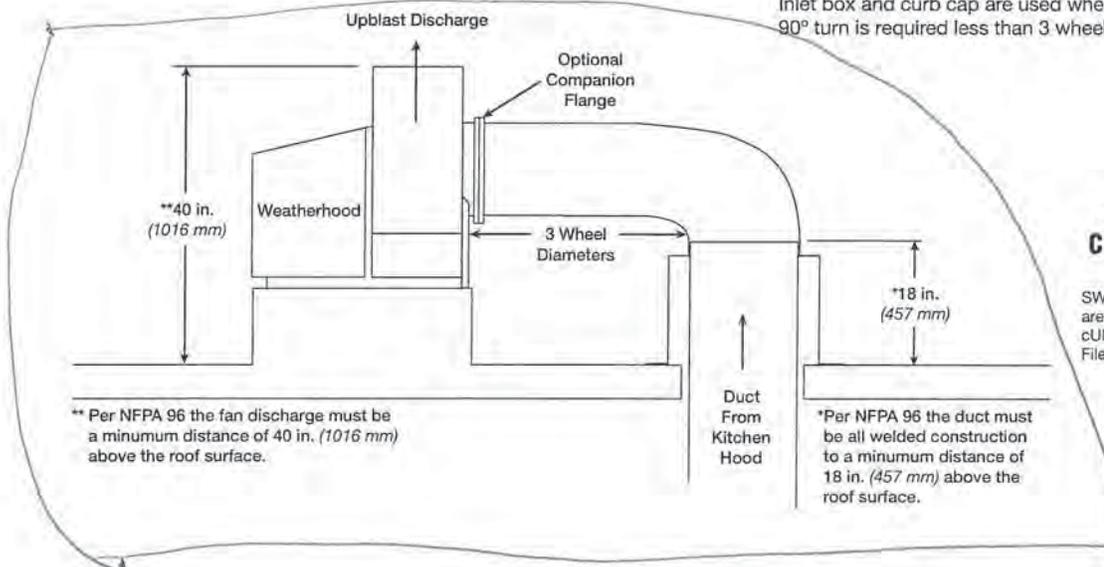
Fans selected for grease removal must include a weatherhood, access door and 1-inch (25 mm) drain connection. For grease applications where the fan is mounted indoors, the welded scroll option must be

selected. An outlet guard is strongly recommended when the fan discharge is accessible. When an outlet guard is not ordered with the fan, it must be provided by the installer. An upblast discharge is recommended. No dampers are to be used in the system.

The fan discharge must be a minimum of 40 inches (1016 mm) above the roof line and the exhaust duct must be fully welded to a minimum distance of 18 inches (457 mm) above the roof surface.



Inlet box and curb cap are used when space is limited and a 90° turn is required less than 3 wheel diameters from the inlet.



\*\* Per NFPA 96 the fan discharge must be a minimum distance of 40 in. (1016 mm) above the roof surface.

\*Per NFPA 96 the duct must be all welded construction to a minimum distance of 18 in. (457 mm) above the roof surface.



SWB Series 200 and 300 models are listed for grease removal (UL/cUL 762).  
File no. MH11745

# Mounting Options

## Vibration Isolators

Base-mounted neoprene or spring isolators are available to lessen mechanical vibration and assure quiet operation. Free-standing, restrained and housed spring isolators are also available. Isolators are sized to match the weight of each fan.



### Free-Standing Open Spring Mounts -

Type 3, 1-inch Deflection  
Free-standing spring isolators are unboxed laterally stable steel springs. They provide a minimum horizontal stiffness of 0.8 times the rated vertical

stiffness and provide an additional 50% overload capacity. These isolators are equipped with a top-mounted adjusting bolt and an acoustical non-skid base. Springs are color coded to indicate load capacity.



### Housed Spring Mounts

Type 4B, 1-inch Deflection  
Housed spring isolators consist of steel springs assembled into a telescoping housing with a top-mounted adjusting bolt and an acoustical non-skid base. Housed spring isolators include resilient inserts to prevent metal-

to-metal contact and provide snubbing for side loads. Springs provide an additional 50% overload capacity and are color coded to indicate load capacity.



### Rubber Mounts -

Type 2, ¼-inch and ½-inch Deflection  
Neoprene mountings consist of a steel top plate and base plate completely embedded in colored (oil-resistant) neoprene for easy identification of

capacity. Neoprene mountings are furnished with a tapped hole in the center. This enables the equipment to be bolted securely to the rubber mount.



### Restrained Spring Mounts -

Type 4A, 1-inch Deflection  
Restrained spring isolators consist of laterally stable, free-standing springs assembled into a steel housing. These assemblies are designed for

vertical and horizontal motion restraint. Restrained spring isolators can be used for blocking during equipment installation and are provided with leveling bolts. Springs provide 50% overload capacity and are color coded or identified to indicate load capacity. Restrained spring mounts are recommended for equipment subject to wind loading or large torquing forces.

### Direct Mount - Type A

No base required. Isolators are attached directly to equipment. Direct isolation can be used if equipment is unitary and rigid without the use of additional support. If there is any doubt whether or not equipment can be supported directly on isolators, use rails, bases or consult the factory.



### Mounting Rails with Isolators

Isolation mounting rails are available with either rubber mount, free-standing open or restrained spring isolators. The isolators are mounted between aluminum rails that run the length of the fan base. Isolation rails provide easy installation on isolated systems, and are ideal for applications where there is a large overhung load.

Mounting rails are available for fans up to size 36.



### Equipment Supports

Models GESS and GESR equipment supports are available for roof mounting of utility fans up to size 36. Equipment supports are available in a number of lengths, widths, heights, and can also be built for a pitched roof.



AAON

Future Rest. MUA  
Unit

AAON **RN SERIES ROOFTOP UNITS** CONTINUE TO LEAD THE PACKAGED ROOFTOP EQUIPMENT INDUSTRY IN PERFORMANCE AND SERVICEABILITY. DOUBLE WALL RIGID POLYURETHANE FOAM INSULATED CABINET CONSTRUCTION AND DIRECT DRIVE BACKWARD CURVED PLENUM FANS ALLOW RN SERIES UNITS TO HAVE QUIET, ENERGY EFFICIENT AIR FLOW WITH HIGH STATIC PRESSURE CAPABILITIES. RN SERIES UNITS ALSO FEATURE LOCKABLE HINGED DOORS WHICH PROVIDE SERVICE ACCESS TO ALL SECTIONS OF THE UNIT.

### Applications

- Air-cooled condenser or air-source heat pump packaged DX rooftop units, 6-140 tons.
- Water-cooled condenser, water-source heat pump, or geothermal heat pump configurations.
- Chilled water or non-compressorized DX air handling units, 1,100-55,500 cfm.
- Makeup air capability, up to 100% outside air, to meet ventilation requirements.
- High performance hot water, steam, electric, and gas heating.
- Variable capacity and variable speed R-410A scroll compressors for load matching cooling and improved part load efficiency.



▲ 26 & 31 - 70 ton RN Series Air-Cooled Condenser Packaged Rooftop Unit.

APPROX. 6,000 LBS

### Construction

- Two-inch double wall rigid polyurethane foam panel cabinet construction has a thermal resistance of R-13 or greater, which exceeds the R-value of a cabinet with four-inch thick fiberglass construction. Panels include a thermal break, with no metal contact from inside to outside, to prevent heat transfer through the panel and prevent condensation on the outside of the cabinet. The inner wall protects the insulation from moisture damage, prevents microbial growth, and is easy to clean. This type of construction also makes the cabinet more rigid and resistant to damage, provides increased sound dampening, and reduces air leakage and infiltration.



▲ Cutaway of panel showing thermal break and foam core.

?

Don't see the specific product you need? AAON can meet your requirements with Custom Equipment designed specifically for your exact application and job specifications. Visit [www.aaon.com](http://www.aaon.com) or call 918.583.2266 to locate a representative near you.

- Access doors with full length stainless steel piano hinges and quarter turn lockable handles provide improved reliability over single point hinges and make the unit easily serviceable.
- Corrosion resistant exterior polyurethane paint exceeds a 2,500 hour salt spray test.
- Double sloped stainless steel drain pans eliminate standing water which can support microbial growth and stainless steel construction prevents corrosion that could lead to water leaks and contaminants in the air stream.

## Fans and Blowers

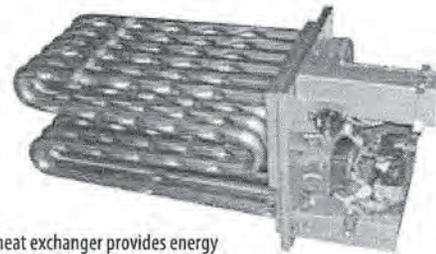
- Direct drive backward curved plenum supply fans with rubber isolation mounts are more energy efficient, quieter, and require less maintenance than belt driven fans.
- VFD controlled supply, exhaust, and return fans for precise air flow control, building pressure control, and reduced power consumption.

## Controls

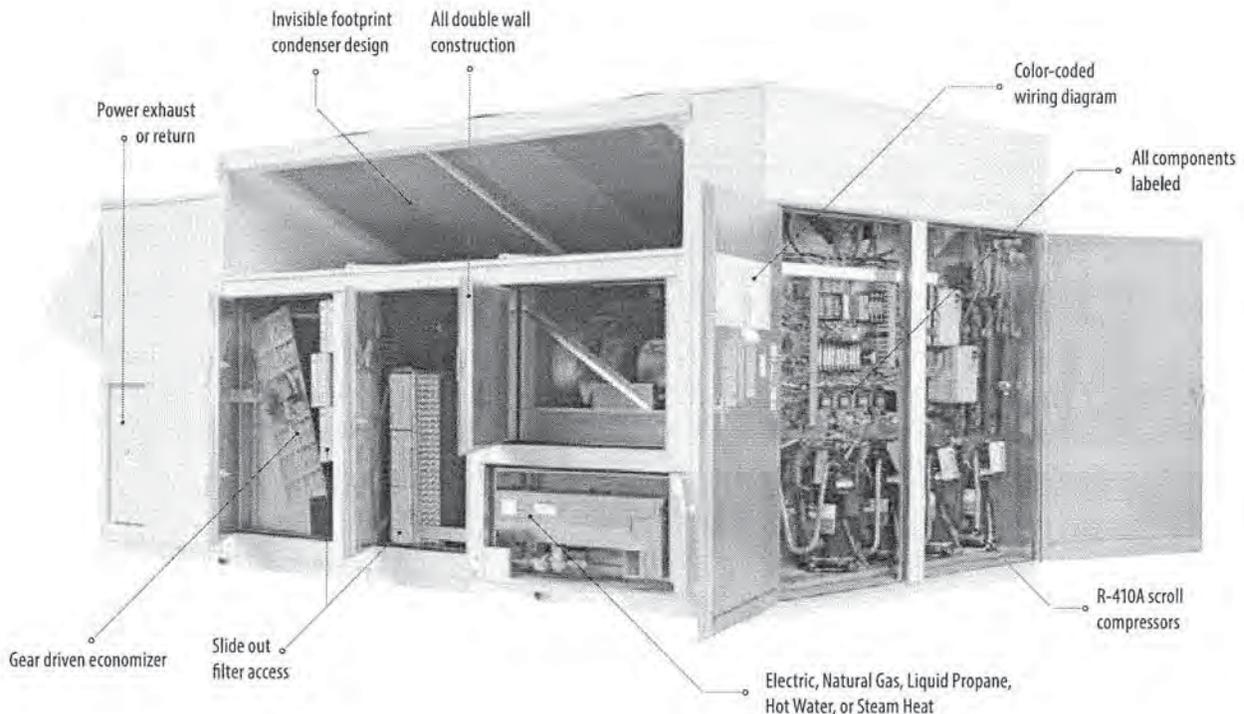
- Labeled electrical components and color-coded wiring match the unit specific color-coded wiring diagram which is laminated and permanently affixed inside the control compartment.
- Factory provided or customer provided controller can be selected to meet existing or new building control architecture.
- Unit controls and compressors are contained within compartment isolated from the air stream for ease of service and quiet operation.
- Run test report, color-coded wiring diagram, and Installation, Operation and Maintenance manual with startup form is included in control access compartment of every unit.



▲ 6 - 25 & 30 ton RN Series Air-Cooled Condenser Packaged Rooftop Unit.



▶ Dimpled heat exchanger provides energy efficient heat transfer and has no internal turbulator, which can corrode over time.

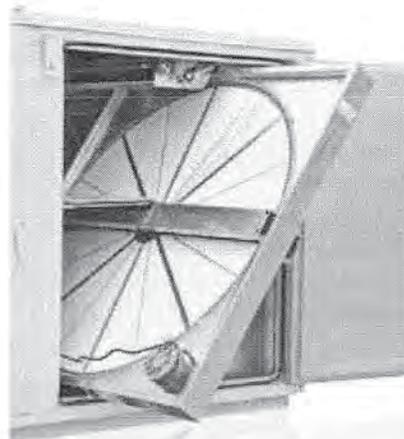


## Features and Options

- Variable capacity and variable speed R-410A scroll compressors for load matching cooling and improved part load efficiency.
- Multiple methods of humidity control including: High Capacity Cooling Coils, Return Air Bypass, Mixed Air Bypass, and Modulating Humidity Control which provides energy efficient dehumidification, even with low sensible heat loads, without the temperature swings common with on/off reheat systems.
- Modulating gas heat and SCR electric heat provide energy efficient, consistent supply air temperature heating and improved occupancy comfort.
- Factory installed, sensible or enthalpy, gear driven economizer allows for free cooling.
- Multiple high efficiency filtration options, with up to a MERV 14 efficiency rating.
- Factory installed total and sensible AAONAIR® energy recovery wheels save cooling and heating dollars.
- Polymer e-coated coils are available to extend the life of the coils and protect them in corrosive environments.
- Interior corrosion protection option protects interior components of the unit in corrosive environments.
- VFD controlled or ECM driven condenser fans for head pressure control, reduced power consumption and lower sound levels at off design ambient conditions.



▲ Gear driven economizer eliminates the excess play and binding that occurs with linkage type economizers.



▲ Factory installed AAONAIR® energy recovery wheel saves heating and cooling energy.



◀ VFD Controlled Variable Speed Scroll Compressor

▶ Variable capacity scroll compressors provide load matching cooling and improve part load efficiency.



RN Model	Cabinet	Nominal cfm	Width	Height*	Length*
RN-006	A	2,200	79	44	82
RN-007		2,500			
RN-008		2,800			
RN-010		3,400			
RN-009	B	4,000	96	50	88
RN-011		4,600			
RN-013		5,200			
RN-015		5,800			
RN-016	C	4,800	101	59	110
RN-018		5,400			
RN-020		6,000			
RN-025		7,500			
RN-030	D	9,000	100	97	155
RN-026		8,600			
RN-031		10,100			
RN-040		12,800			
RN-050		15,000			
RN-060		18,000			
RN-070	21,000	8'4"	8'-1"	12'-11"	
RN-055	E	21,000	142	102	241
RN-065		24,000			
RN-075		27,000			
RN-090		22,000			
RN-105		26,500			
RN-120		31,000			
RN-130	34,000	303			
RN-140	37,000				

\*Dimensions may vary depending on options selected.  
 All dimensions are in inches.  
 Design cfm may be 30-50% greater or less than nominal cfm.

▼ 55, 65 and 75-140 ton RN Series Air-Cooled Condenser Packaged Rooftop Unit with Microchannel Condensor Coils.



◀ Microchannel condenser coils are more efficient, lighter, and use less refrigerant than traditional fin and tube condenser coils.



TYP. COMMERCIAL UNIT  
(UP TO 5 TONS)

### Dimensional Data

900 LBS

Figure 13. Cooling and gas/electric - 4-5 tons high efficiency - horizontal airflow supply and return

Note: All dimensions are in inches/millimeters.

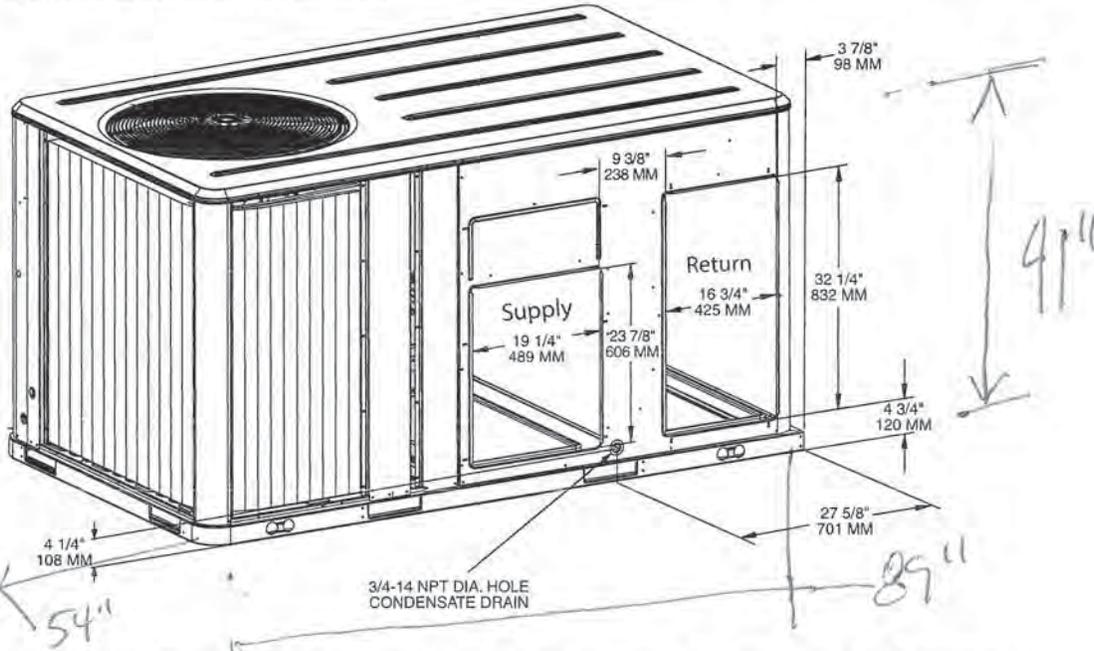
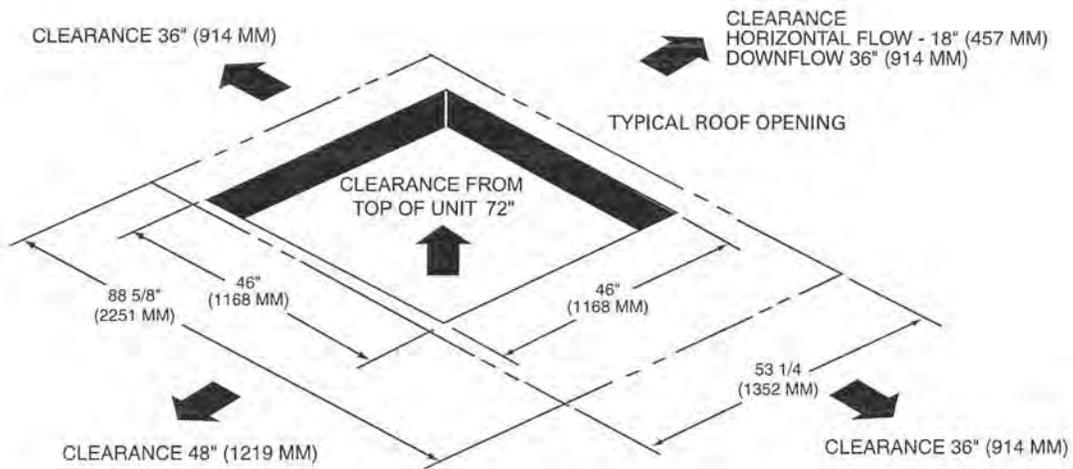


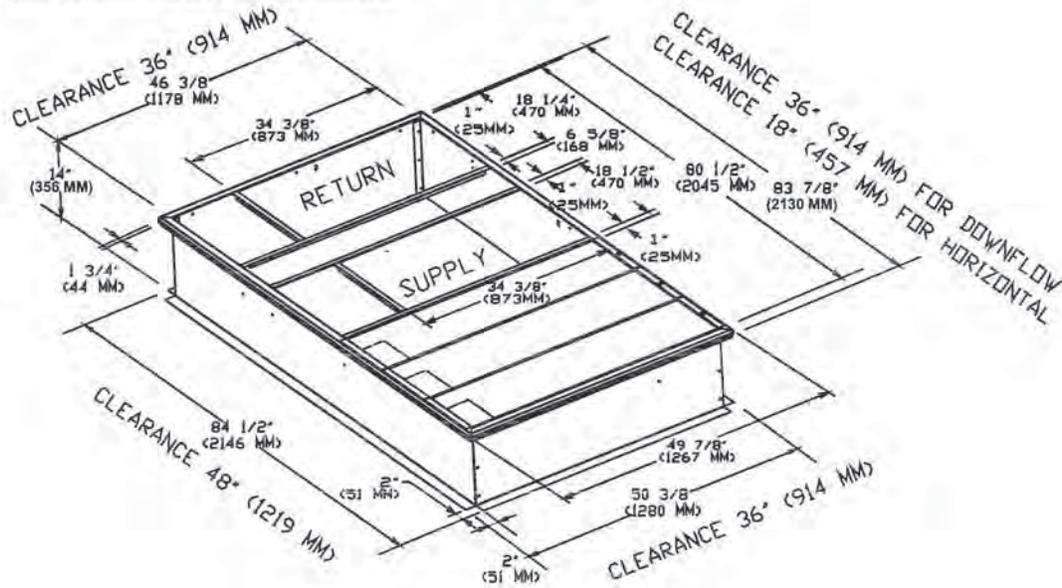
Figure 14. Cooling and gas/electric - 4-5 tons high efficiency - unit clearance and roof opening

Note: All dimensions are in inches/millimeters.



**Figure 15. Cooling and gas/electric - 4-5 tons high efficiency - roof curb**

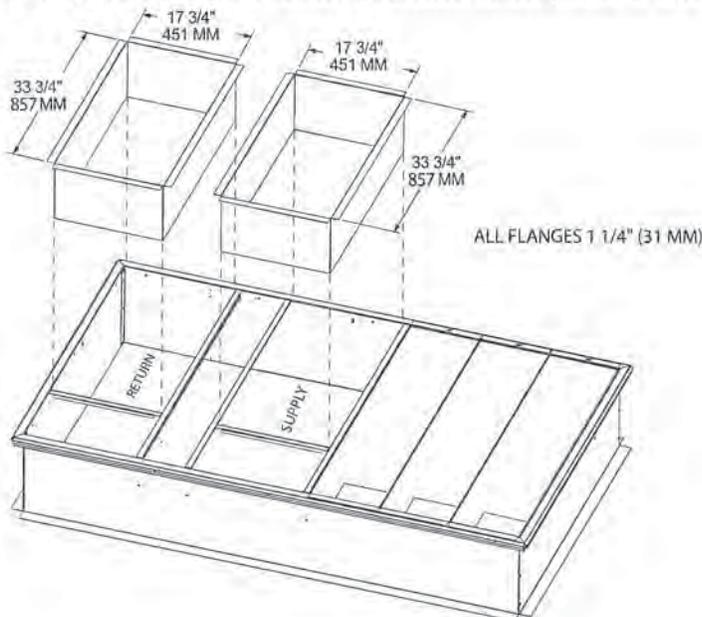
Note: All dimensions are in inches/millimeters.



**Figure 16. Cooling and gas/electric - 4-5 tons high efficiency - downflow duct connections field fabricated**

Note: All dimensions are in inches/millimeters.

Note: See "Clearance required from duct to combustible surfaces (inches)," p. 18 for duct clearance to combustible materials.



## Dimensional Data

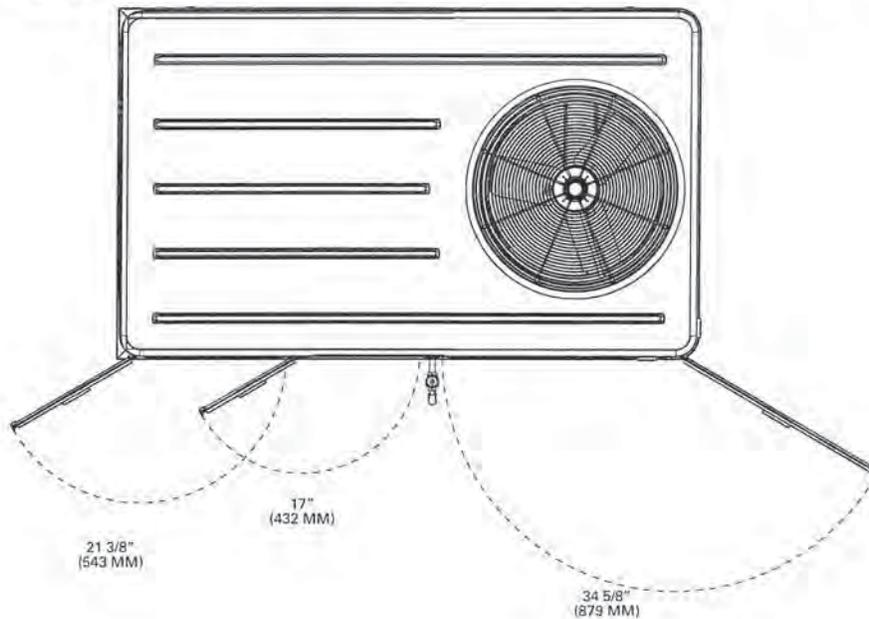
**Figure 17. Cooling and gas/electric - 4-5 tons high efficiency - economizer, manual or motorized fresh air damper**

Note: All dimensions are in inches/millimeters.



**Figure 18. Cooling and gas/electric - 4-5 tons high efficiency - swing diameter for hinged door(s) option**

Note: All dimensions are in inches/millimeters.



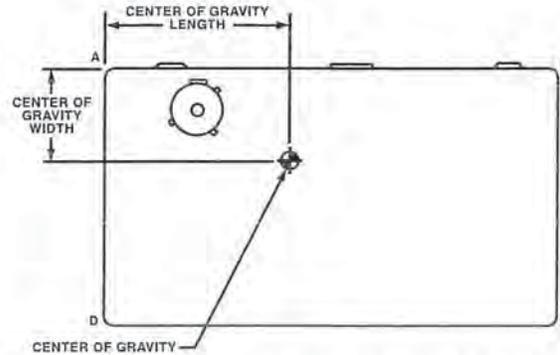
# Weights

**Table 30. Maximum unit & corner weights (lbs) and center of gravity dimensions (in.) - cooling models**

Tons	Unit Model No.	Maximum Model Weights <sup>(a)</sup>		Corner Weights <sup>(b)</sup>				Center of Gravity (in.)	
		Shipping	Net	A	B	C	D	Length	Width
3	THC037E	614	544	163	144	111	125	33	19
4	THC047E	787	692	220	178	132	163	40	23
5	THC067E	841	746	241	193	139	173	39	22

(a) Weights are approximate.

(b) Corner weights are given for information only.



**Table 31. Maximum unit & corner weights (lbs) and center of gravity dimensions (in.) - gas/electric models**

Tons	Unit Model No.	Maximum Model Weights <sup>(a)</sup>		Corner Weights <sup>(b)</sup>				Center of Gravity (in.)	
		Shipping	Net	A	B	C	D	Length	Width
3	YHC037E	676	606	178	162	126	139	33	19
4	YHC047E	858	763	238	200	148	176	40	23
5	YHC067E	917	822	261	218	156	187	40	22

(a) Weights are approximate.

(b) Corner weights are given for information only.

**Table 32. Factory installed options (fiops)/accessory net weights (lbs)<sup>(a),(b)</sup>**

Accessory	T/YHC037E	T/YHC047E-067E
	Net Weight	Net Weight
	3 Tons	4-5 Tons
460V/575V IDM Transformer <sup>(c)</sup>	29	29
Barometric Relief	7	10
Belt Drive Option (3 phase only)	31	31
Coil Guards	12	20
Economizer	26	36
Electric Heaters <sup>(d)</sup>	15	30
Hinged Doors	10	12
Low Leak Economizer	68	93
Manual Outside Air Damper	16	26
Motorized Outside Air Damper	20	30

continued on next page



## Weights

**Table 32. Factory installed options (fiops)/accessory net weights (lbs)<sup>(a),(b)</sup> (continued)**

Accessory	T/YHC037E	T/YHC047E-067E
	Net Weight	Net Weight
	3 Tons	4-5 Tons
Novar Control	8	8
Oversized Motor	5	8
Powered Convenience Outlet	38	38
Powered Exhaust	40	40
Reheat Coil	12	14
Roof Curb	61	78
Smoke Detector, Supply	5	5
Smoke Detector, Return	7	7
Stainless Steel Heat Exchanger <sup>(e)</sup>	4	6
Through the Base Electrical	8	13
Through the Base Gas	5	5
Unit Mounted Circuit Breaker	5	5
Unit Mounted Disconnect	5	5

(a) Weights for options not listed are <5 lbs.

(b) Net weight should be added to unit weight when ordering factory-installed accessories.

(c) Apply weight with all 460V/575V units.

(d) Applicable to Cooling units only.

(e) Applicable to Gas/Electric units only.

<b>Block C</b>										Updated 03/23/2015	
<b>Building C1</b>		<b>Minimum Spaces</b>			<b>Maximum Spaces</b>			<b>Minimum Spaces</b>	<b>Maximum Spaces</b>	<b>Bike min</b>	<b>Bike max</b>
Level 1	Food/Beverage	15,922	sf	10	per 1000 sf	1.25	x minimum	159.2	199.0	15.9	19.9
	1 Bedroom Units	23		1	per unit	2	per unit	23	46		
	2 Bedroom Units	15		1.5	per unit	2	per unit	22.5	30		
	3 Bedroom Units	5		2	per unit	2	per unit	10	10		
	Studio Units	3		1	per unit	2	per unit	3	6		
	total	46						58.5	92	29.3	46.0
								217.7	291.0	45.2	65.9
<b>Building C2</b>		<b>Minimum Spaces</b>			<b>Maximum Spaces</b>			<b>Minimum Spaces</b>	<b>Maximum Spaces</b>	<b>Bike min</b>	<b>Bike max</b>
Level 1	Food/Beverage	18678	sf	10	per 1000 sf	1.25	x minimum	186.8	233.5	18.7	23.3
Level 2	Office/Retail	18875	sf	3	per 1000 sf	1.25	x minimum	56.6	70.8	5.7	7.1
Level 3	Office/Retail	18875	sf	3	per 1000 sf	1.25	x minimum	56.6	70.8	5.7	7.1
Level 4	Office/Retail	18875	sf	3	per 1000 sf	1.25	x minimum	56.6	70.8	5.7	7.1
Level 5	Office/Retail	18875	sf	3	per 1000 sf	1.25	x minimum	56.6	70.8	5.7	7.1
								413.3	516.6		
								413.3	516.6	41.3	51.7
<b>Building C3</b>		<b>Minimum Spaces</b>			<b>Maximum Spaces</b>			<b>Minimum Spaces</b>	<b>Maximum Spaces</b>	<b>Bike min</b>	<b>Bike max</b>
Level 1	Food/Beverage	15,300	sf	10	per 1000 sf	1.25	x minimum	153.0	191.3	15.3	19.1
Level 2	Office/Retail	16413	sf	3	per 1000 sf	1.25	x minimum	49.2	61.5	4.9	6.2
	1 Bedroom Units	15		1	per unit	2	per unit	15	30		
	2 Bedroom Units	20		1.5	per unit	2	per unit	30	40		
	3 Bedroom Units	1		2	per unit	2	per unit	2	2		
	Studio Units	3		1	per unit	2	per unit	3	6		
	total	39						50	78	25.0	39.0
								252.2	330.8	45.2	64.3
<b>Building C4</b>		<b>Minimum Spaces</b>			<b>Maximum Spaces</b>			<b>Minimum Spaces</b>	<b>Maximum Spaces</b>	<b>Bike min</b>	<b>Bike max</b>
	1 Bedroom Units	33		1	per unit	2	per unit	33	66		
	2 Bedroom Units	25		1.5	per unit	2	per unit	37.5	50		
	3 Bedroom Units	0		2	per unit	2	per unit	0	0		
	Studio Units	10		1	per unit	2	per unit	10	20		
	total	68						80.5	136	40.3	68.0
								80.5	136.0	40.3	68.0

153 Units

Totals = 963.7 1274.4 172.0 249.8